



EAGLE 20/14

FLEX-WING MECHANICAL LEVEL
LIFT ROTARY MOWER

Published 03/09

Part NO. 00779092C

OPERATOR'S MANUAL



This Operator's Manual is an integral part of the safe operation of this machine and must be maintained with the unit at all times. **READ, UNDERSTAND, and FOLLOW** the Safety and Operation Instructions contained in this manual before operating the equipment. C01-Cover



ALAMO INDUSTRIAL

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To the Owner/Operator/Dealer

All implements with moving parts are potentially hazardous. There is no substitute for a cautious, safe-minded operator who recognizes the potential hazards and follows reasonable safety practices. The manufacturer has designed this implement to be used with all its safety equipment properly attached to minimize the chance of accidents.

BEFORE YOU START!! Read the safety messages on the implement and shown in your manual. Observe the rules of safety and common sense!

! DANGER

FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTION CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.

<p>1. </p>	<p>2. NO RIDERS. NO CHILDREN OPERATORS. </p>	<p>3. USE SAFETY SHOES, HARD HAT, SAFETY GLASSES, SEAT BELTS, ROPS & OPS. </p>	<p>4. BLOCK UP SECURELY BEFORE WORKING UNDER. </p>
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1. Study and understand Operator's Manuals, Safety Decals, and Instructional Decals for tractor and implement to prevent misuse, abuse, and accidents. Practice before operating in a confined area or near passersby.
 - Learn how to stop engine suddenly in an emergency. Be alert for passersby and especially children.
2. Allow no children on or near folding mower or tractor. Allow no riders on tractor or implement. Falling off may cause serious injury or death from being run over by tractor or mower or contact with rotating blades.
3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seat belt securely fastened to prevent injury and possible death from falling off or tractor overturn.
 - Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, & Ear Plugs are recommended.
4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted component to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding.
5. Before transporting, put Lift Lever in detent or full-lift position. Install Transport Safety Devices securely on folding mowers. Put Booms securely in Transport Rest.
 - Folding and Boom Mowers have raised center of gravity. Slow down when turning and on hillsides.
6. Make certain that SMV sign, warning lights, and reflectors are clearly visible. Follow local traffic codes.
7. Never operate with Cutting Head or Folding Section raised if passersby, bystanders, or traffic are in the area to reduce possibility of injury or death from objects thrown by Blades under Guards or mower structure.
8. Before dismounting, secure implement in transport position or lower to ground.
 - Put tractor in park or set brake, disengage PTO, stop engine, remove key, and wait until noise of rotation has ceased to prevent crushing by entanglement in rotating parts which could cause injury or death.
 - Never mount or dismount a moving vehicle. Crushing from runover may cause serious injury or death.

<p>5. TRANSPORT SAFELY, LOCK UP. </p>	<p>6. USE SMV, LIGHTS, & REFLECTORS. </p>	<p>7. DO NOT OPERATE WITH CUTTER OR WING RAISED </p>	<p>8. DO NOT MOUNT OR DISMOUNT WHILE MOVING. </p>
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WARRANTY INFORMATION:

Read and understand the complete Warranty Statement found in this Manual. Fill out the Warranty Registration Form in full and return it to within 30 Days. Make certain the Serial Number of the Machine is recorded on the Warranty Card and on the Warranty Form that you retain.

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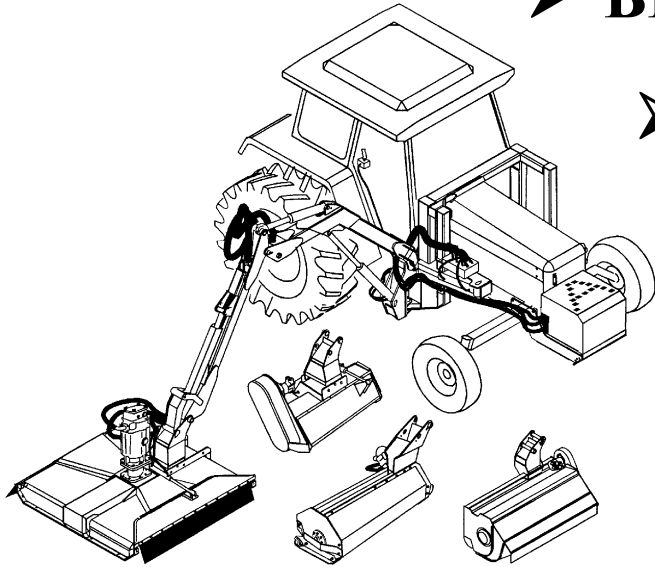
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➤ **BE SAFE!**

➤ **BE ALERT!**

➤ **BE ALIVE!**

➤ **BE TRAINED
before operating
the Mower!**

**ALAMO
INDUSTRIAL**

*Safety Training
Makes the Difference*

In order to reduce accidents and enhance the safe operation of mowers, *Alamo Industrial*, in cooperation with other industry manufacturers has developed the AEM/FEMA Industrial and Agricultural Mower Safety Practices video and guide book.

The video will familiarize and instruct mower-tractor operators in safe practices when using industrial and agricultural mowing equipment. It is important that Every Mower Operator be educated in the operation of their mowing equipment and be able to recognize the potential hazards that can occur while operating a mower. This video, along with the mower operator's manual and the warning messages on the mower, will significantly assist in this important education.

Your Authorized *Alamo Industrial* Dealer may have shown this video and presented you a DVD Video when you purchased your mower. If you or any mower operator have not seen this video, **Watch the Video, Read this Operator's Manual, and Complete the Video Guidebook** before operating your new mower. If you do not understand any of the instructions included in the video or operator's manual or if you have any questions concerning safety of operation, contact your supervisor, dealer or *Alamo Industrial*.

If you would like a VHS video tape of the video, please email AEMVideo@alamo-group.com or Fax AEM VHS Video at (830) 372-9529 or mail in a completed copy of the form on the back of this page to AEM VHS Video 1502 E Walnut Street, Seguin, TX 78155. and request the VHS video version. Please include your name, mailing address, mower model and serial number.

Every operator should be trained for each piece of equipment (Tractor and Mower), understand the intended use, and the potential hazards before operating the equipment.

**Alamo Industrial Division is willing to provide
one (1) AEM Mower Safety Practices Video**

- Please Send Me: VHS Format – AEM/FEMA Mower Operator Safety Video
 DVD Format – AEM/FEMA Mower Operator Safety Video
 Mower Operator’s Manual
 AEM Mower Operator’s Safety Manual

Requester Name _____ Phone: _____

Requester Address: _____

City _____

State _____

Zip Code _____

Mower Model: _____ Serial Number: _____

Date Purchased: _____ Dealer Salesperson: _____

Dealership Name: _____ Dealership Location: _____

Mail to:

AEM Video Services

1502 E Walnut street

Seguin, TX 78155

Or Fax to:

(830) 372-9529

Or Email to:

AEMVideo@alamo-group.com

SAFETY SECTION

Safety Section 1-1

SAFETY

General Safety Instructions and Practices

A careful operator is the best operator. Safety is of primary importance to the manufacturer and should be to the owner/operator. Most accidents can be avoided by being aware of your equipment, your surroundings, and observing certain precautions. The first section of this manual includes a list of Safety Messages that, if followed, will help protect the operator and bystanders from injury or death. Read and understand these Safety Messages before assembling, operating or servicing this Implement. This equipment should only be operated by those persons who have read the manual, who are responsible and trained, and who know how to do so responsibly.



The Safety Alert Symbol combined with a Signal Word, as seen below, is used throughout this manual and on decals which are attached to the equipment. The Safety Alert Symbol means: "ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!" The Symbol and Signal Word are intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this equipment.

Practice all usual and customary safe working precautions and above all---remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.



Indicates an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.



Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.



Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

NOTE: *Identifies points of particular interest for more efficient and convenient operation or repair.*(SG-1)

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)



Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)

¡ LEA EL INSTRUCTIVO!



SAFETY



Engine Exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the state of California to cause cancer and birth defects or other reproductive harm. (SG-30)



Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. (SG-31)



For your protection while operating or servicing equipment, wear relatively tight and belted clothing to avoid entanglement in moving parts. Tie up and protect long hair that could become entangled in machinery. Remove all jewelry including necklaces, rings and watches which can get caught in machinery or on corners or edges of the equipment. Serious injury can result from entanglement with the machinery. (SG-42)

Operator Safety Instructions and Practices



The rotating parts of this machine continue to rotate even after the PTO has been turned off. The operator should remain in his seat for 60 seconds after the brake has been set, the PTO disengaged, the tractor turned off, and all evidence of rotation has ceased. (S3PT-10)

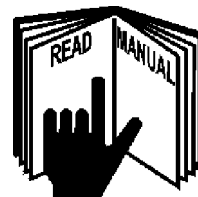
“Wait a minute...Save a life!”



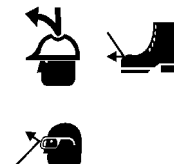
Never crawl under a raised Implement supported solely by the Tractor 3-Point hitch. Release of the control lever or mechanical failure will result in the Implement falling and possible injury or death. Always securely block up the Implement before crawling underneath to perform repairs and service. (S3PT-19)



Never operate the Tractor or Implement until you have read and completely understand this Manual, the Tractor Operator's Manual, and each of the Safety Messages found in the Manual or on the Tractor and Implement. Learn how to stop the tractor engine suddenly in an emergency. Never allow inexperienced or untrained personnel to operate the Tractor and Implement without supervision. Make sure the operator has fully read and understood the manuals prior to operation. (SG-4)



The operator and all support personnel should wear hard hats, safety shoes, safety glasses, and proper hearing protection at all times for protection from injury including injury from items that may be thrown by the equipment. (SG-16)



SAFETY

SAFETY

CAUTION

PROLONGED EXPOSURE TO LOUD NOISE MAY CAUSE PERMANENT HEARING LOSS! Tractors with or without an Implement attached can often be noisy enough to cause permanent hearing loss. We recommend that you always wear hearing protection if the noise in the Operator's position exceeds 80db. Noise over 85db over an extended period of time will cause severe hearing loss. Noise over 90db adjacent to the Operator over an extended period of time will cause permanent or total hearing loss. **NOTE:** *Hearing loss from loud noise [from tractors, chain saws, radios, and other such sources close to the ear] is cumulative over a lifetime without hope of natural recovery.* (SG-17)



WARNING

Always read carefully and comply fully with the manufacturer's instructions when handling oil, solvents, cleansers, and any other chemical agent. (SG-22)



DANGER

KEEP AWAY FROM ROTATING ELEMENTS to prevent entanglement and possible serious injury or death. (SG-24)



DANGER

Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)

DANGER

NEVER use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



WARNING

Prolonged operation may cause operator boredom and fatigue affecting safe operation. Take scheduled work breaks to help prevent these potentially impaired operating conditions. Never operate the Implement and Tractor in a fatigued or bored mental state which impairs proper and safe operation. (SG-32)

SAFETY



Use extreme caution when getting onto the Implement to perform repairs, maintenance and when removing accumulated material. Only stand on solid flat surfaces to ensure good footing. Use a ladder or raised stand to access high spots which cannot be reached from ground level. Slipping and falling can cause serious injury or death. (SG-33)



Avoid contact with hot surfaces including hydraulic oil tanks, pumps, motors, valves and hose connections. Relieve hydraulic pressure before performing maintenance or repairs. Use gloves and eye protection when servicing hot components. Contact with a hot surface or fluid can cause serious injury from burns or scalding. (SG-34)



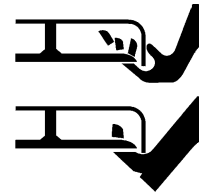
DO NOT operate this Implement on a Tractor that is not properly maintained. Should a mechanical or Tractor control failure occur while operating, immediately shut down the Tractor and perform repairs before resuming operation. Serious injury and possible death could occur from not maintaining this Implement and Tractor in good operating condition. (SG-36)



Avoid contact with hot surfaces of the engine or muffler. Use gloves and eye protection when servicing hot components. Contact with a hot surface or fluid can cause serious injury from burns or scalding. (SG-38)



Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-09)



Always keep a careful lookout and use extreme care when working around utility and municipal obstructions. Never allow the Mower to contact any utility, municipal, or other type structure. Clearly mark all mowing obstructions and consult local utility providers for a safe code of operation. (SPU-5)

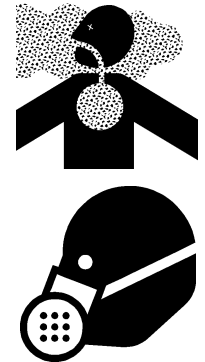


Do not operate the implement while wearing loose fitting clothing. Entanglement of the clothing with the rotating elements can result in serious injury or even death. Stay clear of all rotating elements at all times. (SSP-03)

SAFETY

⚠️ WARNING

Repeated or substantial breathing of hazardous dusts, including crystalline silica, could cause fatal or serious respiratory disease including silicosis. Concrete, masonry, many types of rock, and various other materials contain silica sand. California lists respirable crystalline silica as a substance known to cause cancer. Operation of this equipment under certain conditions may generate airborne dust particles that could contain crystalline silica. In those conditions, personal protective equipment including an appropriate respirator must be used. If excessive dust is generated, a dust collection or suppression system should also be used during operation. (SG-41)



Equipment Operation Safety Instructions and Practices

⚠️ WARNING

Never leave the Tractor and Implement unattended while the Implement is in the lifted position. Accidental operation of lifting lever or a hydraulic failure may cause sudden drop of unit with injury or death by crushing. To properly park the implement when disconnecting it from the tractor, lower the stand and put the retaining pin securely in place, or put a secure support under the A-Frame. Lower the implement carefully to the ground. Do not put hands or feet under lifted components. (S3PT-1)

⚠️ WARNING

Use extreme care when lowering or unfolding the implement's wings. Make sure no bystanders are close by or underneath the wings. Allow ample clearance around the implement when folding or unfolding the wings. Use extreme caution around buildings or overhead power lines. (S3PT-05)

⚠️ DANGER

This Implement is wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, serious injury, or even death. Never allow the Implement to contact obstacles. (S3PT-12)

⚠️ DANGER

Be sure you have adequate knowledge of the property you will be working on. Take time to make yourself aware of any area underground lines or cables. Contact with buried lines or cable could result in **serious injury** or **death**. If in doubt about buried utility lines call 811 before digging or 1-800-258-0808. (SBH-6)

⚠️ WARNING

Do not operate Mower if excessive vibration exists. Shut down PTO and the Tractor engine. Inspect the Mower to determine the source of the vibration. If Mower blades are missing or damaged replace them immediately. Do not operate the mower until the blades have been replaced and the Mower operates smoothly. Operating the Mower with excessive vibration can result in component failure and broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the Mower to be operated with blades missing. (SFL-4)

SAFETY

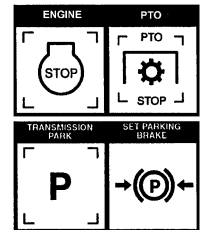
WARNING

Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)



DANGER

BEFORE leaving the tractor seat, always engage the brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



DANGER

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



DANGER

Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11)



WARNING

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. (SG-12)



DANGER

Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. (SG-13)



SAFETY

SAFETY

▲ WARNING

Do not operate this Equipment with hydraulic oil or fuel leaking. Oil and fuel are explosive and their presence could present a hazard. Do not check for leaks with your hand! High-pressure oil streams from breaks in the line could penetrate the skin and cause tissue damage including gangrene. To check for a hose leak, SHUT the unit ENGINE OFF and remove all hydraulic pressure. Wear oil impenetrable gloves, safety glasses and use Cardboard to check for evidence of oil leaks. If you suspect a leak, REMOVE the HOSE and have it tested at a Dealer. If oil does penetrate the skin, have the injury treated immediately by a physician knowledgeable and skilled in this procedure. (SG-15)



▲ DANGER

Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23)

▲ WARNING

Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)

▲ DANGER

Operate the Tractor and/or Implement controls only while properly seated in the Tractor seat with the seat belt securely fastened around you. Inadvertent movement of the Tractor or Implement may cause serious injury or death. (SG-29)

▲ WARNING

In case of mechanical difficulty during operation, place the transmission in the park position, set the parking brake, shut down all power, including the PTO and the engine and remove the key. Wait until all rotating motion has stopped before dismounting. (SG-39)

▲ WARNING

Do Not operate this equipment in areas where insects such as bees may attack you and/or cause you to lose control of the equipment. If you must enter in such areas, use a tractor with an enclosed Cab and close the windows to prevent insects from entering. If a tractor cab is not available, wear suitable clothing including head, face, and hand protection to shield you from the insects. Attacking insects can cause you to lose control of the tractor, which can result in serious injury or death to you or bystanders. Never dismount a moving tractor. (SG-40)

▲ WARNING

Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 100 yards(90 m) in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see these type of items discontinue mowing. (SGM-1)

SAFETY

⚠ DANGER

There are obvious and hidden potential hazards in the operation of this Mower. **REMEMBER!** This machine is often operated in heavy brush and in heavy weeds. The Blades of this Mower can throw objects if shields are not properly installed and maintained. Serious injury or even death may occur unless care is taken to insure the safety of the operator, bystanders, or passersby in the area. Do not operate this machine with anyone in the immediate area. Stop mowing if anyone is within 100 yards of mower. (SGM-02)



⚠ DANGER

The rotating parts of this machine have been designed and tested for rugged use. However, the blades could fail upon impact with heavy, solid objects such as metal guard rails and concrete structures. Such impact could cause the broken objects to be thrown outward at very high velocities. To reduce the possibility of property damage, serious injury, or even death, never allow the cutting blades to contact such obstacles. (SGM-4)

⚠ WARNING

Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. (SGM-05)



⚠ WARNING

Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items. (SGM-06)

⚠ WARNING

Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph(3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

⚠ WARNING

Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-08)

⚠ WARNING

Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

SAFETY

SAFETY

WARNING

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:



- Equip the Tractor with a fire extinguisher in an accessible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Ensure slip clutches are properly adjusted to prevent excessive slippage and plate heating.
- Never allow clippings or debris to collect near drivelines, slip clutches, and gearboxes. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SGM-12)

DANGER

The Mower is designed for certain mowing applications and is rated to cut up to a specific size vegetation (see Mower Standard Equipment and Specifications). DO NOT use this mower to cut vegetation above the Mower's rated capacity or to cut any type of non-vegetative material. Only operate this Mower on a properly sized and equipped Tractor. Operating this Mower in an application for which it is not designed and/or operating the Mower with the wrong size Tractor can cause Mower component damage and equipment failure resulting in possible serious injury or death. (SGM-14)

WARNING

Do not operate or pull the mower into standing water. When uplift or fan type mower blades contact water they can be severely deflected downward causing possible failure of blade resulting in serious injury to the operator or bystanders. (SGM-15)

DANGER

Use extreme caution when raising the Mower above ground level. Stop the Blades from turning when the Mower is raised and passersby are within 100 yards. Raising the Mower exposes the Cutting Blades which creates a potentially serious hazard and can cause serious injury by objects thrown from the Blades or by contact with the Blades. (SPU-1)

SAFETY



Rotary Mowers are capable under adverse conditions of throwing objects for great distances (300 feet or more) and causing serious injury or death. Follow safety messages carefully.



STOP MOWING IF PASSERSBY ARE WITHIN 100 YARDS UNLESS:

- Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;
- Mower sections or Wings are running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

NOTE: *Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected, closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, reduce streaking, and make the final cut more uniform).* (SRM-01)



Do Not attempt to raise or lower the implement wing unless the Implement tongue is securely attached to the Tractor drawbar. The Implement could tip over and cause equipment damage and possible serious injury or death. Raise or Lower the mower wing only while seated in the Tractor operator's seat with the seat belt securely fastened. (SRM-2)



Do not turn so sharp or lift mower so high to produce a severe "knocking" of the Driveline which will cause accelerated wear and breakage of drive train components and could result in possible injury from the separated Driveline sections. (SRM-04)



Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)



DO NOT allow any person under a folded wing unless wing is securely locked up or supported. **DO NOT** approach the Implement unless the Tractor is turned off and all motion has ceased. Never work under the frame work, or any lifted component unless the implement is securely supported or blocked up. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (STI-03)



SAFETY

SAFETY

Connecting or Disconnecting Implement Safety Instructions and Practices



DO NOT use a PTO adapter to attach a non-matching Implement driveline to a Tractor PTO. Use of an adapter can double the operating speed of the Implement resulting in excessive vibration, thrown objects, and blade and implement failure. Adapter use will also change the working length of the driveline exposing unshielded driveline areas. Serious bodily injury and/or equipment failure can result from using a PTO adapter. Consult an authorized dealer for assistance if the Implement driveline does not match the Tractor PTO. (S3PT-14)



Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15)



When attaching the Implement input driveline to the Tractor PTO, it is important that the connecting yoke spring activated locking collar slides freely and the locking balls are seated securely in the groove on the Tractor PTO shaft. Push and pull the driveline back and forth several times to ensure it is securely attached. A driveline not attached correctly to the Tractor PTO shaft could come loose and result in personal injury and damage to the Implement. (S3PT-17)



Before operating the Implement, check to make sure the Implement input driveline will not bottom out or become disengaged. Bottoming out occurs when the inner shaft penetrates the outer housing until the assembly becomes solid-it can shorten no more. Bottoming out can cause serious damage to the Tractor PTO by pushing the PTO into the Tractor and through the support bearings or downward onto the PTO shaft, breaking it off. A broken driveline can cause personal injury. (S3PT-18)



Never unhitch without using the Tongue Jack. The Tongue is very heavy. Attempting to lift the Tongue without using the Tongue Jack could cause strains or other injury. Allowing the tongue to fall suddenly and unexpectedly could result in crushing injury. Use the Tongue Jack for lifting the Implement only. Overloading the Tongue Jack can cause failure with possible serious bodily injury or even death. (STI-04)



On a fully-assembled unit, do not remove the Wing Retaining Strap until hoses are attached to the tractor and the Wing Cylinders are filled with oil. Lower the Wings slowly and carefully. Keep bystanders away during operations. (STI-05)

SAFETY

Transporting Safety Instructions and Practices

▲WARNING

Be particularly careful when transporting the Implement with the Tractor. Turn curves or go up hills only at a low speed and using a gradual steering angle. Rear mounted implements move the center of gravity to the rear and remove weight from the front wheels. Make certain, by adding front ballast, that at least 20% of the tractor's weight is on the front wheels to prevent rearing up, loss of steering control or Tractor tip-over. Slow down on rough or uneven surfaces to prevent loss of steering control which could result in property damage or possible injury. Do not transport unless 3-Point lift lever is fully raised and in the latched transport position. Dropping implement in transport can cause serious damage to the tractor and/or Implement and possibly cause the operator or others to be injured or killed.

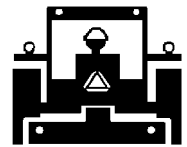
(S3PT-02)

▲WARNING

Allow sufficient clearance for the Implement to swing outward while turning. Implements carried behind the Tractor will swing outside the tire path when making turns. Contacting a solid object while turning will cause equipment damage and possible injury. (S3PT-20)

▲WARNING

Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



SAFETY



Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.

Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. (SG-19)



Be particularly careful when transporting the Implement using the tractor. Turn curves or go up or down hills only at a low speed and at a gradual steering angle. Make certain that at least 20% of the tractor's weight is on the front wheels to maintain safe steering. Slow down on rough or uneven surfaces. (STI-01)



When the Wings are folded for transport, the center of gravity is raised and the possibility of overturn is increased. Drive slowly and use extreme caution when turning on hillsides. Overturning the Implement could cause the Implement to overturn the Tractor and vice versa resulting in serious injury or even death. Never fold wings on a hillside...the Implement may overturn. (STI-02)



Only tow the Implement behind a properly sized and equipped Tractor which exceeds the weight of the Implement by at least 20%. DO NOT tow the Implement behind a truck or other type of vehicle. Never tow the Implement and another Implement connected in tandem. Never tow the Implement at speeds over 20 MPH. (STI-06)



SAFETY



Secure the Implement for transport before traveling on public roads. For pull-type Implements, secure the center axle using cylinder stops or transport pin and properly attach a safety chain between the Implement and Tractor. Secure wings in upright position on folding Implements using wing transport locks. (STI-7)



Always keep a careful lookout and use extreme care when working around overhead obstructions and electrical power lines. The Implement wing can be over 10 feet high. Never allow the Implement wing to come within 10 feet of any power line. (STI-8)



Your driving vision may be reduced or impaired by the tractor, cab, or implement. Before driving on public roadways identify any limited vision areas, and make adjustments to your operating position, mirrors, and the implement transport position so that you can clearly see the area where you will be traveling, and any traffic that may approach you. Failure to maintain adequate vision of the public roadway and traffic can result in serious injury or even death. (STI-10)

SAFETY

Maintenance and Service Safety Instructions and Practices



Make sure the PTO shield, integral driveline shields, and input shields are installed when using PTO-driven equipment. Always replace any shield if it is damaged or missing. (S3PT-8)



Relieve hydraulic pressure prior to doing any maintenance or repair work on the Implement. Place the Implement on the ground or securely blocked up, disengage the PTO, and turn off the tractor engine. Push and pull the Remote Cylinder lever in and out several times prior to starting any maintenance or repair work. (S3PT-09)



Always disconnect the main PTO Driveline from the Tractor before performing service on the Implement. Never work on the Implement with the tractor PTO driveline connected and running. Rotating Parts, Blades or Drivelines could turn without warning and cause immediate entanglement, injury or death. (S3PT-11)



Never interfere with factory-set hydraulic calibrations. Any change in calibration could cause a failure of the equipment and may result in injury. (SBH-13)



Always maintain the safety signs in good readable condition. If the safety signs are missing, damaged, or unreadable, obtain and install replacement safety signs immediately. (SG-5)

SAFETY



Do not modify or alter this Implement. Do not permit anyone to modify or alter this Implement, any of its components or any Implement function. (SG-8)



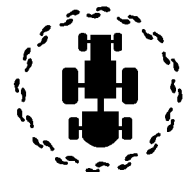
Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)



Never attempt to lubricate, adjust, or remove material from the Implement while it is in motion or while tractor engine is running. (SG-20)



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



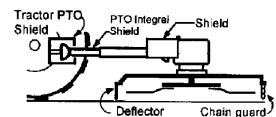
Perform service, repairs and lubrication according to the maintenance section. Ensure the unit is properly lubricated as specified in the lubrication schedule and all bolts and nuts are properly torqued. Failure to properly service, repair and maintain this Implement in good operating condition could cause component failure and possible serious injury or even death. (SG-35)



Use caution and wear protective gloves when handling sharp objects such as blades, knives, and other cutting edges. Be alert to worn component surfaces which have sharp edges. Sharp surfaces can inflict severe laceration injuries if proper hand protection is not worn. (SG-37)



All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SGM-3)



SAFETY



Replace bent or broken blades with new blades. NEVER ATTEMPT TO STRAIGHTEN, WELD, OR WELD HARDFACING ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)



DO NOT weld or repair rotating mower components. Welds and other repairs may cause severe vibration and/or component failure resulting in part being thrown from the mower causing serious bodily injury. See your Authorized Dealer for proper repairs. (SGM-13)

PARTS INFORMATION

Alamo Industrial mowers use balanced and matched system components for blade carriers, blades, cuttershafts, knives, knife hangers, rollers, drivetrain components, and bearings. These parts are made and tested to Alamo Industrial specifications. Non-genuine "will fit" parts do not consistently meet these specifications. The use of "will fit" parts may reduce mower performance, void mower warranties, and present a safety hazard. Use genuine Alamo Industrial mower parts for economy and safety. (SPRM-1)

SEE YOUR ALAMO DEALER



Be sure you have adequate knowledge of the property you will be working on. Take time to make yourself aware of any area underground lines or cables. Contact with buried lines or cable could result in **serious injury** or **death**. (STL-1)



In wet conditions where there is a likelihood of material collecting on the Implement, make certain that this material is removed before traveling on public roadways. (STL-7)

Storage and Parking Safety Instructions and Practices



To prevent tipping of Implement when stored in folded position, use carrying wheels or adequate stands on center frame. (S3PT-6)

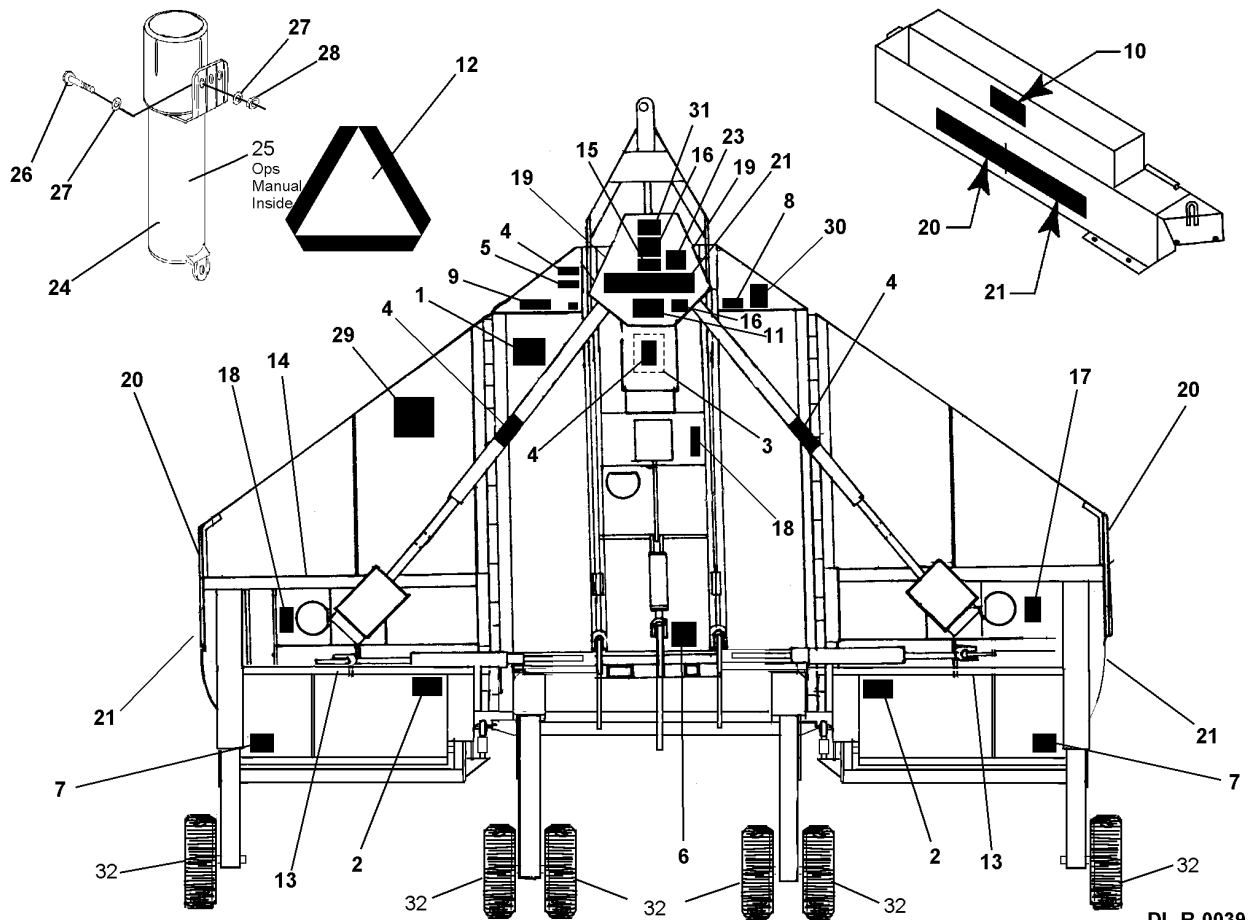
Concluding Safety Instructions and Practices

In addition to the design and configuration of this Implement, including Safety Signs and Safety Equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of personnel involved in the operation, transport, maintenance, and storage of the machine. Refer also to Safety Messages and operation instruction in each of the appropriate sections of the Tractor and Equipment Manuals. Pay close attention to the Safety Signs affixed to the Tractor and Equipment. (SG-18)

SAFETY

Decal Location

NOTE: Alamo Industrial supplies safety decals on this product to promote safe operation. Damage to the decals may occur while in shipping, use, or reconditioning. Alamo Industrial cares about the safety of its customers, operators, and bystanders, and will replace the safety decals on this product in the field, free of charge (Some shipping and handling charges may apply). Contact your Alamo Industrial dealer to order replacement decals.



DL-R-0039

SAFETY

SAFETY

SAFETY

ITEM	PART NO.	QTY	TYPE	DESCRIPTION
1.	00725746	1	PELIGRO	Get Manual Translated
2.	00753840	2{1}	DANGER	Folding Wings
3.	00756004	((3{1}))	DANGER	Driveline Shield Missing
4.	00756005	3{1}	DANGER	Rotating Driveline
5.	00769736	1	WARNING	Use/Repair Shields & Guards
6.	00756059	1	WARNING	Leak Detection
7.	00769737	2{1}	DANGER	Cutting Blades Thrown Objects
8.	00756494	1	DANGER	Driveline Hazards
9.	02925100	1	IMPORTANT	Genuine Parts, Rotary
10.	999043	0{1}	DANGER	Overturn of Two-Section Flex
11.	D103	[1]	INSTRUCT	540 RPM
	D114	[1]	INSTRUCT	1000 RPM PTO
12.	03200347	*	REFLECT	SMV
13.	1458392	2	REFLECT	Red Reflector
14.	1458393	1	REFLECT	Amber Reflector
15.	00763977	1	INSTRUCT	Notice to Owner
16.	D102	1	INSTRUCT	PTO to Drawbar Hole Adj.
17.	D137	1	INSTRUCT	CCW Blade Rotation
18.	D138	2{1}	INSTRUCT	CW Blade Roation
19.	02960766	2	LOGO	Alamo Industrial
20.	02977139	2	L.NAME	Alamo Industrial
21.		[3]	NAME	Eagle 20
	-----	[3]	NAME	Eagle 14
22.	nfs	1	SER PLATE	Eagle 20/14 Serial Plate
23.	00771283	1	INSTRUCT	5 Year Gearbox Warranty
24.	00776031	1		Canister, Operator's Manual
25.	00778645C	1		Operator's Manual
26.	10058000	3		Bolt
27.	00024100	6		Flatwasher
28.	02959924	3		Locknut
29.	00749117	1	DANGER	Multi-Hazard
30.	00773723	1	PELIGRO	Rotating Driveline Translation
31.	00777394	1	WARNING	TRANSPORT
32.	1006348	6**	WARNING	Tire Explosion Hazard
33.	D482	1*	WARNING	Jack Positioning

{ }Quantities for 14' unit Only

(()) Installed by Driveline Manufacturer

[] Use one or the other

** Provided by Wheel Supplier

* Provided by Jack Manufacturer

Decal Sheets

Center Section 00778873

Divider Gearbox 00778871

Left & Right Wing 00778872

Eagle 20 03/09

Safety Section 1-19

SAFETY

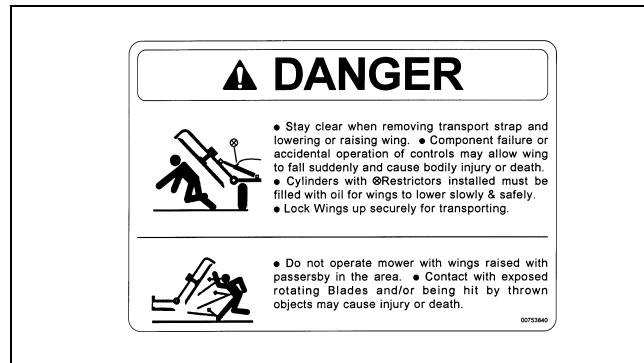
Decal Description

Peligro Translation, If you do not know how to read English, please find someone who knows how to read English.



P/N 00725746

DANGER! Stay clear when lowering or raising wings.



P/N 00753840

DANGER! Guard Missing, Do Not Operate. If you see this decal, Do Not Operate the mower until the shield has been replaced.



P/N 00756004

DANGER! Rotating Driveline Keep Away, Contact can cause death.



P/N 00756005

SAFETY

WARNING! Maintain shields and deflectors in good condition. Failure to do so may lead to injury or even death.

P/N 00769736



WARNING! Never use your hand to check for oil leaks. Always use paper or cardboard.

P/N 00756059



DANGER! Keep Away Thrown Objects.

Inspect the area before mowing for potential mower hazards. Remove or avoid all foreign objects such as wire, cable, metal objects, and all other foreign material.

Foreign material can be thrown from the mower and cause serious bodily injury to the operator and passerby.

Do Not let rotating blades contact solid objects like rocks, posts, curbs or guard rails.

Operate only if all Guards, Deflectors are in place and in good condition.

Do Not operate with Mower or Wing raised off the ground.

Stop mowing if Passersby enter the area of thrown objects. (See Operator's Manual)

P/N 00769737



SAFETY

SAFETY

DANGER! Make certain that drivelines are correct length and are securely attached.



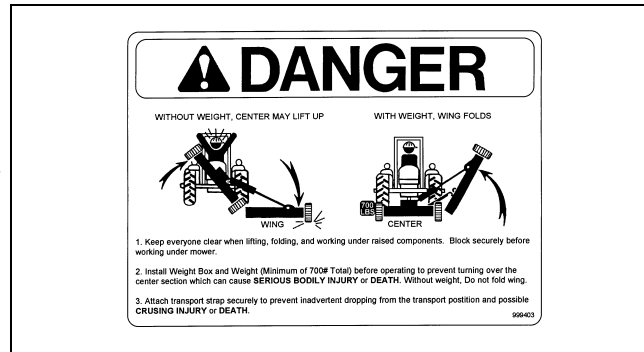
P/N 00756494

IMPORTANT - Use only Genuine Alamo Industrial replacement parts.



P/N 02925100

DANGER! Keep everyone clear when lifting, folding, and working under raised components. Block securely before working under mower. Install Weight Box and Weight (Min. of 700lbs) before operating to prevent turning over the center section which can cause SERIOUS BODILY INJURY or DEATH. Without weight, Do not fold wing. Attach transport strap securely to prevent inadvertent dropping from the transport position and possible CRUSHING INJURY OR DEATH.



P/N 999403

WARNING! Avoid Bodily Injury, Use 540RPM PTO Speed Only.



P/N D103

SAFETY

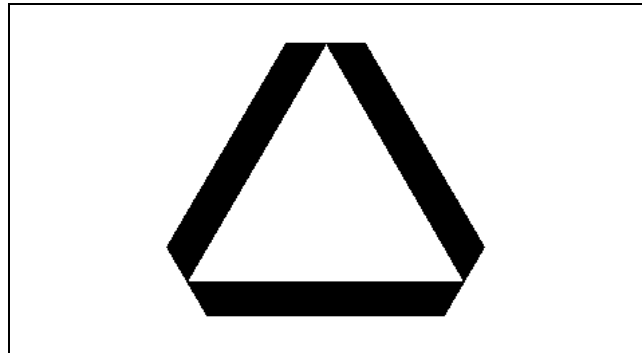
WARNING! Avoid Bodily Injury, Use 1000 RPM PTO Speed Only.

P/N D114



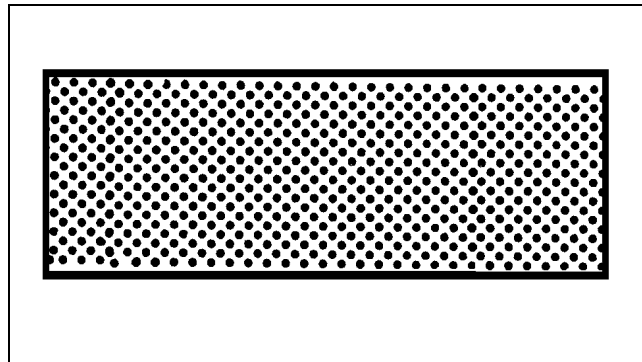
Slow Moving Vehicle Decal. Keep SMV reflector clean and visible. DO NOT transport or operate without the SMV.

P/N 03200347



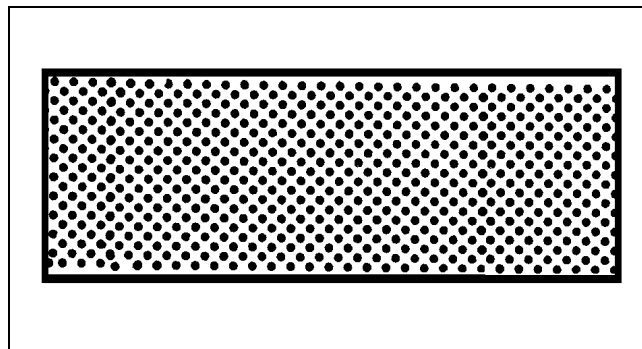
Red Reflector. Keep reflectors clean and visible.

P/N 1458392



Amber Reflector. Keep reflectors clean and visible.

P/N 1458393



SAFETY

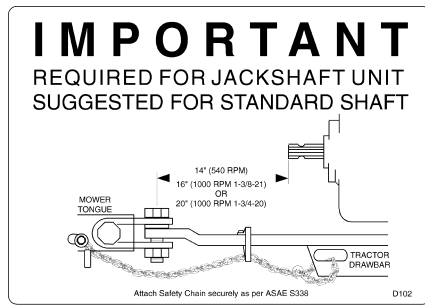
SAFETY

Operator's Manual (with repair parts) and warranty was attached to this implement during final inspection.

IMPORTANT
An OPERATOR'S MANUAL (with Repair Parts Listing) and a WARRANTY REGISTRATION CARD were attached to this implement during final inspection at the factory. If they were not attached at the time of purchase, please contact your selling dealer at once.

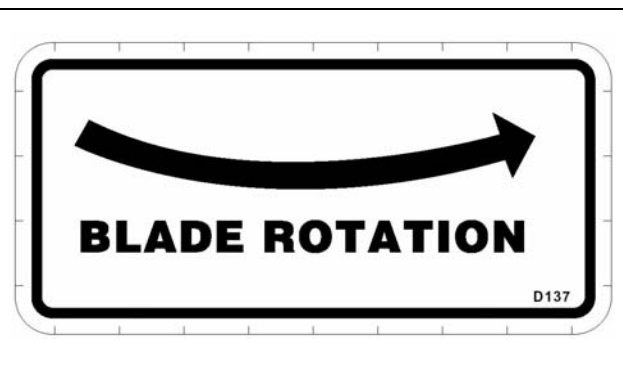
P/N 00763977

IMPORTANT! Required For Jackshaft Unit.
Suggested for standard shaft.



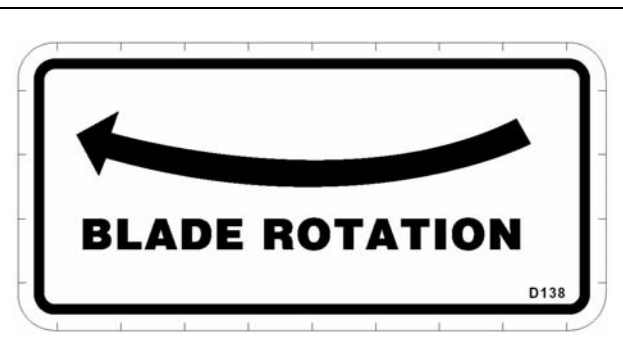
P/N D102

Blade Rotation Counter Clockwise.



P/N D137

Blade Rotation Clockwise.



P/N D138

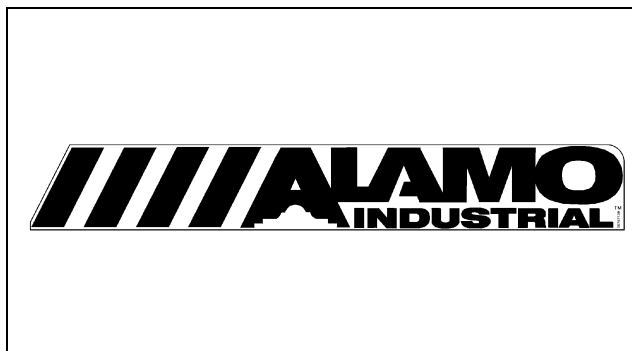
SAFETY

NAME LOGO - Alamo Industrial



P/N 02960766

Name LOGO - Alamo Industrial



P/N 00757139

NAME LOGO - EAGLE 20



EAGLE 20

NAME LOGO - EAGLE 14



EAGLE 14

SAFETY

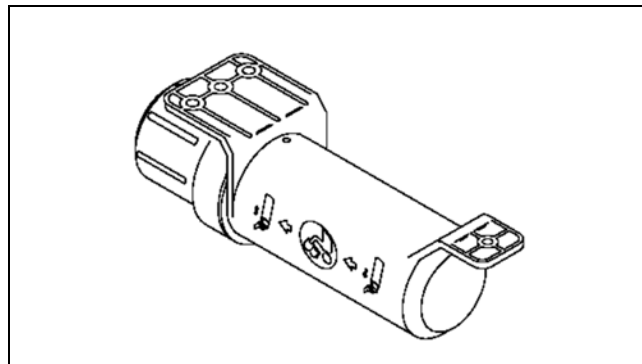
SAFETY

INFORMATION - 5 Year Gearbox Warranty



P/N 00771283

Read Operator's Manual! The operator's manual is located inside this canister. If the manual is missing order one from your dealer.



P/N 00776031

SAFETY

SAFETY

Multi Hazard Decal Sheet

P/N 00749117



! DANGER

FAILING TO FOLLOW SAFETY MESSAGES AND OPERATING INSTRUCTIONS CAN CAUSE SERIOUS BODILY INJURY OR EVEN DEATH TO OPERATOR AND OTHERS IN THE AREA.

<p>1.</p> 	<p>2. NO RIDERS. NO CHILDREN OPERATORS.</p> 	<p>3. USE SAFETY SHOES, HARD HAT, SAFETY GLASSES, SEAT BELTS, & ROPS</p> 	<p>4. BLOCK UP SECURELY BEFORE WORKING UNDER.</p> 
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1. Study and understand operator's manual, safety signs, and instructional decals for tractor and implement to prevent misuse, abuse, and accidents.
 ● Learn how to stop engine suddenly in an emergency. Be alert for passerby and especially children.

2. Allow no children on or near implement or tractor. Allow no riders on tractor and implement. Falling off may cause serious injury or death from being run over by tractor or cutter or contact with rotating blades.

3. Operate only with tractor having Roll-Over Protective Structure (ROPS) and with seatbelt fastened securely and snugly to prevent injury and possible death from falling off or tractor overturn. Personal Protective Equipment such as Hard Hat, Safety Glasses, Safety Shoes, and Ear Plugs are Recommended.

4. Block up or support raised machine and all lifted components securely before putting hands or feet under or working underneath any lifted components to prevent crushing injury or death from sudden dropping or inadvertent operation of controls. Make certain area is clear before lowering or folding.

5. Before transporting, put Lift Lever in detent or full-lift position. Secure the implement for transport by installing Cylinder Stops or Transport Pin on Pull-type implement center axle and Wing Transport Locks on folding implements.
 ● Attach Safety Chain to cutter and towing unit securely. See Operator's Manual.

6. Make certain that the SMV sign, Warning Lights, and Reflectors are clearly visible. Follow local traffic codes.

7. Never operate with Cutting Head raised if passerby, bystanders, or traffic are in the area to reduce possibility of injury or death from Objects thrown by Blades under Guard or cutter structure.

8. Before dismounting, secure implement in transport position or lower to ground.
 ● Put tractor in park or set the brake, disengage PTO, stop engine, and remove key, and wait until noise of rotation has ceased to prevent entanglement in rotating parts which can cause injury or death.
 ● Never mount or dismount a moving vehicle. Crushing from runover may cause injury or death.

<p>5. TRANSPORT SAFELY, LOCK UP.</p> 	<p>6. USE SMV, LIGHTS, & REFLECTORS.</p> 	<p>7. DO NOT OPERATE WITH CUTTER OR WING RAISED.</p> 	<p>8. DO NOT MOUNT OR DISMOUNT WHILE MOVING.</p> 
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00749117

SAFETY

SAFETY

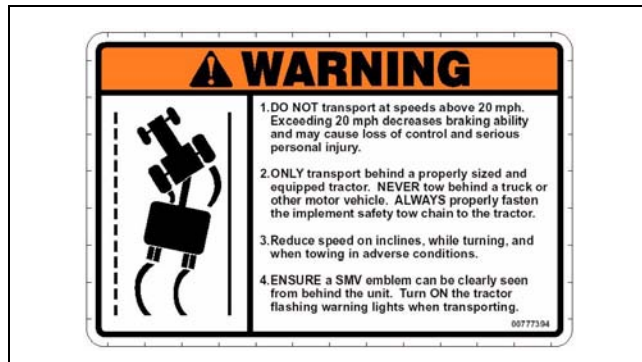
SAFETY

PELIGRO! Spanish Translation for Driveline Safety



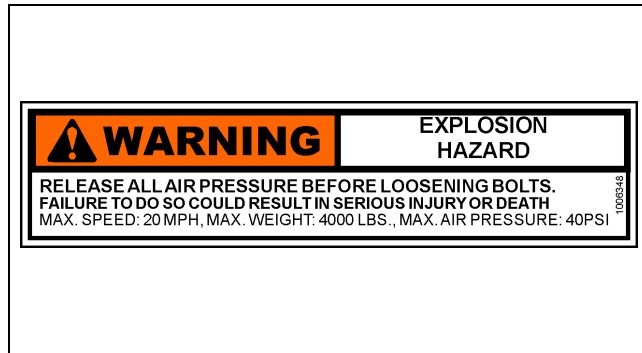
P/N 00773723

WARNING! DO NOT transport at speeds higher than 20 mph. Only transport behind a properly sized and equipped tractor.



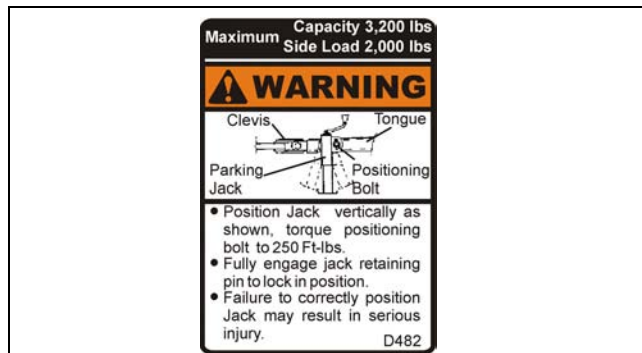
P/N 00777394

WARNING! Explosion Hazard - Release all air pressure in tire before loosening bolts.



P/N 1006348

WARNING! Jack - Maximum Capacity 3,200 lbs. Side Load 2,000 lbs.



P/N D482

SAFETY

Federal Laws and Regulations

This section is intended to explain in broad terms the concept and effect of federal laws and regulations concerning employer and employee equipment operators. This section is not intended as a legal interpretation of the law and should not be considered as such.

Employer-Employee Operator Regulations

U.S. Public Law 91-596 (The Williams-Steiger Occupational and Health Act of 1970) OSHA

This Act Seeks:

“...to assure so far as possible every working man and woman in the nation safe and healthful working conditions and to preserve our human resources...”

DUTIES

Sec. 5 (a) Each employer-

- (1) shall furnish to each of his employees employment and a place of employment which are free from recognized hazards that are causing or are likely to cause death or serious physical harm to his employees;
- (2) shall comply with occupational safety and health standards promulgated under this Act.
- (b) Each employee shall comply with occupational safety and health standards and all rules, regulations and orders issued pursuant to this Act which are applicable to his own actions and conduct.

OSHA Regulations

OSHA regulations state in part: “At the time of initial assignment and at least annually thereafter, the employer shall instruct every employee in the safe operation and servicing of all equipment with which the employee is, or will be involved.”

Employer Responsibilities:

To ensure employee safety during Tractor and Implement operation, it is the employer’s responsibility to:

1. Train the employee in the proper and safe operation of the Tractor and Implement.
2. Require that the employee read and fully understand the Tractor and Implement Operator’s manual.
3. Permit only qualified and properly trained employees to operate the Tractor and Implement.
4. Maintain the Tractor and Implement in a safe operational condition and maintain all shields and guards on the equipment.
5. Ensure the Tractor is equipped with a functional ROPS and seat belt and require that the employee operator securely fasten the safety belt and operate with the ROPS in the raised position at all times.
6. Forbid the employee operator to carry additional riders on the Tractor or Implement.
7. Provide the required tools to maintain the Tractor and Implement in a good safe working condition and provide the necessary support devices to secure the equipment safely while performing repairs and service.
8. Require that the employee operator stop operation if bystanders or passersby come within 25 feet.

Child Labor Under 16 Years of Age

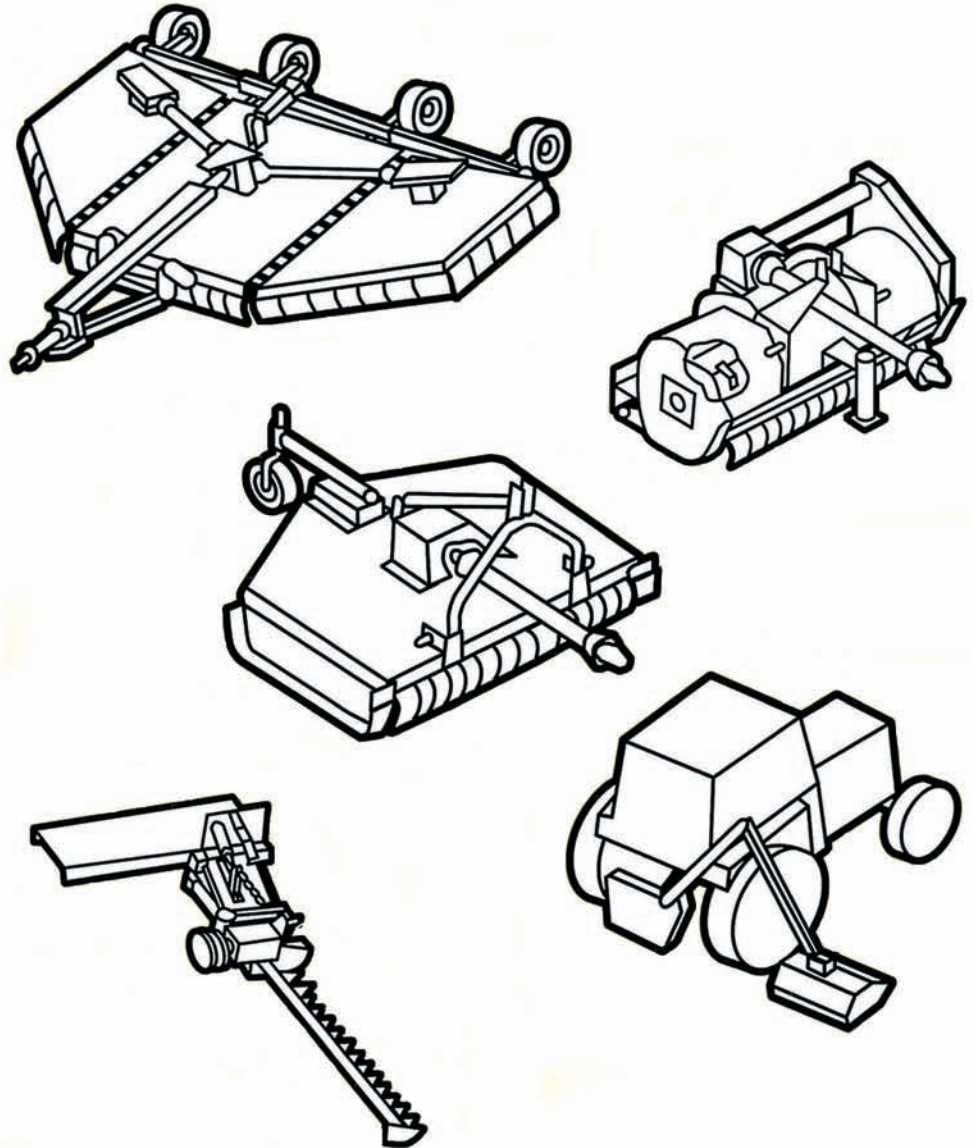
Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your own area or situation. (Refer to U.S. Dept. of Labor, Employment Standard Administration, Wage & Home Division, Child Labor Bulletin #102.)



Safety Manual

*For Operators
and Mechanics*

Industrial/ Agricultural Mower



111 E. Wisconsin Avenue • Milwaukee, Wisconsin 53202 U.S.A.
www.aem.org

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Acknowledgement

We wish to acknowledge the contributions of the members of the Association of Equipment Manufacturers to the preparation of this Safety Manual.

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Forward

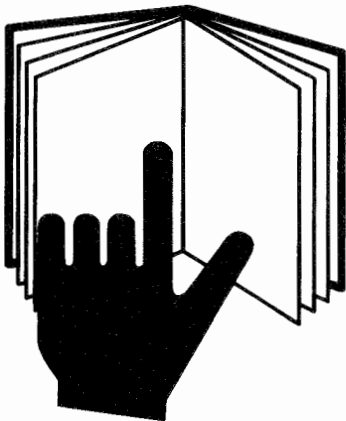
This Safety Manual is intended to point out some of the basic safety situations which may be encountered during the normal operation and maintenance of your machine and to suggest possible ways of dealing with these conditions. This manual is NOT a substitute for the manufacturer's manual(s).

Additional precautions may be necessary, or some instructions may not be applicable, depending on the equipment, attachment devices, and conditions at the worksite or in the service area. The manufacturer has no direct control over machine application, operation, inspection, lubrication, or maintenance. Therefore, it is **YOUR** responsibility to use good safety practices in these areas.

The information provided in this manual supplements the specific information about your machine that is contained in the manufacturer's manual(s). Other information which may affect the safe operation of your machine may be contained on safety signs or in insurance requirements, employer's safety and training programs, safety codes, local, state/provincial and national laws, rules and regulations.

IMPORTANT: *If you do not have the manufacturer's manual(s) for your particular machine, get a replacement manual from your employer, equipment dealer, or the manufacturer of your machine. Keep this safety manual and the manufacturer's manual(s) with your machine.*

A Word to the User



It is your responsibility to read and understand this safety manual and the manufacturer's manual(s) before operating this machine. This safety manual takes you step-by-step through your working day. The safety manual, manufacturer's manual(s), safety signs (decals) and safety precautions must be explained to those users or operators who cannot read the material.

In addition to equipment design and configuration, **HAZARD CONTROL** and **ACCIDENT PREVENTION** are dependent upon the owner's and operator's awareness, concern, prudence, and proper training in the operation, transport, maintenance and storage of equipment.

Remember that **YOU** are the key to safety. Good safety practices not only protect you but also protect the people around you. Study this manual and the manufacturer's manual(s) for your specific machine. Make them a working part of your safety program. Keep in mind that this safety manual is written only for industrial and agricultural mowers.

Practice all usual and customary safe working precautions and above all – remember safety is up to YOU. Only YOU can prevent serious injury or death from unsafe practices.

Safety Alerts

Symbol

This Safety Alert Symbol means:

**“ATTENTION! BECOME ALERT!
YOUR SAFETY IS INVOLVED!”**



The Safety Alert Symbol identifies important safety messages on equipment, safety signs, in manuals or elsewhere. When you see this symbol, be alert to the possibility of death or personal injury. Follow the instructions in the safety message.

Signal Words

Signal words are distinctive words that will typically be found on safety decals on this equipment or other equipment on the worksite. These words are intended to alert the viewer to the existence and relative degree of a hazard.



This signal word indicates an imminently hazardous situation which, not avoided, will result in death or serious injury.



This signal word indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



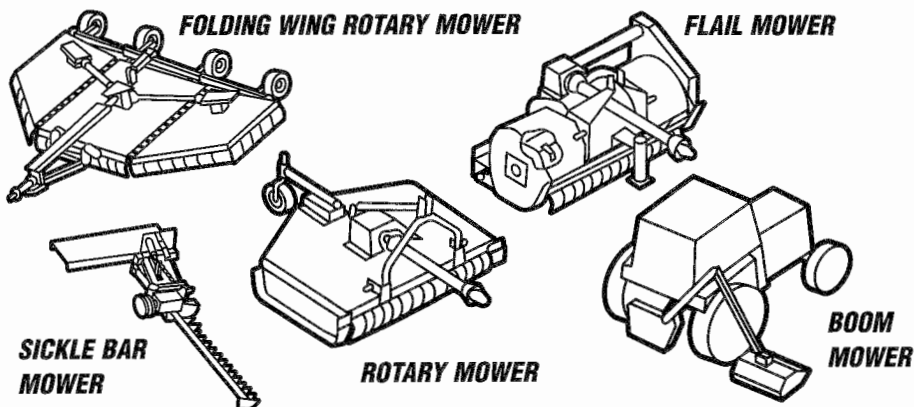
This signal word indicates a potentially hazardous situation exists which, if not avoided, may result in minor or moderate injury.

- ACCIDENTS DISABLE AND KILL.
- ACCIDENTS COST.
- ACCIDENTS CAN BE AVOIDED.

Industrial/Agricultural Mowers

A mower for pasture clipping, crop residue shredding, heavy brush cutting for land clearing, waterways, right-of-ways, road side or highway mowing.

INDUSTRIAL/AGRICULTURAL MOWER TYPES:



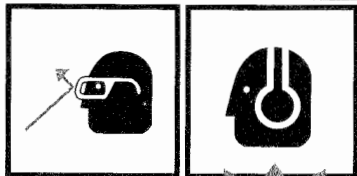
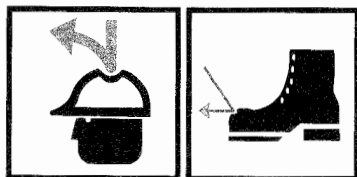
Be a Responsible Operator



DON'T
Drink & Drive



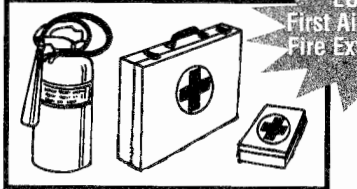
DON'T
Take
Drugs & Drive



PROTECT
Yourself



CALL
For Assistance



LOCATE
First Aid Kits and
Fire Extinguisher

For safe operation of your equipment, you must be a responsible operator. A responsible operator must clearly understand the written instructions supplied by the manufacturer, be trained—including actual operation of the equipment and know the safety rules and regulations for the worksite.

Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. An operator should **NEVER** use drugs which affect alertness, judgement and coordination or alcohol while operating motorized equipment, including tractors and mowers. An operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder his or her ability to operate this equipment safely. **NEVER** knowingly allow anyone to operate this equipment when their alertness, judgement or coordination is impaired.

Protect Yourself

Wear all the protective clothing and personal safety devices issued to you or called for by job conditions.

You may need:

- Hard hat
- Safety shoes
- Safety glasses with side shields, goggles or face shield
- Heavy gloves
- Hearing protection
- Reflective clothing
- Wet weather gear
- Respirator or filter mask

Wear adequate clothing for the job conditions.

Always know where to get assistance in the case of an emergency. Know where to find and how to use a first aid kit and fire extinguisher/fire suppression system.

**Stay alert. Avoid accidents.
Don't learn safety the hard way.**

Safety Management of Hazards and Risks

In addition to equipment design and configuration, **HAZARD CONTROL** and **ACCIDENT PREVENTION** are dependent upon the owner's and operator's awareness, concern, prudence, and proper training in the operation, transport, maintenance and storage of equipment.

SAFETY MANAGEMENT OF HAZARDS AND RISKS IS ESSENTIAL TO RESPONSIBLE OWNERS AND OPERATORS OF TRACTORS AND MOWERS.

REVIEW THE FOLLOWING SAFETY MANAGEMENT OF LISTED HAZARDS AND RISKS:

Thrown Object Hazard

POSSIBLE THROWN OBJECT INJURY RISKS EXIST FOR MOWER OPERATORS AND BYSTANDERS DURING MOWER OPERATIONS FROM THE FOLLOWING:

DISCHARGED OBJECTS (ROCKS, DEBRIS, BROKEN MOWER BLADES, BLADE BOLTS, CABLES, CHAINS, WIRE, ETC....) FROM THE MOWER.

Equipment Protective Devices And Recommended Safety Practices

The mower deck and protective devices cannot prevent all objects or debris from escaping the blade enclosure area in every mowing condition. It is possible for objects to escape and travel several hundred (300) feet.

RECOMMENDED SAFETY PRACTICES

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to users or operators who cannot read.

TO HELP PREVENT SERIOUS INJURY OR DEATH FROM OBJECTS STRIKING OPERATOR OR OTHER PERSONS DO THE FOLLOWING:

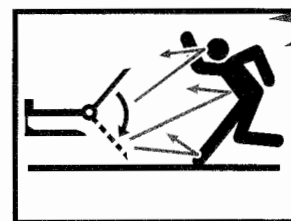
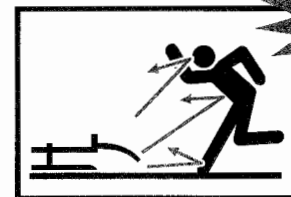
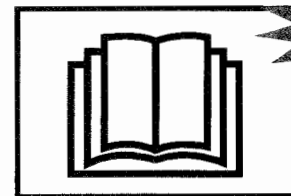
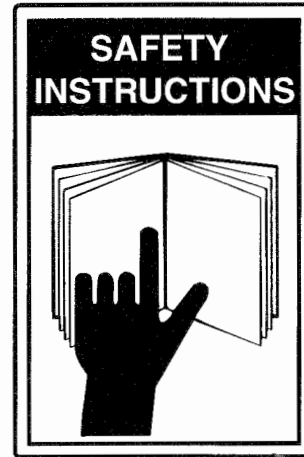
BYSTANDERS SAFETY

- Keep bystanders several hundred (300) feet from mowing area.

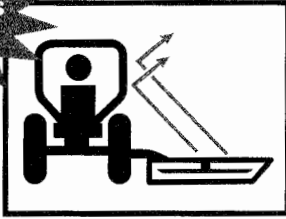
EQUIPMENT PROTECTIVE DEVICES SAFETY

To contain, deflect or reduce thrown objects from blade enclosure area:

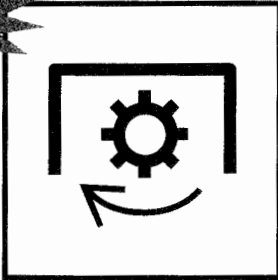
- Keep chain, flexible or solid deflector shields in place on the front and rear of the mower deck and in good repair.
- Do not operate with damaged or missing thrown object shielding.



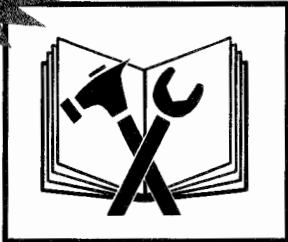
**USE ROPS
Enclosed Cabs
or Protective
Enclosures**



**USE Proper
PTO Speed**



**MAINTAIN
Equipment**



OPERATOR SAFETY

Raised wings, side mount and boom type mower operations may reduce the mower's thrown object shielding effectiveness for the mower operator's protection.

Do the following to increase operator protection from thrown objects during these mowing operations:

- Use enclosed ROPS cabs, special protective enclosures, screens or other operator shielding devices when performing these operations.

EXCEEDING RECOMMENDED PTO SPEEDS

Do not exceed manufacturer's recommended PTO speeds.

Excessive PTO speeds may cause:

- Blade failures
- Higher velocity objects escaping or broken blades being thrown from mower blade enclosures.
- Potential 540 rpm driveline failures operating at 750 to 1000 rpm speeds.

OTHER SAFETY PRACTICES:

- Never operate mower with broken, bent, missing, or severely worn blades.
- Before mowing, remove debris and foreign objects to avoid them being picked up and thrown out by the mower.
- * Do not operate the mower in transport or in raised wing positions.

RECOMMENDED MAINTENANCE PRACTICES

Read manufacturer's operator manual(s) inspection and maintenance instructions for chain guards, flexible or solid deflector shielding:

- Replace worn or damaged guards and other shielding before mowing.
- Use only manufacturer's replacement guards and shielding. Other guarding or shielding sources may not fit or have inadequate materials to meet the strength requirements of the equipment.
- Replace worn or damaged decals and warning instructions.
- Explain the inspection and maintenance instructions to those users or operators who cannot read.

Rotating Blades and Driveline Hazards and Risks

A POSSIBLE INJURY RISK EXISTS TO MOWER OPERATORS AND BYSTANDERS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- BODY CONTACT WITH ROTATING BLADES.
- BODY ENTANGLEMENT WITH ROTATING DRIVELINES AND PARTS.

Equipment Protective Devices and Recommended Safety Practices

RECOMMENDED SAFETY PRACTICES

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. To help prevent serious injury or death from moving blade contact, driveline or parts entanglement of operators or other persons do the following:

BYSTANDERS SAFETY

- Do not operate near bystanders.
- Keep other persons several hundred (300) feet from the mowing area.

OPERATOR SAFETY PRACTICES

- Do not allow riders on tractor or mower. Securely fasten seat belt when mowing.
- Use proper equipment shutdown practice before servicing, adjusting, cleaning or unclogging the mower.
- Keep clear of rotating blades, parts, and drivelines.
- Never start tractor engine while standing beside equipment.
- Only start tractor engine while sitting in operator's seat with seat belt fastened.

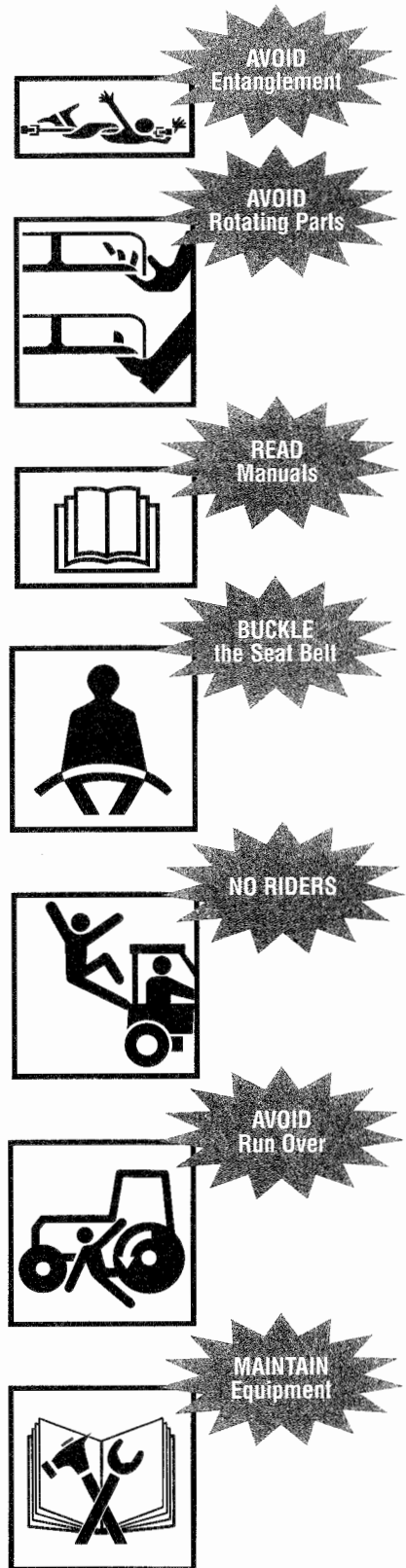
RECOMMENDED GUARDS, DRIVELINE GUARDS AND SHIELDING SAFETY PRACTICES

- Keep guards, driveline and other shielding in place and in good repair.
- Do not operate mower with missing or damaged guards, driveline guards or other shielding.

RECOMMENDED MAINTENANCE PRACTICES

Read manufacturer's operator manual(s) inspection and maintenance instructions for guards, driveline guards and other shielding:

- Replace worn or damaged guards, driveline guards and other shielding before mowing.
- Use only manufacturer's replacement guards and shielding. Other guarding or shielding sources may not fit or have inadequate materials to meet the strength requirements of the equipment.
- Replace worn or damaged decals and warning instructions.
- Explain the inspection and maintenance instructions to those users or operators who cannot read.



Tractor and Mower Rollover or Overturn Hazards and Risks

A POSSIBLE ROLLOVER OR OVERTURN INJURY RISK EXISTS TO MOWER OPERATORS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- ROUGH TERRAIN, STEEP SLOPES, HOLES, BUMPS, RUTS, ROCKS, STUMPS OR OTHER OBSTRUCTIONS THAT COULD OVERTURN TRACTOR AND MOWER.
- EXCESSIVE GROUND SPEEDS FOR THESE TERRAIN CONDITIONS.

Equipment Protective Devices and Recommended Safety Practices

When possible remove stumps, stones, etc.. or mark them and other obstructions clearly to avoid upsets, breakdowns, and dangerous driving conditions. Use extreme care to maintain control over the equipment when operating in these terrain conditions.

RECOMMENDED-TRACTOR ROPS

A tractor equipped with ROPS or enclosed ROPS cab and seat belt for operator safety is essential for additional operator protection when operating mower in these terrain conditions.

RECOMMENDED-TRACTOR STABILITY ADJUSTMENTS

Read the tractor operator's manual for adjustments to increase tractor stability:

- Adding front and rear wheel weights or ballast.
- Adjusting wheel spacing to maximum width .
- Adding off-side counter ballast to side-mounted and boom mowers.
- Explain adjustments to those users or operators who cannot read.

RECOMMENDED SAFETY PRACTICES

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. **To help prevent serious injury or death to the operator from tractor and mower overturns, do the following:**

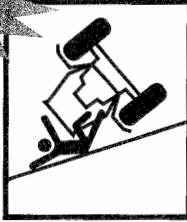
- Securely fasten seat belt when mowing with ROPS equipped tractors.
- Avoid excessive ground speed for terrain conditions.
- Avoid sudden starts, stops and turns when operating up, down or across slopes.
- Avoid slippery ground conditions.
- Make wide and gradual turns.
- Plan to mow down hill on steep slopes to avoid overturning.

Falling Mower or Parts Crushing Hazards and Risks

A POSSIBLE CRUSHING INJURY RISK EXISTS FOR MOWER OPERATORS AND OTHERS DURING MOWING OPERATIONS FROM THE FOLLOWING:

- FALLING MOWER OR EQUIPMENT FROM HYDRAULIC SYSTEM FAILURE.
- FAILURE TO SECURELY SUPPORT, BLOCK-UP OR LOCK-UP LIFTED MOWER OR EQUIPMENT PARTS.

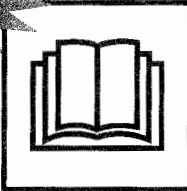
**AVOID
Rollover**



**USE
Tractor ROPS**



**READ
Manuals**



**ADD
Ballast**



**WIDEN
Wheel Spacing
and ADD Off-Side
Ballast**



**BUCKLE
the Seat Belt**



**AVOID
CRUSHING
Lock-Up Wing**



Equipment Protective Devices and Recommended Safety Practices

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. **To help prevent serious injury or death to operators and other from alling mower or equipment parts, do the following:**

RECOMMENDED SAFETY PRACTICES

Before working near or underneath lifted mower or equipment parts:

- Use proper equipment shutdown practices before servicing, adjusting, cleaning or unclogging the mower.
- Securely support or block-up raised mower or equipment parts.
- Securely support, block-up or lock-up wings with locking devices on wing type mowers or lower mower or equipment parts to the ground.
- Use transport locks when transporting mower on public roads.

High Pressure Hydraulic Fluid Leak Hazards and Risks

A POSSIBLE HIGH PRESSURE FLUID SKIN INJECTION INJURY AND GANGRENE RISK EXISTS FOR MOWER OPERATORS AND OTHERS FROM HIGH PRESSURE HYDRAULIC OR DIESEL OIL LEAK INJECTION INTO THE SKIN.

TO AVOID GANGRENE, INJECTED FLUID MUST BE SURGICALLY REMOVED WITHIN A FEW HOURS BY A DOCTOR FAMILIAR WITH THIS TYPE OF INJURY.

RECOMMENDED SAFETY PRACTICES

Read manufacturer's operator manual(s) for recommended operating safety practices. Explain the practices to those users or operators who cannot read. High pressure fluid pinhole leaks can be almost invisible.

To help prevent serious injury or death, do the following:

- Search for leaks with cardboard or wood.
- Do not use hands to check for leaks.
- Relieve system pressure before disconnecting lines.
- Before applying system pressure:
 - Check for damaged lines, pipes, and hoses.
 - Check to insure tight connections.
- Before operating pressurized systems:
 - Purge air from system.
 - Refer to the manufacturer's operator manual(s) for instructions.
 - Explain the procedures to those users or operators who cannot read.

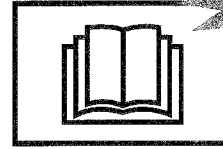
Tractor Refueling Hazards and Risks

To avoid serious injury or death from fire during refueling:

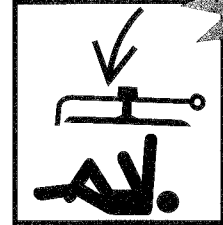
- Shut off engine and ignition.
- Never fill fuel tank near open flames.
- Never smoke while refueling.
- Avoid static electricity sparks by grounding fuel nozzle against tank filler neck.
- Avoid overfilling tank or spilling fuel.
- Clean up any spilled fuel immediately.
- Always replace fuel cap.

To avoid serious injury or death from engine exhaust fumes:

- Adequately ventilate enclosed spaces before starting the engine.



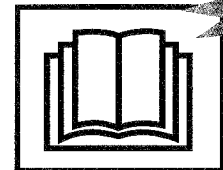
**READ
Manuals**



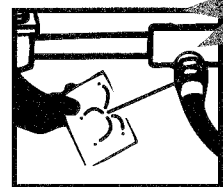
**AVOID
CRUSHING
Block-Up or
Securely Support
Mower**



**HIGH
PRESSURE FLUID
Can Inject
into the Body**



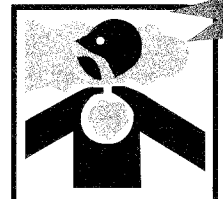
**READ
Manuals**



**AVOID
INJECTION
Use Cardboard
Not Hands**

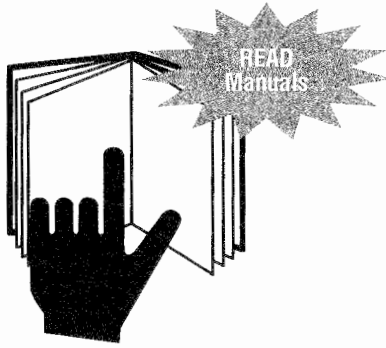


**AVOID
Fires and
Explosions**



**AVOID
Exhaust Fumes**

Follow A Safety Program



SAFETY IS IMPORTANT TO RESPONSIBLE OWNERS AND OPERATORS OF TRACTORS AND MOWERS. DO THE FOLLOWING FOR YOUR SAFE MOWING OPERATION:

BE A QUALIFIED OPERATOR BY:

- Reading, understanding and obeying the manufacturer's written instructions in operator manual(s) and safety signs on mower and tractor.
- Receiving operational training with mower and tractor.
- Asking your equipment dealer or supervisor to explain things you do not understand.
- Explaining the written instructions in the operator manual(s) and safety signs (decals) on the mower and tractor to those users or operators who cannot read.

Safety Before Operation

Know Job Site Safety Rules And Regulations

Ask your supervisor about equipment operation safety rules you will be expected to obey.

Some basic rules for your's and others' safety:

- A ROPS and seat belt equipped tractor is required for operator protection during mowing operations.
- Know mower and tractor operating capacity and characteristics.
- Never alter or remove safety equipment.
- Never allow children or unqualified persons to operate mower or tractor.
- Never allow riders on mower or tractor.
- Keep others away from mowing operation.
- Use proper equipment shutdown practice before dismounting tractor.
- Allow all moving parts to stop before making equipment inspections, repairs, or adjustments.
- Securely support or block-up mower before working beneath mower or lifted components.
- Wear personal protective clothing and safety devices issued to you or recommended by the equipment manufacturer.



Know Tractor And Mower Controls

Know the following about your tractor and mower:

- Function, purpose and use of controls.
- Safe operating speeds.
- Safe slope and uneven terrain capabilities.
- Braking and steering characteristics.
- Tractor and mower operating clearances.
- How to stop equipment quickly in an emergency.

Use All Available Equipment Safety Devices

To help keep you and others around you safe:

- Make certain manufacturer's recommended guards, shields and safety signs are installed on equipment and in good condition.
- Keep all protective devices in place and securely fastened.
- **NEVER** operate your equipment with missing, disconnected or damaged safety devices.
- Use ballast and weight required for equipment operational stability.

Check The Mower And Tractor Equipment

Before beginning your work day:

- Check for loose, broken, missing or damaged tractor and mower parts.
- Repair or replace these parts when needed.
- Check for proper tractor and mower attachments.
- Check for proper tractor and mower PTO rpm rating match.
- Check mower blades condition. Sharpen or replace per manufacturer's recommendation. Blade modifications, such as welding or hard surfacing cutting edges by welding or straightening bent blades, can reduce blade strength and adversely affect blade properties and safety.
- Check that all guards and shields are in place and that all equipment is in good operating condition. This includes PTO driveline, gearbox and implement guards and shields that are used for operator protection.
- Check for properly latched driveline yoke end locking devices.
- Check for damaged or leaky tractor and mower hydraulic systems.
- Check and read safety signs and warning instructions.
- Explain the safety signs and warning instructions to those users or operators who cannot read.

Check The Work Area

Inspect, identify and avoid hazardous conditions in the work area:

- Rough terrain, drop-offs, ditches, potholes steep slopes, stumps, standing water, mud soft soil, slippery conditions, debris and foreign objects.
- Inspect mowing area and remove or mark all foreign objects and debris to be avoided by mower.

Analyze mowing area to determine:

- Best and safest mowing procedure.
- Material type and height to be mowed.
- Operating terrain conditions.
- Using forward travel mowing pattern when possible.

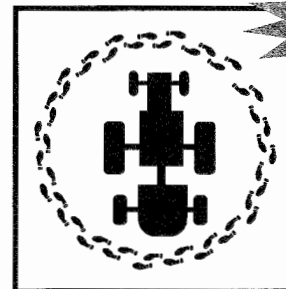
Look Out For The Safety of Others

Before starting equipment:

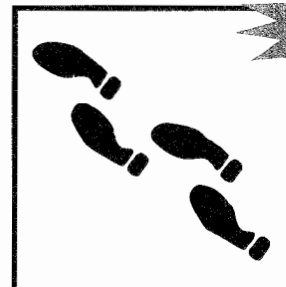
- Walk around the equipment.
- Check for anyone under, on or near the equipment.
- Clear everyone from these areas.
- Sound a warning.



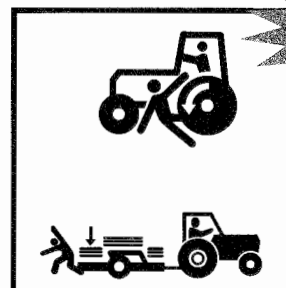
**USE ROPS
and Seatbelt**



**WALK AROUND
Inspection**



**WALK AROUND
the Worksite**



**LOOK OUT
For Others**

Safety – Starting & Testing

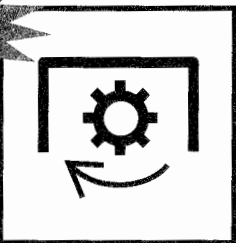
USE Three Point Contact



USE ROPS and Seatbelt



USE Proper PTO speed



Mounting Tractor Safely

Before mounting:

- Clean shoes and wipe hands.

During mounting and dismounting:

- Use handholds and step plates.
- Never grab steering wheels or controls for handholds.
- Never mount or dismount from a moving tractor.

Tractor And Mower Controls Safety Test

Before starting:

- Fasten and adjust seat belt on your ROPS-equipped tractor.
- Check parking brake for engagement.
- Check PTO disengagement.
- Check all controls for Neutral or Park position.
- Warn others in area before starting tractor.
- Follow tractor manufacturer's recommended starting procedures.

After starting:

- Check all instruments, gauges and indicator lights for normal operation.
- Check all tractor controls, steering and brakes for proper function.
- Repair improperly functioning tractor before using.
- Raise and lower mower for driveline bottoming out or engagement problems.
- Check your equipment for excessive vibration and unusual noises.
- Use proper equipment shutdown practices before inspecting equipment.

Power Takeoff System And Mower Safety

Tractors with dual-speed (540 or 1000 rpm) shiftable PTO systems.

To avoid serious injury or death from failed parts due to mower over speed:

- Be sure to position PTO selector to mower's rated PTO rpm speed.

Tractors with transmission-driven PTO systems.

A rotary mower will have a significant flywheel effect which may continue to propel a tractor with a transmission-driven PTO system.

The tractor should be equipped and operated as follows:

- Install an over-running clutch.
- Give yourself sufficient maneuvering room and time by anticipating turns, stops and speed reductions.

Safety – During Operation

Hitching Mower To Tractor Safety

Three-point hitch-mounted mower safety:

- Refer to mower and tractor manufacturers' manuals.
- Place tractor's hydraulic power lift (rockshaft) selector lever in down position to avoid unexpected movement.
- Explain the hitching procedures to those users or operators who cannot read.

Pull-type hitch-mounted mower safety:

- Refer to mower and tractor manufacturers' manuals.
- Attach only to drawbar hitch.
- Do not attach to tractor's rear axle or three-point hitch arms.
- Adjust tractor drawbar length for 540 or 1000 rpm PTO operation.

Make The Right Start In Mower Safety

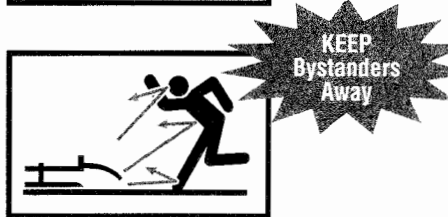
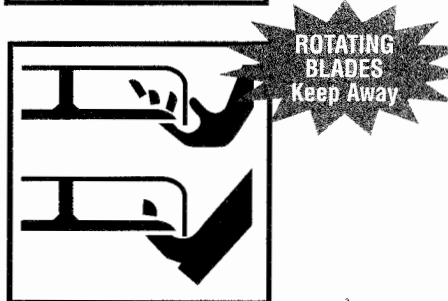
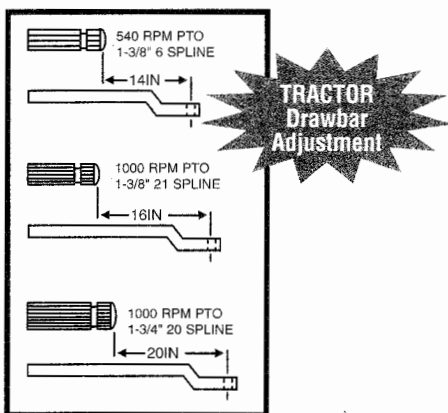
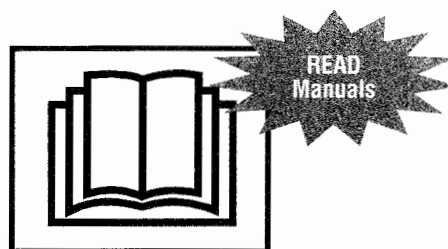
Mow only in daylight or good artificial light conditions.

To avoid serious injury or death from mower thrown objects or blade contact:

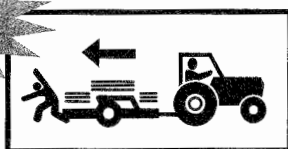
- Keep chain shields, flexible or solid deflector shields or discharge chutes in place and in good repair.
- Keep everyone several hundred (300) feet from mowing operation.
- Never direct mower discharge toward anyone.
- Keep hands, feet and other body parts away from rotating parts, blades and discharge openings.
- Do not operate mower in transport position.

Mower PTO drive engagement:

- Raise mower to maximum cutting height.
- Engage PTO at low engine rpm.
- Increase engine rpm to mower rated rpm PTO speed.
- Lower mower to desired cutting height.
- Stop and shut down immediately if the mower strikes an obstruction.
- Inspect and repair any mower damage before resuming mowing.
- Do not operate mower with severe vibrations or with unusual noise.



LOOK OUT
For Others



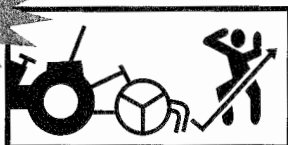
Mowing In Reverse Safety

Avoid mowing in reverse direction when possible.

Do the following when mowing in reverse direction:

- Check for any persons behind mower before reversing direction.
- Use extreme care when reverse direction mowing.
- Maintain rotary mower front and rear safety shields and flail front shields and rear rollers.

MAINTAIN
FLAIL
Rear Roller

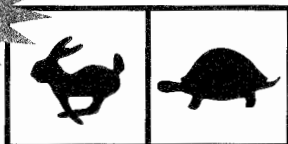


Mowing Ground Speed

Proper ground speed depends on terrain conditions and grass type, density and height to be cut:

- Normal ground speed range is 2 to 5 mph.
- Slower ground speed for mowing tall, dense grass.
- Faster ground speed for mowing medium height, thin grass and under smooth terrain conditions.
- Use slower ground speed for mowing in rough, sloping or unfamiliar terrain.

USE PROPER
Ground Speeds



STOP BLADE
Before
Unclogging



Extremely tall grass mowing

- You may need to mow extremely tall grass twice.

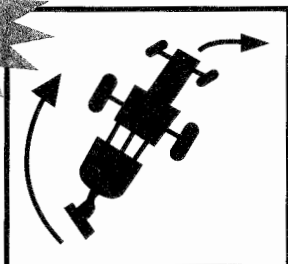
First mowing pass:

- Cut grass higher (10-15 inches) to avoid hidden objects.

Second mowing pass:

- Remove debris and objects.
- Cut grass at desired height and 90 degree to the first mowing pass when possible.
- Use proper equipment shutdown practice for your safety before dismounting tractor.

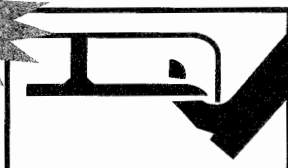
PROVIDE
Adequate
Clearance for
Mower Swing



Watch equipment clearances

Three-point hitch and side mounted mowers have a larger turning arc than pull-type mowers. Allow sufficient clearance for safe turning.

NEVER STAND
On Mower
Keep Away

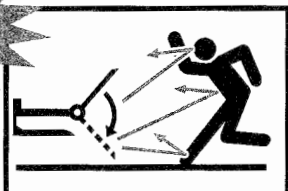


Under Mount Mower Safety

When mowing with an under mount mower:

- Keep removable discharge chute in place and over discharge opening.
- Never stand on an operating mower housing.
- Distribute grass clipping with discharge chute facing mowed area.
- Use proper equipment shutdown practice before clearing clogged mower or discharge chute.

KEEP CHUTE
In Place



Wing Or Boom Type Mower Overhead Obstruction Hazards and Risks

Check for overhead obstructions with raised wings or boom-type mowers to avoid serious injury or death by contact with:

- Electrical power lines.
- Low tree limbs.
- Other overhead obstructions.

Wing And Side Mount Mowers Safety

When mowing with wing and side-mount mowers:

Raised wing positions reduces shielding protection and increases the thrown object and blade contact hazard risks.

To avoid serious injury or death by thrown objects or blade contact from raising and lowering wings during mowing operations:

- Do not mow with bystanders in mowing area.
- Be sure no one is near mower while raising or lowering wings.
- Keep the exposed rotating wing blade time to a practical minimum during a raised wing mowing operations.
- Stop mowing if persons enter into mowing area.
- Only raise wing to clear objects in the mowing path or to match ground slope.
- Disengage wing drive for extended periods of mowing with raised wings.
- Lower raised wing to ground after clearing object or ground slope conditions.
- Allow all mower blades to stop rotating before raising wing sections during other operations.

Ditch Bank Mowing Safety

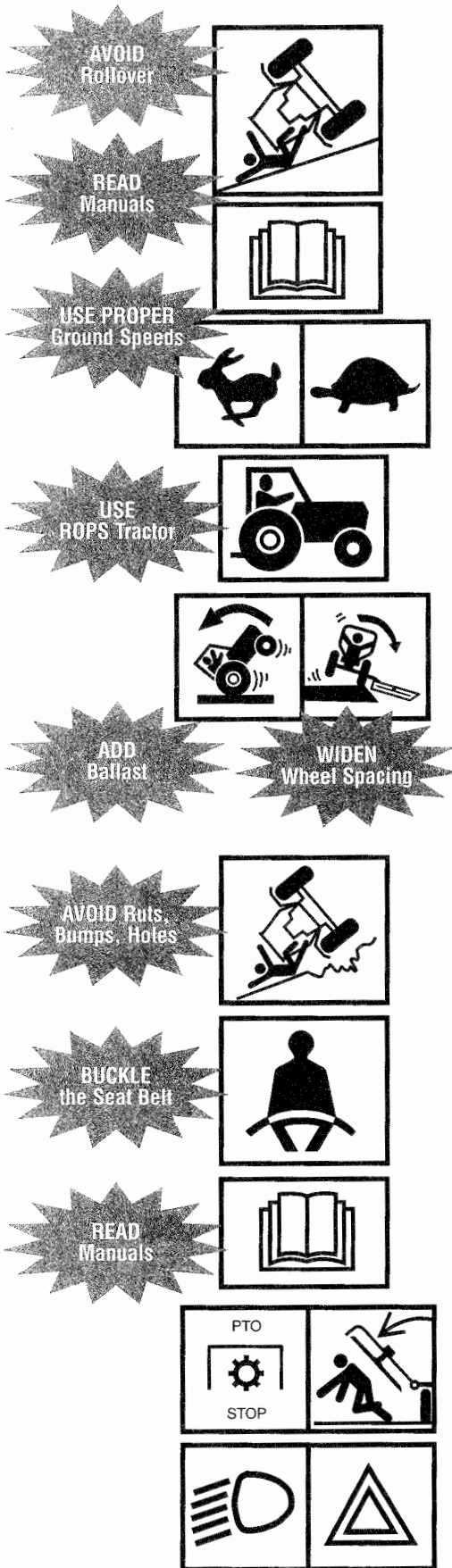
Use extreme care when mowing ditch banks. Watch for washouts, eroded areas and mowing obstructions along the ditch banks. Hitting obstructions with side-mount or boom mowers may swerve the tractor's front end toward the ditch.

Raised wing and boom-type mower ditch bank operations may reduce the mower's thrown object shielding effectiveness for the mower operator's protection.

To increase operator protection from thrown objects during ditch bank operations:

- Use enclosed ROPS cabs, special protective enclosures and other operator shielding when performing these operations.
- Inspect mowing area and remove or mark all foreign objects and debris to be avoided by mower.





Mowing Uneven Terrain Safely

The tractor and mower stability is reduced on slopes and uneven terrain.

You can prevent tractor and mower overturns and maintain equipment stability control by:

- Reviewing tractor and mower operator's manuals for operating safety practices on slopes and uneven terrain conditions. Explain the practices to those users and operators who cannot read.
- Avoiding extremely steep slope operations.
- Using extreme care to maintain control over your equipment when operating in these conditions.
- Increasing tractor stability by adding wheel weights and increasing wheel spacing (Refer to tractor operator's manual for recommendations)
- Using ROPS and seat-belt-equipped tractor for operator safety during mowing operations.
- Maintaining minimum ground speed.
- Making wide and gradual turns.
- Avoiding sudden starts, stops, and turns when operating up, down, or across slopes.
- Not raising rear-mount or side-mount mowers or mower wings from the ground during these operations .
- Keeping alert for holes, bumps, ruts, rocks, stumps or other obstructions that could overturn tractor and mower.
- Avoiding slippery ground conditions that could overturn tractor and mower.
- Avoiding tractor and mower "hang up" by diagonal passing through sharp dips and drops.

Use extreme care in maintaining equipment stability during all uneven terrain and slope mowing operations. You are the final judge as to any slope that can be safely negotiated.

Equipment Road Transporting Safety

If equipment is to be driven on public roads:

- Refer to tractor and mower manufacturers' operator's manuals for instructions.
- Explain the instructions to those users or operators who cannot read.
- Check local regulations for required equipment markings, lights, flashers, etc., while traveling on public roads. Lights are required on mowers that obscure tractor taillights and/or warning lights.

Before transporting on public roads:

- Disengage PTO to mower.
- Raise mower into transport position.
- Lock wings up into transport position with locking devices on wing-type and side-mounted mowers.
- Attach safety chain between pull-type mower and tractor.
- Make sure lights, flashers, reflectors and SMV are in place and visible.
- Check SMV (Slow-Moving Vehicle) emblem for visibility to any rear approaching vehicle.

While transporting on public roads:

- Obey all local traffic regulations.
- Approach intersections with caution.
- Observe speed and traffic control signs.
- Avoid panic stops and sharp turns.

Parking Safety

Park equipment at:

- Designated or out-of-traffic areas.
- Preferably level ground locations.

Sloping ground parking locations:

- Position equipment across slope.
- Set parking brakes.
- Lower mower to ground.
- Block tractor wheels.

Before temporarily parking and leaving disabled equipment near traffic areas:

- Remove equipment from public roads.
- Set out warning flags
- Use tractor flashers.

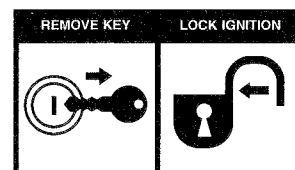
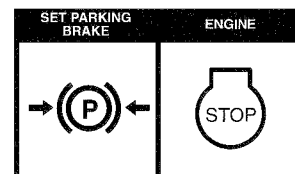
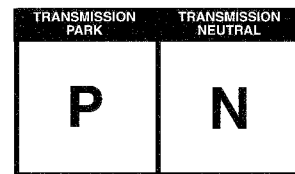
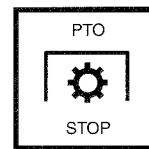
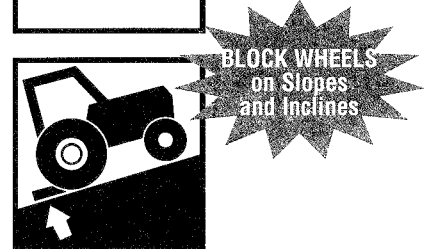
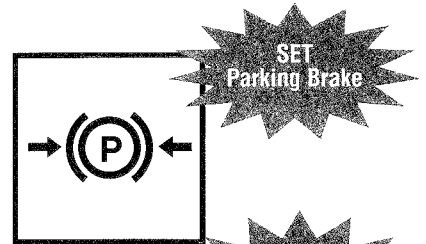
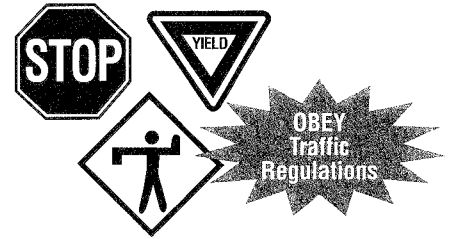
Safety – During Shutdown

Use Proper Equipment Shutdown Practices For Your Safety

Refer to tractor and mower manufacturer’s operator manual(s) for recommend shutdown procedures. Explain the procedures to those users or operators who cannot read.

Make proper equipment shutdown procedures an important habit to practice. Follow these safety practices before dismanting tractor:

- Disengage PTO clutch and transmission drive.
- Idle engine for gradual cooling.
- Place the controls in PARK or NEUTRAL.
- Set the parking brake.
- Lower mower to ground.
- Lower wings of wing-type mowers to ground.
- Shut off engine.
- Wait for all moving parts to stop before equipment inspections, adjustments or repairs.
- Relieve hydraulic pressure by moving hydraulic controls several times in all directions.
- Lock ignition and remove key when equipment is to be inspected, repaired, adjusted or unattended.
- Lock anti-vandalism covers and closures when equipment is unattended.
- Dismount carefully maintaining three-point contact.



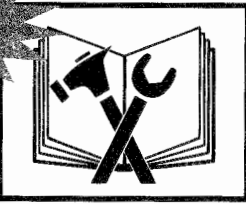
WAIT For Moving Parts to Stop Before Dismount



USE Three Point Contact

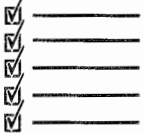


MAINTAIN Equipment



FOLLOW

Maintenance Schedule



Dismounting Tractor Safely

Before dismounting tractor:

- Use proper equipment shutdown practice for your safety.
- Lower implement to the ground, stop engine and PTO, set brakes, allow all moving parts to stop, and remove key before dismounting from tractor.
- Never dismount from moving equipment.
- Never jump from machines.
- Dismount carefully.
- Check for slippery steps
- Keep feet and hands away from controls.
- Use handholds and steps during dismount.
- Face machine and use 3 point contact (2 hands, 1 foot or 2 feet, 1 hand).

Safety – During Maintenance

Maintenance Safety

Do the following for your safety before performing any maintenance, repairs or service procedures:

- Follow proper equipment shutdown practice.
- Wear all the protective clothing and personal safety devices necessary to safely perform the job.
- Refer to your manufacturer's manuals for proper maintenance, repair and service procedures. Explain the procedures to those users and operators who cannot read.

Stored energy sources (electrical, mechanical, hydraulic, pneumatic, chemical, thermal, etc..) must be either locked, blocked, relieved, disconnected, stopped, secured, neutralized, controlled or reduced to a practical minimum before any maintenance, repair or service procedures can be done safely.

Some basic safety practices to prevent potential injuries from energy releasing sources:

- Disengage PTO before shutting off engine.
- Place controls in PARK or NEUTRAL before shutting off engine.
- Set parking brake or block wheels.
- Allow all moving parts to stop.
- Lower mower to ground.
- Lower wings to ground on wing-type mowers.
- Shut off tractor engine.
- Lock ignition and remove key.
- Look and listen for evidence of moving parts before opening shields.
- Securely support or block-up mower before working underneath mower or other lifted components.
- Securely support, block-up, or lock-up mower wings with locking devices before working near or underneath a wing-type mower.
- Relieve hydraulic system pressure by moving controls several times in all directions.
- Relieve pressure before disconnecting or disassembling any pressurized system.
- Block or relieve spring pressure before disassembling any spring-loaded mechanism.
- Securely support or block up any elevated machine component before working on it.
- Avoid flames, sparks, or smoking near any fuels.

Mower Manufacturer Parts and Your Safety

Most mower manufacturers use special fasteners and specially designed parts to meet mowing operations requirements.

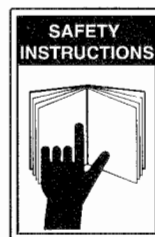
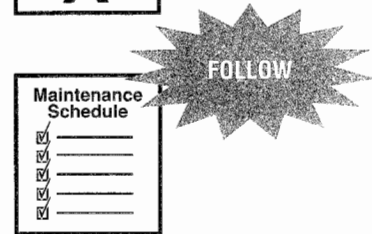
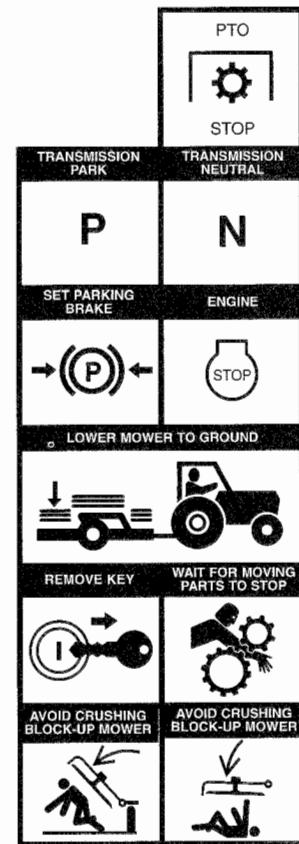
Critical safety-related parts (Self-locking blade bolts, blades, pins, shields or other special items) have specific strength, design and fit requirements for the make and model mower you are using.

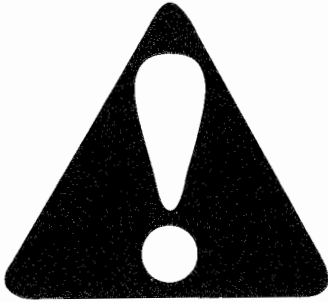
Modifications or repair parts not approved by the mower manufacturer can cause serious safety hazard exposure risk to you and others.

TO AVOID SERIOUS INJURY OR DEATH FROM UNAPPROVED PARTS OR MODIFICATIONS:

- Do not substitute common hardware for self-locking blade bolts or other special part items.
- Do not substitute blades, pins, shields or other critical safety-related parts.
- Do not use grade 5 or 8 bolts to replace grade 2 shear bolts.

FOLLOW THE SAFETY PRACTICE OF ALWAYS CHECKING THE MOWER FOR PROPER FUNCTION AFTER ALL ADJUSTMENTS REPAIRS OR SERVICE.

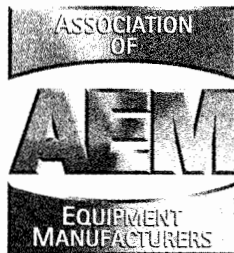




One Final Word



You have just finished reading the Mower Safety Manual. It is impossible for this manual to cover every potentially hazardous situation you may encounter. But, your knowledge of these safety precautions and your adherence to the basic rules of safety will help build good judgment in all situations. Our objective is to help you develop good safety habits and make you a better mower operator. The mower safety manual, safety precautions and basic rules of safety must be explained to those users or operators who cannot read.



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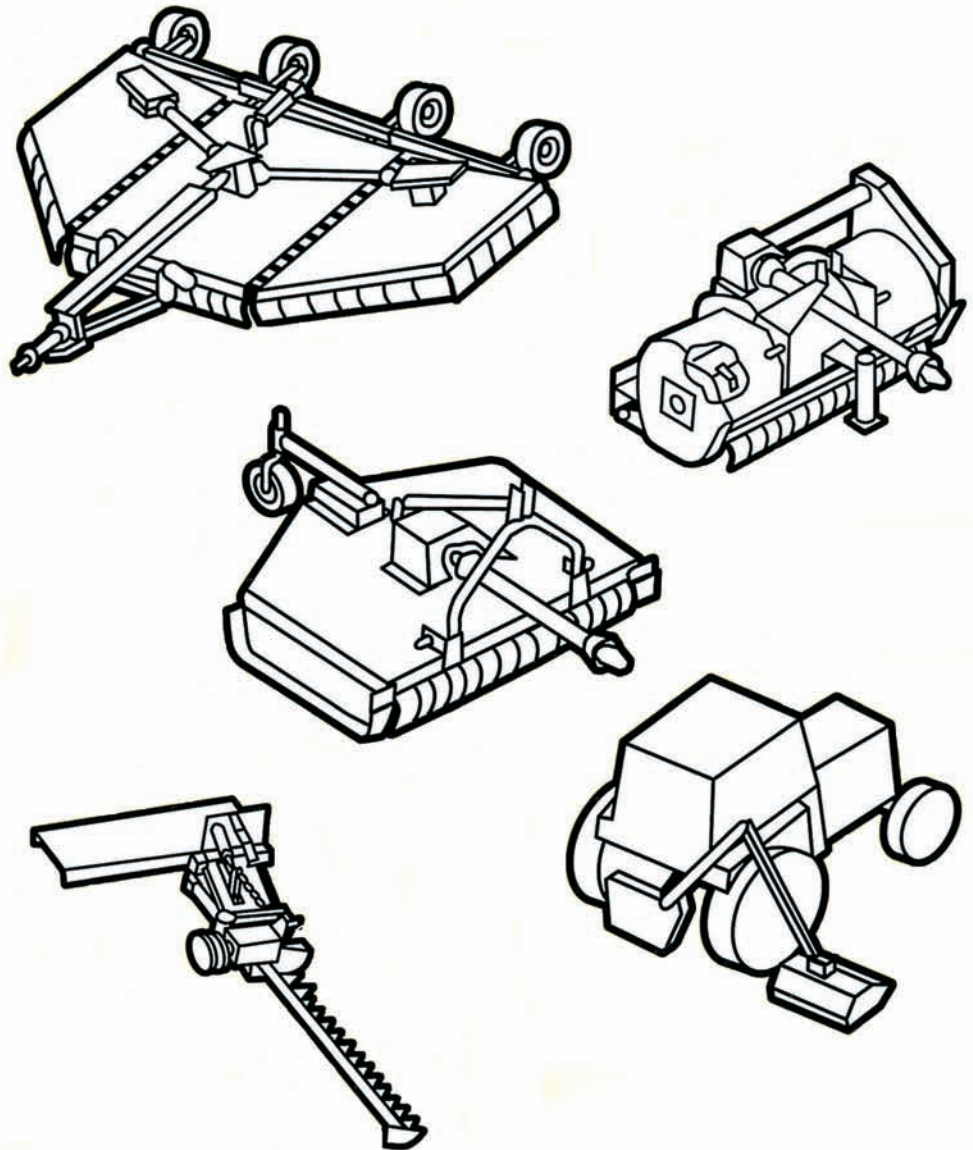
For information on additional copies of this and
other safety manuals, call 800-369-2310



Segadora industrial y agrícola

manual de seguridad

*para operadores
y mecánicos*



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Reconocimiento

Deseamos extender nuestro reconocimiento a los miembros de del Association of Equipment Manufacturers por sus contribuciones para la preparación de este manual de seguridad.

Derechos de autor

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Introducción

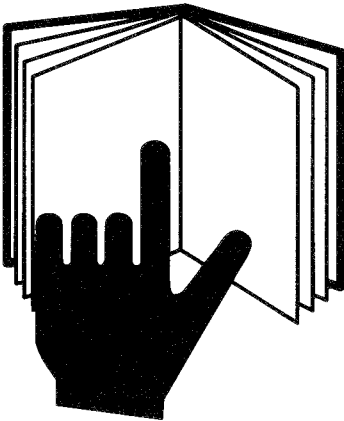
El propósito de este manual de seguridad es señalar algunas de las situaciones básicas de seguridad que pueden ocurrir durante la operación y mantenimiento de su máquina y sugerir los métodos posibles para tratar estas situaciones. Este manual NO es un sustituto de el (los) manual(es) del fabricante.

Pueden ser necesarias algunas precauciones adicionales, o algunas instrucciones no pueden aplicar, dependiendo del equipo, dispositivos de fijación, y las condiciones del lugar de trabajo o del área en que se realiza el servicio. El fabricante no tiene control directo sobre las aplicaciones, operación, inspección, lubricación o mantenimiento de la máquina. Por lo tanto, es **SU** responsabilidad practicar buenas medidas de seguridad en estas áreas.

La información proporcionada en este manual sirve como complemento de los detalles de información específicos de su máquina que están incluidos en el (los) manual(es) del fabricante. La información adicional que pueda afectar la operación segura de su máquina puede estar incluida en las etiquetas de seguridad o en los requisitos del seguro, programas de seguridad del empleador, códigos de seguridad, leyes locales del estado/provincia y leyes nacionales, reglas y reglamentos.

IMPORTANTE: si usted no tiene el (los) manual(es) del fabricante de su máquina específica, obtenga un manual de reemplazo con su empleador, distribuidor de equipo o el fabricante de su máquina. Mantenga este manual de seguridad y el (los) manual(es) del fabricante con su máquina.

Palabras para el usuario



Usted tiene la responsabilidad de leer y comprender este manual de seguridad y el (los) manual(es) del fabricante, antes de operar esta máquina. Este manual de seguridad lo guía paso a paso a lo largo de su día de trabajo. El manual de seguridad, el (los) manual(es) del fabricante, avisos de seguridad (calcomanías) y precauciones de seguridad, deben explicarse a los usuarios u operadores que no puedan leer el material.

Adicionalmente al diseño y configuración del equipo el **CONTROL DEL PELIGRO** y la **PREVENCIÓN DE ACCIDENTES** dependen de la conciencia, preocupación, prudencia y capacitación adecuada de los propietarios y operadores durante la operación, transporte, mantenimiento y almacenamiento del equipo.

Recuerde que **USTED** es la clave para mantener la seguridad. Las buenas prácticas de seguridad no lo protegen solamente a usted sino que también a las personas que lo rodean. Estudie este manual y el (los) manual(es) del fabricante para su máquina específica. Hágalos una parte integral de su programa de seguridad. Recuerde que este manual de seguridad está escrito únicamente para segadoras industriales y agrícolas.

Practique todas las precauciones de seguridad usuales y acostumbradas en el trabajo y más que todo – recuerde que la seguridad depende de USTED. Solamente USTED puede evitar las lesiones graves o la muerte debidas a prácticas inseguras.

Advertencia de seguridad

Símbolo

Este símbolo de alerta de seguridad significa:

“¡ATENCIÓN! ¡MANTÉNGASE ALERTA! ¡SU SEGURIDAD ESTÁ INVOLUCRADA!”



El símbolo de alerta de seguridad identifica los mensajes de seguridad importantes en el equipo, en los avisos de seguridad, en los manuales y en otros lugares. Cuando usted vea este símbolo, esté alerta a la posibilidad de muerte o lesiones. Siga las instrucciones en el aviso de seguridad.

Palabras de señales

Las palabras de señales son palabras específicas que regularmente se encontrarán en las calcomanías de seguridad en este equipo o en otros equipos en el lugar de trabajo. Estas palabras tienen el objetivo de alertar a la persona que las vea de la presencia y el grado relativo de un riesgo.



Esta palabra de señal indica una situación de riesgo inminente que si no es evitado podrá resultar en la muerte o lesiones graves.



Esta palabra de señal indica una situación potencialmente riesgosa que si no se evita podría resultar en la muerte o lesiones graves.



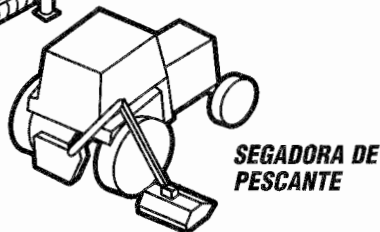
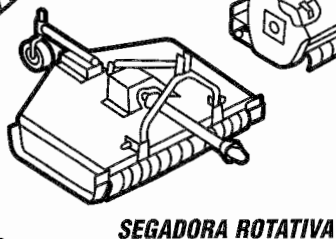
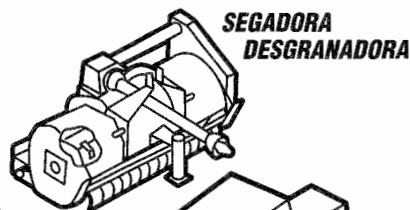
Esta palabra de señal indica una situación potencialmente riesgosa que si no se evita podría resultar en lesiones menores o moderadas.

- LOS ACCIDENTES PUEDEN LISIAR Y CAUSAR LA MUERTE.
- LOS ACCIDENTES SON COSTOSOS.
- LOS ACCIDENTES PUEDEN EVITARSE.

Segadoras industriales y agrícolas

Es una segadora para cortar pasto, triturar residuos de cultivos, cortar maleza para la limpieza de terrenos, vías navegables, derechos de paso, cortes en los bordes de los caminos o carreteras.

TIPOS DE SEGADORAS INDUSTRIALES Y AGRÍCOLAS:



Sea un operador responsable



Para la operación segura de su equipo usted debe ser un operador responsable. Un operador responsable debe comprender claramente las instrucciones escritas proporcionadas por el fabricante ser capacitado – incluyendo la operación real del equipo y el conocimiento de las reglas y reglamentos de seguridad del lugar de trabajo.

Las medicinas y el alcohol pueden y afectarán el estado de alerta y coordinación del operador, por lo tanto, afectarán la habilidad del operador para operar el equipo en forma segura. Un operador **NUNCA** debe usar medicinas que puedan afectar su estado de alerta, juicio y coordinación; ni beber alcohol mientras opera equipo motorizado incluyendo tractores y segadoras. Un operador que use medicamentos por prescripción médica o de venta libre debe consultar con un médico profesional para conocer sobre cualquier efecto secundario que podría limitar su habilidad para operar este equipo en forma segura. **NUNCA** permita que alguien opere este equipo cuando estén afectados su estado de juicio alerta o de coordinación.

Protéjase usted mismo

Use toda la ropa protectora y los dispositivos de seguridad personal que se le proporcionen o que sean los indicados para las condiciones de trabajo.

Usted puede necesitar:

- Casco protector
- Zapatos de seguridad
- Anteojos de seguridad con protección lateral, gafas protectoras o protector facial
- Guantes extrafuertes
- Protección auditiva
- Ropa reflectora
- Equipo para clima húmedo
- Respirador o máscara filtrante

Use ropa apropiada para las condiciones del trabajo.

Siempre conozca cómo obtener ayuda en caso de una emergencia. Conozca donde encontrar y cómo usar los equipos de primeros auxilios y el extintor de incendios/sistema de supresión de incendios.



**Manténgase alerta. Evite los accidentes.
No conozca la seguridad en la forma más difícil.**

Manejo seguro de riesgos y peligros

Adicionalmente al diseño y configuración del equipo, el **CONTROL DEL PELIGRO** y la **PREVENCIÓN DE ACCIDENTES** dependen de la conciencia, preocupación, prudencia y capacitación adecuada de los propietarios y operadores durante la operación, transporte, mantenimiento y almacenamiento del equipo.

EL MANEJO SEGURO DE RIESGOS Y PELIGROS ES UN ELEMENTO ESENCIAL PARA LOS PROPIETARIOS Y OPERADORES RESPONSABLES DE TRACTORES Y SEGADORAS.

REVISE EL MANEJO SEGURO DE LOS PELIGROS Y RIESGOS ENUMERADOS A CONTINUACIÓN.

Peligro de objetos despedidos

EXISTE LA POSIBILIDAD DEL RIESGO DE LESIONES A LOS OPERADORES Y TRANSEÚNTES CAUSADAS POR OBJETOS DESPEDIDOS DURANTE LA OPERACIÓN DE LA SEGADORA POR LOS SIGUIENTES:

OBJETOS (PIEDRAS, ESCOMBROS, HOJAS ROTAS DE LA SEGADORA, PERNOS DE LA HOJA, CABLES, CADENAS, ALAMBRE, ETC.) DESPEDIDOS POR LA SEGADORA.

Dispositivos protectores del equipo y prácticas de seguridad recomendadas

La cubierta de la segadora y los dispositivos protectores no pueden evitar que escapen todos los objetos o desechos del área cerrada de la hoja en todas las condiciones de segado. Es posible que los objetos escapen y se desplacen cientos de pies (300 [100 m]).

PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas durante la operación. Explique las prácticas a los usuarios u operadores que no puedan leer.

PARA AYUDAR A EVITAR LESIONES GRAVES O LA MUERTE CAUSADAS POR OBJETOS QUE GOLPEEN AL OPERADOR U OTRAS PERSONAS HAGA LO SIGUIENTE:

SEGURIDAD DE TRANSEÚNTES

- Mantenga a los transeúntes a varios cientos de pies (300 [100 m]) del área segada.

SEGURIDAD PROPORCIONADA POR LOS DISPOSITIVOS PROTECTORES DEL EQUIPO

Para contener, desviar o reducir los objetos despedidos del área cerrada de la hoja:

- Mantenga la cadena, blindajes deflectores flexibles o sólidos colocados en la parte delantera y trasera de la cubierta de la segadora, en su lugar y en buen estado de funcionamiento.
- No opere el equipo con los blindajes para objetos despedidos dañados o sin que estén colocados en su lugar.



SEGURIDAD DEL OPERADOR

La operación de las segadoras con las alas levantadas, de montaje lateral y pescante, pueden reducir la efectividad del blindaje para proteger al operador contra los objetos despedidos de la segadora.

Haga lo indicado a continuación para aumentar la protección del operador contra los objetos despedidos durante las operaciones de segado:

- Use cabinas cerradas con una estructura de protección contra vuelcos (ROPS), cubiertas protectoras especiales, mallas u otros dispositivos para proteger al operador cuando efectúa estas operaciones.

SOBREPASAR LAS VELOCIDADES RECOMENDADAS PARA LA TOMA DE FUERZA (PTO)

No sobrepase las velocidades recomendadas por el fabricante para la toma de fuerza (PTO).

Las velocidades excesivas de la toma de fuerza (PTO) pueden causar:

- Fallo de la hoja
- Escape de objetos a velocidad alta u hojas rotas despedidas del área cerrada de la hoja de la segadora.
- Fallos potenciales de la línea de transmisión de 540 rpm cuando se opera a velocidades de 750 a 1000 rpm.

OTRAS PRÁCTICAS DE SEGURIDAD:

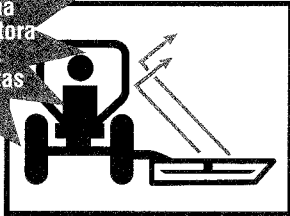
- Nunca debe operar la segadora con hojas rotas, dobladas, faltantes o que estén extremadamente desgastadas.
- Antes de segar retire los desechos y objetos extraños para evitar que sean recogidos y despedidos por la segadora.
- No debe operar la segadora durante el transporte o en posición de ala levantada.

PRÁCTICAS DE MANTENIMIENTO RECOMENDADAS

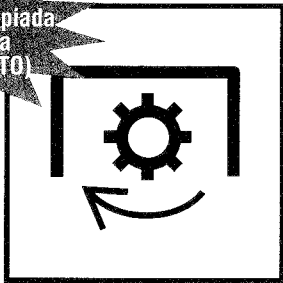
Lea los manuales del operador del fabricante para conocer sobre la inspección y mantenimiento de las defensas de la cadena y blindaje deflector flexible o sólido:

- Reemplace las defensas desgastadas o dañadas y los demás blindajes antes de segar.
- Use solamente las defensas y blindajes de reemplazo del fabricante. Otras defensas o blindajes pueden no encajar, o los materiales pueden no ser adecuados para cumplir con los requisitos de resistencia del equipo.
- Reemplace las calcomanías desgastadas o dañadas y las instrucciones de advertencia.
- Explique las instrucciones de inspección y mantenimiento a los usuarios u operadores que no puedan leer.

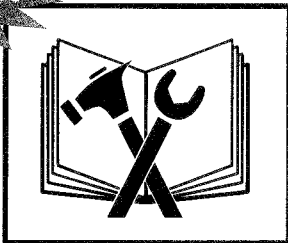
USE cabinas cerradas con una estructura protectora contra vuelcos (ROPS) o cubiertas protectoras



USE la velocidad apropiada de la toma de fuerza (PTO)



DÉ MANTENIMIENTO a su equipo



Peligros y riesgos de las hojas rotativas y línea de transmisión

EXISTE EL RIESGO DE POSIBLES LESIONES A LOS OPERADORES DE LA SEGADORA Y TRANSEÚNTES DURANTE LAS OPERACIONES DE SEGADO CAUSADAS POR LO SIGUIENTE:

- CONTACTO DEL CUERPO CON LAS HOJAS ROTATIVAS.
- ENREDO DEL CUERPO CON LAS LÍNEAS DE TRANSMISIÓN Y PIEZAS ROTATIVAS.

Dispositivos protectores del equipo y prácticas de seguridad recomendadas

PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. Para evitar el riesgo de lesiones graves o la muerte causadas por el contacto con la hoja en movimiento, línea de transmisión o enredo de los operadores u otras personas haga lo siguiente:

SEGURIDAD DE TRANSEÚNTES

- No debe operar cerca de transeúntes.
- Mantenga a otras personas a varios cientos de pies (300 [100 m]) del área de segado.

PRÁCTICAS DE SEGURIDAD DEL OPERADOR

- No permita pasajeros en el tractor o segadora. Asegúrese el cinturón de seguridad durante el segado.
- Use la práctica de parada del equipo apropiada antes de dar servicio, ajustar, limpiar o eliminar las obstrucciones de la segadora.
- Manténgase alejado de las hojas rotativas, piezas y líneas de transmisión.
- Nunca arranque el motor del tractor mientras esté de pie al lado del equipo.
- Solamente arranque el motor del tractor cuando esté sentado en el asiento del operador con el cinturón de seguridad abrochado.

PRÁCTICAS DE SEGURIDAD RECOMENDADAS PARA DEFENSAS Y BLINDAJES DE LA LÍNEA DE TRANSMISIÓN

- Mantenga las líneas de transmisión y otros blindajes colocados y en buen estado.
- No debe operar la segadora cuando las defensas, defensas de la línea de transmisión u otros blindajes hagan falta o estén dañados.

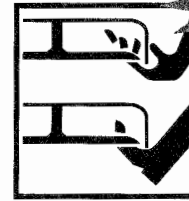
PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las instrucciones sobre defensas, defensas de la línea de transmisión y otros blindajes:

- Reemplace las defensas, defensas de la línea de transmisión y otros blindajes desgastados o dañados antes de segar.
- Use solamente defensas y blindajes de reemplazo hechas por el fabricante. Otras defensas o blindajes pueden no encajar o ser de materiales inadecuados que no cumplan con los requisitos de resistencia del equipo.
- Reemplace las calcomanías e instrucciones de advertencia desgastadas o dañadas.
- Explique las instrucciones de inspección y mantenimiento a los usuarios u operadores que no puedan leer.



EVITE enredarse



EVITE las piezas rotativas



LEA los manuales



ASEGÚRESE el cinturón de seguridad



NO LLEVE PASAJEROS

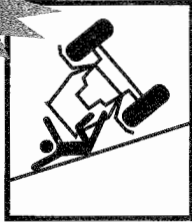


EVITE el ser atropellado



DÉ MANTENIMIENTO a su equipo

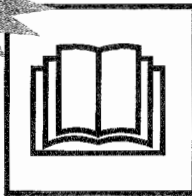
EVITE vuelcos



USE la estructura contra vuelcos (ROPS) del tractor



LEA los manuales



AGREGUE balasto



AUMENTE el espacio entre las ruedas y AGREGUE balasto en el lado contrario



ASEGURESE el cinturón de seguridad



EVITE EL APLASTAMIENTO asegure el ala



Peligros y riesgos de rodamiento o vuelco del tractor y segadora

EXISTE UN RIESGO DE LESIONES POSIBLES AL OPERADOR POR RODAMIENTO O VUELCO DE LA SEGADORA DURANTE LAS OPERACIONES DE SEGADO POR LO SIGUIENTE:

- TERRENO ACCIDENTADO, PENDIENTES INCLINADAS, AGUJEROS, BACHES, SURCOS, PIEDRAS, TRONCOS U OTRAS OBSTRUCCIONES QUE PODRÍAN VOLCAR EL TRACTOR Y SEGADORA.
- VELOCIDADES ABSOLUTAS EXCESIVAS PARA ESTAS CONDICIONES DE TERRENO.

Dispositivos protectores del equipo y prácticas de seguridad recomendadas

Cuando sea posible, retire los troncos, piedras, etc., o márkuelos claramente con las demás obstrucciones para evitar vuelcos, averías y condiciones de conducción peligrosas. Tenga extremo cuidado para mantener el control sobre el equipo cuando opere en terrenos con estas condiciones.

ESTRUCTURAS CONTRA VUELCO (ROPS) RECOMENDADAS PARA TRACTORES

Un tractor equipado con una estructura contra vuelcos (ROPS) o cabina ROPS cerrada y cinturón de seguridad para la seguridad del operador, es esencial para la protección adicional del operador, cuando opera en terrenos con estas condiciones

AJUSTES RECOMENDADOS PARA LA ESTABILIDAD DEL TRACTOR

Lea el manual del operador del tractor para conocer los ajustes para aumentar la estabilidad del tractor:

- Agregue pesas o balasto a las ruedas delanteras y traseras.
- Ajuste el espacio entre las ruedas al ancho máximo.
- Agregue contra balasto en el lado contrario a las segadoras de montaje lateral y de pescante.
- Explique los ajustes a los usuarios u operadores que no puedan leer.

PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad de operación recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. **Para evitar lesiones graves o la muerte del operador por el vuelco del tractor y segadora, haga lo siguiente:**

- Abroche firmemente el cinturón de seguridad cuando seque con tractores equipados con una estructura contra vuelcos (ROPS).
- Evite la velocidad absoluta excesiva de acuerdo con las condiciones del terreno.
- Evite los arranques, paradas y virajes repentinos cuando opere subiendo, bajando o atravesando pendientes.
- Evite las condiciones de terreno resbaloso.
- Haga virajes anchos y graduales.
- Planifique segar cuesta abajo en pendientes inclinadas para evitar los vuelcos.

Peligros y riesgos de aplastamiento por una segadora o piezas desprendidas

EXISTE EL RIESGO DE UNA LESIÓN POR APLASTAMIENTO PARA LOS OPERADORES Y OTRAS PERSONAS DURANTE LAS OPERACIONES DE SEGADO DEBIDO A LO SIGUIENTE:

- SEGADORA O EQUIPO DESPRENDIDO DEBIDO A FALLO DEL SISTEMA HIDRÁULICO.
- FALLO EN DAR SOPORTE, BLOQUEAR O ASEGURAR COMPLETAMENTE LA SEGADORA O PIEZAS DEL EQUIPO.

Dispositivos protectores del equipo y prácticas de seguridad recomendadas

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad de operación recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. **Para ayudar a evitar lesiones serias o la muerte de los operadores y otras personas causadas por la caída de la segadora o piezas de equipo, haga lo siguiente:**

PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Antes de trabajar cerca o debajo de la segadora o piezas de equipo en posición levantada:

- Use la práctica de parada del equipo apropiada antes de dar servicio, ajustar, limpiar o eliminar las obstrucciones de la segadora.
- Soporte o coloque bloques firmemente debajo de la segadora o piezas de equipo.
- En las segadoras de tipo ala coloque bloques o asegure firmemente las alas con los seguros o baje al suelo la segadora o piezas del equipo.
- Use los seguros de transporte cuando transporte la segadora en caminos públicos.

Peligros y riesgos por la fuga de fluido hidráulico a presión alta

EXISTE UN RIESGO PARA LOS OPERADORES DE SEGADORAS Y OTRAS PERSONAS DE UNA POSIBLE INYECCIÓN DE FLUIDO A PRESIÓN ALTA O GANGRENA CAUSADA POR LA INYECCIÓN EN LA PIEL DE ACEITE HIDRÁULICO O DIESEL.

PARA EVITAR LA GANGRENA, EL FLUIDO INYECTADO DEBE SER ELIMINADO QUIRÚRGICAMENTE EN POCAS HORAS, POR UN MÉDICO FAMILIARIZADO CON ESTE TIPO DE LESIÓN.

PRÁCTICAS DE SEGURIDAD RECOMENDADAS

Lea los manuales del operador del fabricante para conocer las prácticas de seguridad recomendadas. Explique las prácticas a los usuarios u operadores que no puedan leer. Las fugas de fluido a presión alta por agujeros minúsculos pueden ser casi invisibles.

Para ayudar a evitar lesiones serias o la muerte haga lo siguiente:

- Busque las fugas con pedazos de cartón o madera.
- No use las manos para verificar la presencia de fugas.
- Descargue la presión del sistema antes de desconectar los conductos.
- Antes de aplicar presión al sistema:
 - Revise que los conductos, tuberías y mangueras no estén dañados.
 - Revise que las conexiones estén apretadas.
- Antes de operar los sistemas presurizados:
 - Descargue el aire del sistema.
 - Haga referencia al (los) manual(es) del operador del fabricante para obtener instrucciones.
 - Explique los procedimientos a los usuarios u operadores que no puedan leer.

Peligros y riesgos durante el llenado de combustible del tractor

Para evitar las lesiones serias o la muerte por incendio durante el llenado:

- Apague el motor y la ignición.
- Nunca llene el tanque de combustible cerca de llamas descubiertas.
- Nunca fume mientras llena combustible.
- Evite las chispas causadas por la electricidad estática poniendo a tierra la boquilla del combustible contra el cuello de llenado del tanque.
- Evite sobrellenar el tanque o derramar el combustible.
- Limpie inmediatamente el combustible derramado.
- Siempre vuelva a colocar la tapa del combustible.

Para evitar lesiones serias o la muerte causadas por las emanaciones del escape del motor:

- Ventile adecuadamente los espacios cerrados antes de arrancar el motor.



LEA los manuales



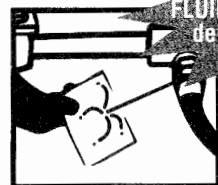
EVITE EL APLASTAMIENTO coloque bloques o soportes seguros en la segadora



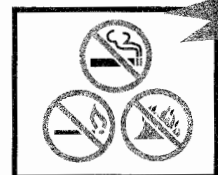
FLUIDO A PRESIÓN ALTA puede inyectarse en el cuerpo



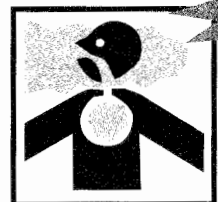
LEA los manuales



EVITE LA INYECCIÓN DE FLUIDO use un pedazo de cartón, no use las manos



EVITE los incendios y las explosiones



EVITE las emanaciones del escape

Cumpla con un programa de seguridad



LA SEGURIDAD ES IMPORTANTE PARA LOS PROPIETARIOS Y OPERADORES RESPONSABLES DE TRACTORES Y SEGADORAS. HAGA LO SIGUIENTE PARA SU SEGURIDAD DURANTE LA OPERACIÓN DE SEGADO:

SEA UN OPERADOR CAPACITADO HACIENDO LO SIGUIENTE:

- Leyendo, comprendiendo y obedeciendo las instrucciones escritas del fabricante en el (los) manual(es) del operador y avisos de seguridad en la segadora y tractor.
- Recibiendo capacitación operativa para la segadora y tractor.
- Solicitando a su distribuidor de equipo o supervisor que le explique lo que usted no comprende.
- Explicando las instrucciones escritas en el (los) manual(es) del operador y avisos de seguridad (calcomanías) en la segadora y tractor a los usuarios u operadores que no puedan leer.

Seguridad previa a la operación

Conozca las reglas y reglamentaciones de seguridad del lugar de trabajo

Pregunte a su supervisor sobre las reglas de seguridad de operación del equipo que usted deberá obedecer.

Algunas reglas para su seguridad y la de los demás:

- Un tractor equipado con una estructura contra vuelcos (ROPS) es necesario para la protección del operador durante las operaciones de segado.
- Conozca la capacidad y características de operación de la segadora y tractor.
- Nunca altere o desmonte el equipo de seguridad.
- Nunca permita que niños o personas no capacitadas operen una segadora o tractor.
- Nunca permita pasajeros en la segadora o tractor.
- Mantenga a otras personas alejadas de la operación de segado.
- Use la práctica apropiada para parar el equipo antes de bajarse del tractor.
- Permita que se detengan todas las piezas móviles antes de efectuar inspecciones, reparaciones o ajustes al equipo.
- Soporte o coloque bloques firmemente debajo de la segadora antes de trabajar debajo de la segadora o componentes elevados.
- Use la ropa protectora y dispositivos de seguridad personal que le han sido asignados o recomendados por el fabricante del equipo.



Conozca los controles del tractor y segadora

Conozca lo siguiente sobre su tractor y segadora:

- Función, propósito y uso de los controles.
- Velocidades seguras de operación.
- Capacidad para operar en forma segura en pendientes y terreno accidentado.
- Características de frenado y dirección.
- Espacios libres necesarios para la operación del tractor y segadora.
- Cómo detener rápidamente el equipo cuando haya una emergencia.



Use todos los dispositivos de seguridad del equipo disponibles

Para ayudar a mantener su seguridad y la de las personas que lo rodean:

- Asegúrese de que las defensas, blindajes y avisos de seguridad recomendados por el fabricante están instalados en el equipo y en buen estado.
- Mantenga todos los dispositivos protectores en su lugar y abrochados firmemente.
- **NUNCA** debe operar su equipo con los dispositivos de seguridad sin colocar, desconectados o dañados.
- Use el balasto y peso requerido para la estabilidad operativa del equipo.

Inspeccione el equipo de la segadora y tractor

Antes de comenzar su día de trabajo:

- Revise que no haya piezas del tractor y segadora que estén sueltas, rotas, dañadas o que no estén colocadas en su lugar.
- Repare o reemplace estas piezas cuando sea necesario.
- Verifique que los implementos del tractor y segadora sean los apropiados.
- Verifique que sean iguales las rpm de régimen de la toma de fuerza (PTO) a las del tractor y de la segadora.
- Revise el estado de las hojas de la segadora. Afile o reemplace de acuerdo con las recomendaciones del fabricante. Las modificaciones a las hojas como soldadura o endurecimiento de los bordes cortantes con soldadura o enderezado de las hojas dobladas, pueden reducir la resistencia de las hojas y afectar adversamente las propiedades y seguridad de las hojas.
- Verifique que todas las defensas y blindajes estén colocados en su lugar y que todo el equipo esté en buen estado de funcionamiento. Esto incluye la línea de transmisión de la toma de fuerza (PTO), caja de engranajes, defensas y blindajes del implemento que sirven para la protección del operador.
- Verifique que la horqueta de la línea de transmisión y los dispositivos de seguro estén correctamente asegurados.
- Verifique que los sistemas hidráulicos del tractor y segadora no estén dañados ni tengan fugas.
- Revise y lea los avisos de seguridad y las instrucciones de advertencia.
- Explique los avisos de seguridad e instrucciones de advertencia a los usuarios u operadores que no puedan leer.

Inspeccione el área de trabajo

Inspeccione, identifique y evite las condiciones peligrosas en el área de trabajo:

- Terreno accidentado, bajadas escarpadas, zanjas, agujeros, pendientes inclinadas, troncos, agua estancada, suelo de lodo suave, condiciones resbalosas, desechos y objetos extraños.
- Inspeccione el área de segado y elimine o marque todos los objetos extraños y desechos que debe evitar con la segadora.

Analice el área de segado para establecer:

- El mejor y más seguro procedimiento de segado.
- Tipo de material y altura de segado.
- Estado del terreno de operación.
- El uso de un patrón de segado de desplazamiento hacia delante siempre que sea posible.

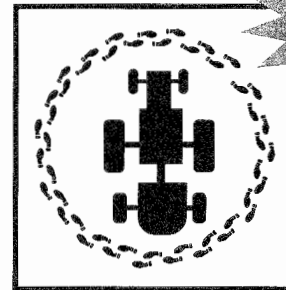
Verifique la seguridad de las demás personas

Antes de arrancar el equipo:

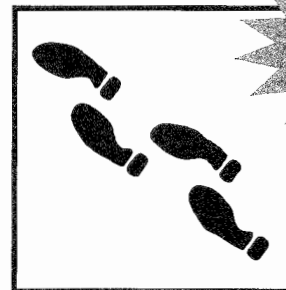
- Camine alrededor del equipo.
- Verifique que no haya nadie debajo, sobre o cerca del equipo.
- Aleje a todas las personas de estas áreas.
- Haga sonar una alarma.



USE UNA ESTRUCTURA CONTRA VUELCOS (ROPS) y el cinturón de seguridad



CAMINE ALREDEDOR para inspeccionar



CAMINE ALREDEDOR del lugar de trabajo



VERIFIQUE la seguridad de las demás personas

Seguridad durante el arranque y prueba

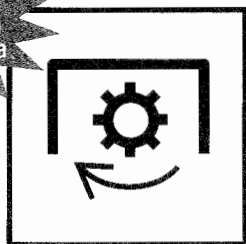
USE el contacto de tres puntos



USE UNA ESTRUCTURA CONTRA VUELCOS (ROPS) y el cinturón de seguridad



USE la velocidad correcta de la toma de fuerza (PTO)



Seguridad durante la subida al tractor

Antes de subir:

- Límpiense los zapatos y las manos.

Durante la subida y la bajada del tractor:

- Use las asas y placas de los escalones.
- Nunca utilice los volantes de dirección o controles como asas.
- Nunca suba ni baje de un tractor en movimiento.

Prueba de seguridad de los controles del tractor y segadora

Antes del arranque:

- Ajuste y abroche el cinturón de seguridad en su tractor equipado con una estructura contra vuelcos (ROPS).
- Verifique que el freno de estacionamiento esté enganchado.
- Verifique que desenganche la toma de fuerza (PTO).
- Verifique que todos los controles estén en la posición de punto muerto (N) o de estacionamiento (P).
- Advierta a las demás personas presentes en el área antes de arrancar el tractor.
- Cumpla con los procedimientos de arranque recomendados por el fabricante del tractor.

Después del arranque:

- Revise que todos los instrumentos, indicadores y luces indicadoras funcionen normalmente.
- Revise que todos los controles, dirección y frenos del tractor funcionen apropiadamente.
- Repare un tractor que no esté funcionando apropiadamente antes de usarlo.
- Suba y baje la segadora cuando la línea de transmisión llegue al fondo o cuando existen problemas de enganche.
- Verifique que su equipo no vibre excesivamente y que no tenga ruidos anormales.
- Use prácticas apropiadas para detener el equipo antes de inspeccionarlo.

Seguridad en el sistema de toma de fuerza y segadora

Tractores con sistemas de doble velocidad (540 ó 1000 rpm) toma de fuerza (PTO) de cambios.

Para evitar las lesiones serias o la muerte por el fallo de piezas causado por la sobrevelocidad de la segadora:

- Asegúrese de colocar el selector de la toma de fuerza (PTO) a la velocidad de régimen de las rpm de la toma de fuerza (PTO).

Tractores con sistemas con toma de fuerza (PTO) impulsados por la transmisión.

Una segadora rotativa tendrá un efecto significativo de volante, que puede continuar impulsando el tractor cuando tiene un sistema de toma de fuerza (PTO) impulsado por la transmisión.

El tractor debe estar equipado y ser operado como se indica a continuación:

- Instale un embrague de sobremarcha.
- Permítase suficiente espacio y tiempo para maniobrar anticipando los virajes, paradas y reducciones de velocidad.

Seguridad durante la operación

Seguridad durante el enganche de la segadora al tractor

Seguridad en el montaje de la segadora con un enganche de tres puntos:

- Haga referencia a los manuales de los fabricantes de la segadoras y el tractor.
- Coloque la palanca selectora del elevador de potencia hidráulica del tractor (eje de balancín) en posición baja para evitar el movimiento inesperado.
- Explique los procedimientos de enganche a los usuarios u operadores que no puedan leer.

Seguridad en el montaje de la segadora con enganche de tipo tiro:

- Haga referencia a los manuales del fabricante de la segadora y tractor.
- Utilice solamente un enganche de barra de tiro.
- No la enganche al eje trasero del tractor ni a los brazos del enganche de tres puntos.
- Ajuste la longitud de la barra de tiro del tractor para la operación de la toma de fuerza (PTO) de 540 ó 1000 rpm.

Comience el uso de la segadora en forma correcta para mayor seguridad

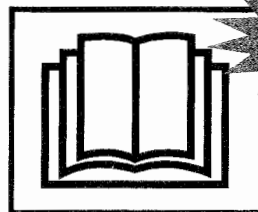
Segue solamente durante el día o cuando exista iluminación artificial adecuada.

Para evitar las lesiones serias o la muerte causadas por objetos despedidos por la segadora o contacto con las hojas:

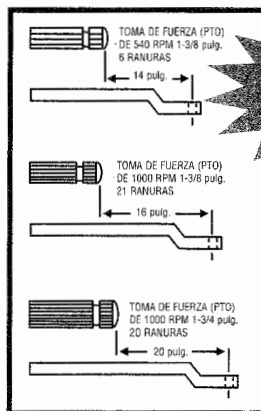
- Mantenga los blindajes de la cadena, blindajes deflectores flexibles o sólidos, conductos de descarga, colocados en su lugar y en buen estado.
- Mantenga a todas las personas a varios cientos de pies (300 [100 m]) de la operación de segado.
- Nunca dirija hacia ninguna persona la descarga de la segadora.
- Mantenga las manos, pies y otras partes del cuerpo alejadas de las piezas rotativas, hojas y agujeros de descarga.
- No debe operar la segadora en posición de transporte.

Enganche de la transmisión, toma de fuerza (PTO) de la segadora:

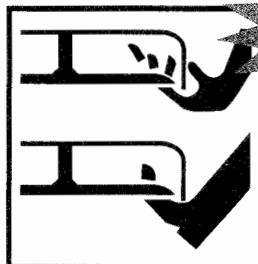
- Suba la segadora a la altura máxima de corte.
- Enganche la toma de fuerza (PTO) con rpm bajas del motor.
- Aumente las rpm del motor a la velocidad de régimen de las rpm de la toma de fuerza (PTO).
- Baje la segadora a la altura de corte deseado.
- Deténgase y pare inmediatamente si la segadora golpea una obstrucción.
- Inspeccione y repare cualquier daño que tenga la segadora antes de reiniciar el segado.
- No debe operar la segadora cuando tenga vibración excesiva o ruidos anormales.



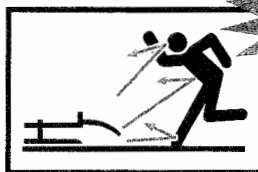
LEA los manuales



Ajuste de la barra de tiro del TRACTOR

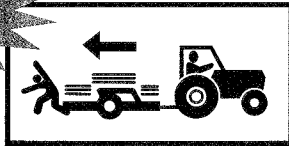


Mantenga la distancia de LAS HOJAS ROTATIVAS

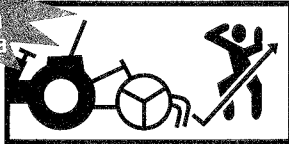


MANTENGA alejados a los transeúntes

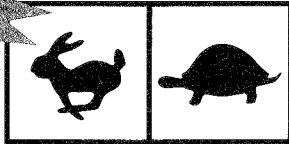
CUIDE
que no haya
más personas



MANTENGA
el rodillo
trasero de la
desgranadora



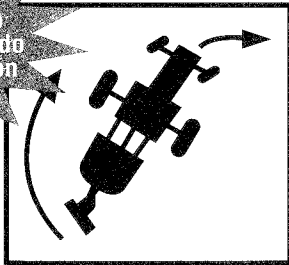
USE las
velocidades
absolutas
apropiadas



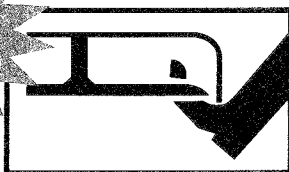
DETENGA
LA HOJA
antes de eliminar
obstrucciones



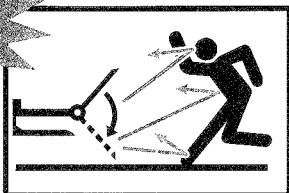
ESTABLEZCA
QUE el espacio
libre sea adecuado
para la oscilación
de la segadora



NUNCA
PERMANEZCA
DE PIE sobre
la defensa de
la segadora



MANTENGA
EL CONDUCTO
colocado en
su lugar



Seguridad durante el segado en marcha atrás

Evite segar en marcha atrás siempre que sea posible.

Haga lo siguiente cuando segue en marcha atrás:

- Verifique que no haya personas atrás de la segadora antes de dar marcha atrás.
- Use extremo cuidado al invertir la dirección del segado.
- Mantenga los blindajes de seguridad delanteros y traseros y los blindajes delanteros de la desgranadora y los rodillos traseros de la segadora rotativa.

Velocidad absoluta de segado

La velocidad absoluta depende de las condiciones del terreno, tipo de pasto, densidad y la altura de corte:

- El alcance normal de la velocidad absoluta es de 2 a 5 mph.
- La velocidad absoluta debe ser menor cuando segue pasto alto y denso.
- La velocidad absoluta puede ser mayor cuando segue pasto de altura mediana, delgado y cuando las condiciones del terreno sean uniformes.
- Use una velocidad absoluta menor cuando segue en pendientes accidentadas o terreno desconocido.

Segado de pasto extremadamente alto

- Puede ser necesario segar dos veces el pasto extremadamente alto.

Primera pasada de segado:

- Haga un corte alto al pasto (10-15 pulgadas [25-38 mm]) para evitar objetos escondidos.

Segunda pasada de segado:

- Retire los desechos y otros objetos.
- Corte el pasto a la altura deseada y a 90 grados de la primera pasada siempre que sea posible.
- Use las prácticas apropiadas de parada del equipo para su seguridad al bajar del tractor.

Vigile los espacios libres del equipo

Las segadoras con enganche de tres puntos y de montaje lateral tienen un arco de viraje mayor que las segadoras de tiro. Permita suficiente espacio libre para virar con seguridad.

Seguridad en el uso de las segadoras montadas en la parte inferior

Cuando segue con una segadora montada en la parte inferior:

- Mantenga el conducto de descarga desmontable colocado en su lugar sobre el agujero de descarga.
- Nunca permanezca de pie sobre la cubierta de una segadora que esté en operación.
- Distribuya el pasto cortado con el conducto de descarga hacia el área ya segada.
- Use las prácticas apropiadas para la parada del equipo antes de eliminar las obstrucciones de la segadora o conducto de descarga.

Riesgos y peligros de obstrucciones elevadas cuando se usan segadoras de ala o pescante

Verifique que no haya obstrucciones elevadas cuando use segadoras con alas levantadas o de tipo pescante, para evitar lesiones graves o la muerte causadas por el contacto con:

- Líneas de transmisión de energía eléctrica.
- Ramas bajas de árboles.
- Otras obstrucciones elevadas.

Seguridad en el uso de las segadoras de ala y de montaje lateral

Cuando utilice segadoras de ala y de montaje lateral:

Las posiciones con el ala levantada reducen la protección del blindaje y aumentan los riesgos de objetos despedidos y de contacto con la hoja.

Para evitar las lesiones serias o la muerte causadas por objetos despedidos o contacto con la hoja por la subida y bajada de las alas durante las operaciones de segado:

- No segue cuando haya transeúntes en el área de segado.
- Asegúrese de que no haya personas cerca cuando suba o baje las alas.
- Mantenga el período de tiempo durante el que está expuesta la hoja rotativa del ala, a un mínimo práctico durante las operaciones de segado con el ala levantada.
- Detenga el segado si entran personas en el área de segado.
- Solamente suba el ala para pasar sobre objetos que se encuentren en el camino de segado o para seguir la inclinación del terreno.
- Desenganche la transmisión del ala durante los períodos prolongados de segado con las alas levantadas.
- Después de pasar sobre un objeto o sobre inclinaciones del terreno, baje el ala levantada, al suelo.
- Permita que todas las hojas de la segadora detengan su rotación antes de levantar las secciones del ala durante otras operaciones.

Seguridad durante el segado de los bordes de las zanjas

Use cuidado extremo cuando sigue los bordes de las zanjas. Vigile para ver si hay derrumbes, áreas erosionadas y obstrucciones para el segado a lo largo del borde de la zanja. El extremo delantero del tractor puede desviarse hacia la zanja al golpear las obstrucciones con las segadoras de montaje lateral o de pescante.

Las operaciones con segadoras con alas levantadas y pescantes pueden reducir la efectividad del blindaje para objetos despedidos de la segadora que sirven para proteger al operador.

Para aumentar la protección del operador de objetos despedidos durante las operaciones en los bordes de las zanjas:

- Use cabinas cerradas con una estructura contra vuelcos (ROPS), cubiertas protectoras especiales y otros blindajes para el operador, cuando efectúe estas operaciones.
- Inspeccione el área de segado y retire o marque todos los objetos extraños y desechos que deben evitarse con la segadora.





Seguridad durante el segado de terreno accidentado

La estabilidad del tractor y segadora se reduce en las pendientes y terreno accidentado.

Usted puede evitar el vuelco del tractor y segadora y mantener el control de la estabilidad del equipo haciendo lo siguiente:

- Revisando los manuales del operador del tractor y segadora para conocer las prácticas de seguridad de operación en pendientes y terreno accidentado. Explique las prácticas a los usuarios u operadores que no puedan leer.
- Evitando operar en pendientes extremadamente inclinadas.
- Usando cuidado extremo para mantener el control sobre su equipo cuando opere en estas condiciones.
- Aumentando la estabilidad del tractor, agregando pesas a las ruedas y aumentando el espacio entre las mismas, (haga referencia al manual del operador del tractor para conocer las recomendaciones).
- Usando un tractor equipado con una estructura contra vuelcos (ROPS) y cinturón de seguridad para la seguridad del operador durante las operaciones de segado.
- Manteniendo una velocidad absoluta mínima.
- Haciendo virajes anchos y graduales.
- Evitando arranques, paradas y virajes repentinos cuando opere subiendo, bajando o atravesando las pendientes.
- No subiendo del suelo las segadoras montadas atrás o lateralmente ni las alas de segado durante estas operaciones.
- Manteniéndose alerta por si hubiera agujeros, baches, surcos, piedras, troncos u otras obstrucciones que podrían volcar el tractor y segadora.
- Evitando las condiciones de suelo resbaloso que podrían volcar el tractor y segadora.
- Evitando que el tractor y segadora queden atascados al pasar diagonalmente sobre declives y bajadas escarpadas pronunciadas.

Use extremo cuidado para mantener la estabilidad del equipo durante todas las operaciones sobre terreno accidentado y pendientes. Usted tiene la palabra final referente a cualquier pendiente que pueda ser trabajada en forma segura.

Seguridad durante el transporte del equipo en caminos

Si es necesario conducir el equipo sobre los caminos públicos:

- Haga referencia al manual del operador del fabricante del tractor y segadora para conocer las instrucciones.
- Explique las instrucciones a los usuarios u operadores que no puedan leer.
- Verifique las reglamentaciones locales referentes a las marcas, luces, luces intermitentes, etc., requeridas del equipo para el desplazamiento sobre caminos públicos. Se requiere de luces para las segadoras que obstruyen las luces traseras del tractor y/o las luces de advertencia.

Antes del transporte en caminos públicos:

- Desenganche la toma de fuerza (PTO) conectada a la segadora.
- Suba la segadora a la posición de transporte.
- Asegure las alas en la posición de transporte con los seguros en las segadoras de tipo ala y de montaje lateral.
- Enganche la cadena de seguridad entre la segadora de tipo tiro y el tractor.
- Asegúrese de que las luces, luces intermitentes, reflectores y avisos de vehículo de movimiento lento (SMV) están colocados y visibles.
- Revise que el emblema de vehículo de movimiento lento (SMV) sea visible para cualquier vehículo que se acerque desde atrás.

Cuando transporte en caminos públicos:

- Obedezca todas las reglamentaciones locales de tráfico.
- Acérquese a las intersecciones con precaución.
- Cumpla con los avisos de velocidad y de control de tráfico.
- Evite las paradas bruscas y doblar repentinamente.

Seguridad durante el estacionamiento

Estacione el equipo en:

- Áreas designadas o alejadas del tráfico.
- Preferentemente utilice lugares en terreno nivelado.

Lugares de estacionamiento en terreno inclinado:

- Coloque el equipo en posición transversal en las pendientes.
- Aplique los frenos de estacionamiento.
- Baje la segadora al suelo.
- Coloque bloques en las ruedas del tractor.

Antes de estacionar temporalmente y abandonar el equipo incapacitado cerca de áreas con tráfico:

- Retire el equipo de los caminos públicos.
- Coloque las banderas de advertencia.
- Use las luces intermitentes del tractor.

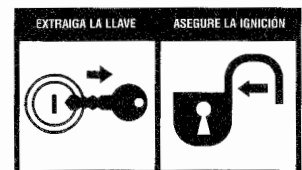
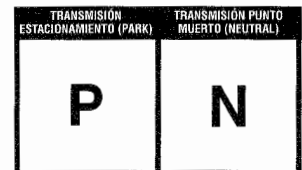
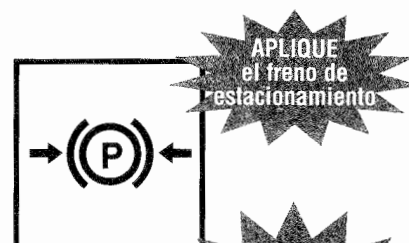
Seguridad durante la parada

Para su seguridad use las prácticas apropiadas para la parada del equipo

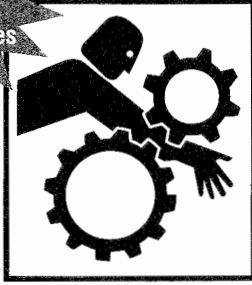
Haga referencia al (los) manual(es) del operador del fabricante del tractor y segadora para conocer los procedimientos de parada recomendados. Explique los procedimientos a los usuarios u operadores que no puedan leer.

Haga que los procedimientos apropiados de parada del equipo sean una costumbre importante que se debe practicar. Siga estas prácticas de seguridad antes de bajarse del tractor:

- Desenganche el embrague y transmisión de la toma de fuerza (PTO).
- Para que el motor enfríe gradualmente permita que funcione al ralentí.
- Coloque los controles en estacionamiento (P) o en punto muerto (N).
- Coloque el freno de estacionamiento.
- Baje la segadora al suelo.
- Baje al suelo las alas de las segadoras de tipo ala.
- Apague el motor.
- Espere a que todas las piezas movibles se detengan antes de efectuar inspecciones, ajustes o reparaciones al equipo.
- Descargue la presión hidráulica moviendo los controles hidráulicos varias veces en todas las direcciones.
- Asegure la ignición y extraiga la llave cuando el equipo debe ser inspeccionado, reparado, ajustado o va a permanecer desatendido.
- Asegure las cubiertas contra el vandalismo cuando el equipo permanece desatendido.
- Baje cuidadosamente manteniendo un contacto de tres puntos.



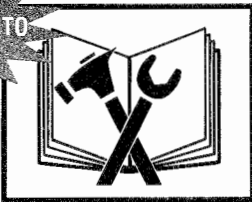
ESPERE que las piezas móviles se detengan antes de bajar



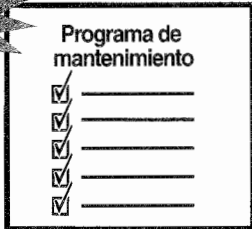
USE el contacto de tres puntos



DE MANTENIMIENTO a su equipo



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Seguridad durante la bajada del tractor

Antes de bajar del tractor haga lo siguiente:

- Para su seguridad, use las prácticas apropiadas para la parada del equipo.
- Baje el implemento al suelo, apague el motor y la toma de fuerza (PTO), aplique los frenos, permita que se detengan todas las piezas móviles y extraiga la llave antes de bajar del tractor.
- Nunca baje del equipo cuando esté en movimiento.
- Nunca salte de las máquinas.
- Baje cuidadosamente.
- Verifique que los escalones no estén resbalosos.
- Mantenga los pies y manos alejados de los controles.
- Use las asas para las manos y los escalones para bajar.
- Vea hacia la máquina y use el contacto de 3 puntos (2 manos, 1 pie ó 2 pies, 1 mano).

Seguridad durante el mantenimiento

Seguridad durante el mantenimiento

Para su seguridad haga lo siguiente antes de efectuar procedimientos de mantenimiento, reparación o servicio:

- Cumpla con la práctica apropiada para la parada del equipo.
- Use toda la ropa protectora y equipo de seguridad personal necesarios para efectuar el trabajo en forma segura.
- Haga referencia a sus manuales del fabricante para conocer los procedimientos correctos de mantenimiento, reparación y servicio. Explique los procedimientos a los usuarios y operadores que no puedan leer.

Las fuentes de energía almacenada (eléctrica, mecánica, hidráulica, neumática, química, térmica etc.) deben estar aseguradas, bloqueadas, descargadas, desconectadas, apagadas, aseguradas, neutralizadas, controladas o reducidas a un mínimo práctico, antes de efectuar con seguridad cualquier procedimiento de mantenimiento, reparación o servicio.

Algunas prácticas de seguridad básicas para evitar posibles lesiones causadas por las fuentes que emiten energía:

- Desenganche la toma de fuerza (PTO) antes de apagar el motor.
- Coloque los controles en estacionamiento (P) o punto muerto (N) antes de apagar el motor.
- Aplique el freno de estacionamiento o coloque bloques en las ruedas.
- Permita que todas las piezas movibles se detengan.
- Baje la segadora al suelo.
- En las segadoras de tipo ala, baje las alas al suelo.
- Apague el motor del tractor.
- Asegure la ignición y extraiga la llave.
- Observe y escuche para establecer si hay piezas en movimiento antes de abrir los blindajes.
- Soporte o coloque bloques firmemente debajo de la segadora antes de trabajar debajo de la segadora u otros componentes elevados.
- Soporte, coloque bloques o asegure firmemente las alas de la segadora con los seguros antes de trabajar cerca o debajo de una segadora de tipo ala.
- Descargue la presión del sistema hidráulico moviendo los controles varias veces en todas direcciones.
- Descargue la presión antes de desconectar o desensamblar cualquier sistema presurizado.
- Coloque bloques o descargue la presión del resorte antes de desensamblar cualquier dispositivo a resorte.
- Soporte o bloquee firmemente cualquier componente de la máquina que esté elevado, antes de trabajar en ella.
- Evite las llamas, chispas o fumar cerca de cualquier combustible.



Su seguridad y las piezas del fabricante para la segadora

La mayoría de los fabricantes de segadoras usan sujetadores y piezas especialmente diseñadas para cumplir con los requerimientos de la operación de segado.

Seguridad crítica – piezas relacionadas (pernos de la hoja autoasegurados, hojas, pasadores, blindajes u otros artículos especiales) tienen requerimientos de fuerza, diseño y encaje específicos para el estilo y modelo de la segadora que usted utiliza.

Las modificaciones o piezas para reparación que no son aprobadas por el fabricante de la segadora pueden causar un riesgo significativo por exposición a su seguridad y la de los demás.

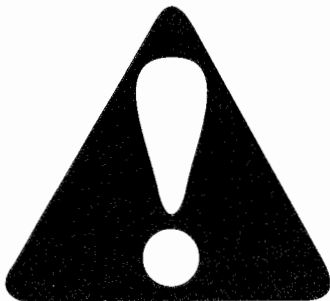
PARA EVITAR LAS LESIONES SERIAS O LA MUERTE CAUSADAS POR PIEZAS O MODIFICACIONES NO APROBADAS:

- No sustituya accesorios comunes por los pernos autoasegurados de las hojas u otras piezas especiales.
- No sustituya las hojas, pasadores, blindajes u otras piezas relacionadas con la seguridad crítica.
- No use pernos de grado 5 u 8 para reemplazar los pernos de resistencia limitada grado 2.

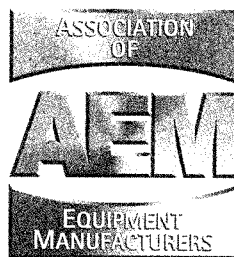
CUMPLA LA PRÁCTICA SEGURA DE SIEMPRE VERIFICAR EL FUNCIONAMIENTO CORRECTO DE TODOS LOS AJUSTES, REPARACIONES O SERVICIO DE LA SEGADORA.



Palabra final



Usted ha terminado de leer el manual de seguridad de la segadora. Es imposible que este manual incluya toda situación peligrosa potencial que usted pueda encontrar. Sin embargo, su conocimiento de estas precauciones de seguridad y su cumplimiento de las reglas básicas de seguridad le ayudarán a crear buen juicio para todas las situaciones. Nuestro objetivo es ayudarle a desarrollar buenos hábitos de seguridad y hacerlo un mejor operador de segadora. El manual de seguridad de la segadora, precauciones de seguridad y reglas básicas de seguridad deben explicarse a los usuarios u operadores que no puedan leer.



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INTRODUCTION SECTION

Introduction Section 2-1

INTRODUCTION

INTRODUCTION

This Rotary Mower is designed with care and built with quality materials by skilled workers. Proper assembly, maintenance, and operating practices, as described in this manual, will help the owner/operator get years of satisfactory service from the machine.

The purpose of this manual is to familiarize, instruct, and train. The Assembly Section instructs the owner/operator in the correct assembly of the Mower using standard and optional equipment.

Careful use and timely service save extensive repairs and costly downtime losses. The Operation and Maintenance Sections of the manual train the owner/operator how to work the Mower correctly and attend to appropriate maintenance. The Trouble Shooting Guide helps diagnose difficulties with mower and offers solution to the problems.

Safety is of primary importance to the owner/operator and to the manufacturer. The first section of this manual includes a list of Safety Messages, that, if followed, will help protect the operator and bystanders from injury or death. Many of the Safety Messages will be repeated throughout the manual. The owner/operator/dealer should know these Safety Messages before assembly and be aware of the hazards of operating this blade during assembly, use, and maintenance. The Safety Alert Symbol combined with a Signal Word, as seen below, is intended to warn the owner/operator of impending hazards and the degree of possible injury faced when operating this machine.

Alamo Industrial typically offers three types of shielding to protect the operator, passerby, livestock, and property from thrown objects... deflectors, single chain guards, and double chainguards. Shielding should be selected based on the intended use of the mower. Double chainguards or deflectors should be used for highway, right-of-way, parks or greenbelt mowing or all other mowing where human dwellings, vehicles, or livestock could be within 300 feet of the mower. Chainguards are more durable, provide a longer service life and require less maintenance and replacement than deflectors. Single chainguards may be sufficient for agriculture and other mower use only where passersby or property are not within 300 feet of the mower during operation.

No shielding is 100% effective in preventing thrown objects. The possibility of injury and property damage from this hazard can be substantially reduce by selecting proper shielding, maintaining the mower and shielding in good operational condition, inspecting the area for foreign debris before mowing, operating the mower at a minimum cutting height of 4", and keeping persons at a minimum distance of 300 feet from the mower at all times during operation.



DANGER The lowest level of Safety Message; warns of possible minor injury. Decals located on the mower indicate an imminently hazardous situation that, if not avoided, WILL result in DEATH OR VERY SERIOUS INJURY.



WARNING Indicates an imminently hazardous situation that, if not avoided, COULD result in DEATH OR SERIOUS INJURY.



CAUTION Indicates an imminently hazardous situation that, if not avoided, MAY result in MINOR INJURY.



Important Identifies special instructions or procedures that, if not strictly observed, could result in damage to, or destruction of the machine, attachments or the environment.

NOTE: *Identifies points of particular interest for more efficient and convenient operation or repair.*

INTRODUCTION



INTRODUCTION

Your Eagle 20 is a heavy-duty Cutter/Shredder designed primarily for weed and grass control, brush up to 2" diameter, and shredding row crops such as cotton and corn stalks. With proper maintenance as described in this manual, your Cutter will provide you with years of dependable service with a minimum of repairs.

It is recommended that all operators of this implement read this manual or be instructed of its contents as to safety, proper operation, and maintenance before beginning operation.

Your Eagle 20 has been assembled for operation with a specific tractor PTO input speed, either 540 or 1000 RPM. Should you desire to change PTO input speed, contact your local Alamo Industrial dealer who will assist you in performing the necessary modifications. A different Driveline and set of Gears are required. This machine is designed for use with tractors rated 75 HP (45kW) to 140 HP (103kW) .

When ordering parts for the Gearboxes and the Drivelines, be sure to specify the PTO speed (540 or 1000 RPM) and the serial number. The serial number is located outside of the right Tongue attaching Plate on the center Mainframe section.

Chain Guards are extra equipment. Deflectors, Driveline Integral Shields, and Gearbox Shields are standard equipment and to be used at all times.

To place the warranty into effect, fill out the warranty card in full, giving all the requested information, and mail promptly. Be sure to give the serial number of this Cutter.

INTRODUCTION

Attention Owner/Operator

BEFORE OPERATING THIS MACHINE:

1. Carefully read the Operator's Manual, completely understand the Safety Messages and instructions, and know how to operate correctly both the tractor and implement.
2. Fill out the Warranty Card in full. Be sure to answer all questions, including the Serial Number of the implement. Mail within 30 days of delivery date of this implement.

NOTE: *Warranties are honored only if completed "Owner Registration and Warranty" forms are received by Alamo Group within thirty days of delivery of the implement.*

3. Record the Blade Model and Serial Numbers on the Warranty page at the front of the Operator's Manual. Keep this as part of the permanent maintenance file for the implement..

IMPORTANT

For your safety and to guarantee optimum product reliability, always use Genuine ALAMO INDUSTRIAL replacement parts. The use of inferior "will-fit" parts will void Warranty of your ALAMO INDUSTRIAL implement and may cause premature or catastrophic failure which can result in serious injury or death. If you have any questions concerning the repair parts you are using, contact ALAMO INDUSTRIAL, 1502 E. Walnut Seguin, TX 78155 (830) 372-3551.

///ALAMO
INDUSTRIAL 02926100

ASSEMBLY SECTION

Assembly Section 3-1

ASSEMBLY

ASSEMBLY

General Assembly

Set up cutter as received from factory with these instructions. Refer to Parts Listing Section for further information when necessary

Select a suitable working area. Open parts box and lay out parts to make location easy. Refer to parts listing and exploded view drawings in the Parts Listing Section and the packing list.

Cut all wire ties, including those on blades if present.

This cutter is shipped partially assembled. Assembly will be easier if components are aligned and loosely assembled before tightening hardware. Refer to Torque Chart when tightening hardware.

Position Center Section on a flat surface. Elevate approximately 10 inches from ground to permit the installation of Wing Sections.

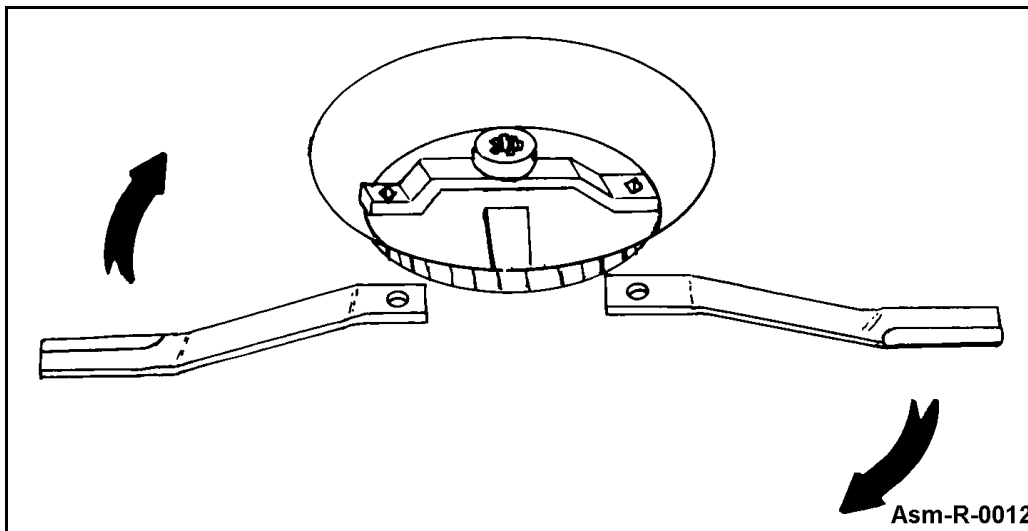
Blade Carrier and Blades



Do not install Blades or do any work under the Cutter sections unless the section(s) are safely and securely blocked or latched in place.

The Blade Bolts must be tightened to 350 ft. lbs. torque before operating. NOTE: Blade Bolts have left-hand threads.

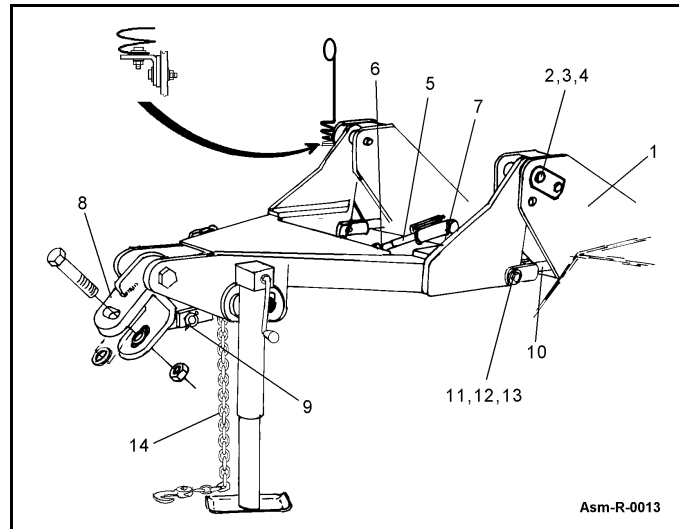
To insure proper installation, check to see that Blade cutting surfaces are correct for counterclockwise rotation on the Center Section and on the Left Wing Blade Carrier. See **FIGURE Asm-R-0012**. (Clockwise on Right Wing)



ASSEMBLY

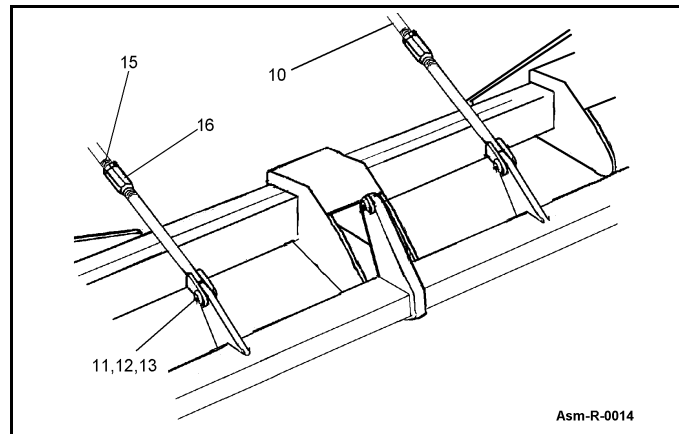
Tongue Attachment

To assemble the tongue (**FIGURE Asm-R-0013**). Align the lugs of the tongue with the top holes of the mainframe hitch plate (1). Insert the pivot pin (2) and fasten with 2 - 1/2" x 1 1/4" bolt (3) and 1/2" locknut (4). To assemble the control rod insert a jam nut to the short rod (5), then insert the short rod (5) into the long rod (6). Align the hole of the short control rod (5) to the top hole of the center lug on the mainframe (7). Insert pin and lock with cotter pins. Align the hole of the long rod (6) to the clevis hitch (8) and insert pin with cotter pin (9). Attach the Safety Chain (14) by looping it through the hole on the tongue and the largest link on the chain. Make certain to securely attach the hook end to the tractor when transporting.



Level Rod Assembly

Lay Long Level Rods (10) on Center Section frame tube and attach to Tongue with Level Rod Pins (11), washers (12), and cotter pins (13) shown in **FIGURE Asm-R-0013** above. Attach Jam Nuts (15) and Adjusting Nuts (16) to the Long Level Rods. Install Short Level Rods to Adjusting Nuts. Measure and adjust to the same length. Then attach the Short Level Rods to the Rear Axle with Level Rod Pins, washers, and cotter pins. **FIGURE Asm-R-0014**.



Note: Control Rods must have same tension on them at all times. They can be checked by tone with a hammer. Carefully tap each control rod, and loosen or tighten the adjusting nuts as necessary until the tones from each control rod sound the same.

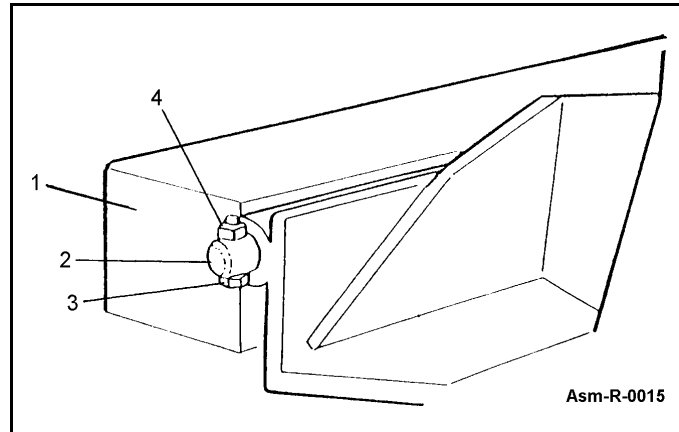
ASSEMBLY

Wing Section Attachments

While the Center Section is still solidly blocked, attach the Wing Sections (1) in the horizontal plane. Using Hinge Pins (2), attach the Right and Left Wing Sections to the Center Sections.

NOTE: Wing Sections may require slight lifting after the Hinge Pin is started to aid pin installation.

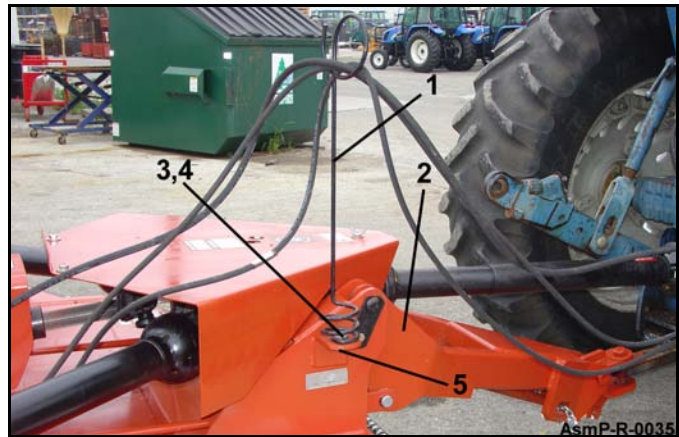
Lock the Wing Sections in place with the Hinge Pins. Insert 5/16 x 1-1/2 bolt (3) and locknut (4) at the end of each of the Hinge Pins and tighten securely. **FIGURE Asm-R-0015.**



Hose Bracket Attachment

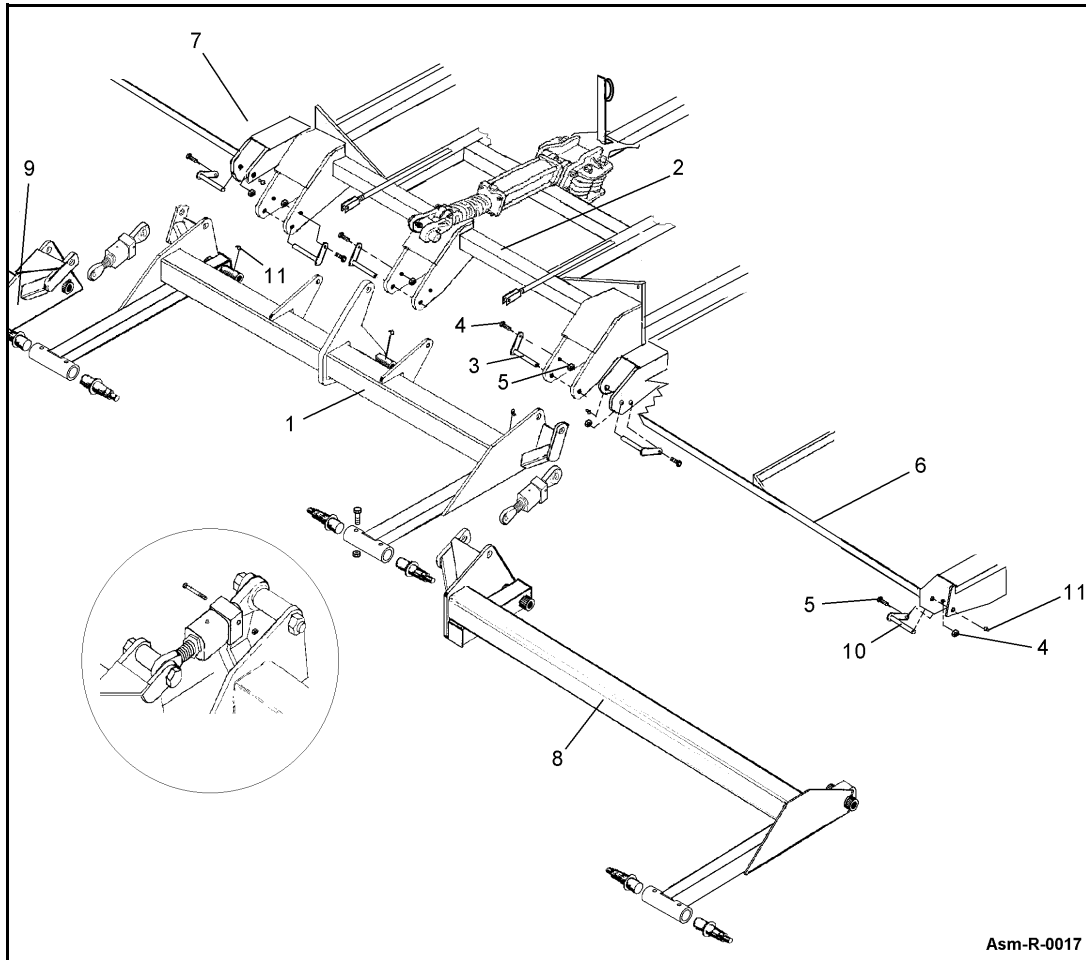
Hose Brackets are attached in the front and rear of the cutter. The Front Hose Bracket (1) attaches to the Hose Bracket Mounting on the right side of the tongue mount (2) with Bolt (3), Washer (4) and Nut (5). The Rear Hose Bracket (6) mounts to the Lower Center Axle Spring Mount (7) with Bolt and Locknut (8) **Image AsmP-R-0003 and 0004.**

NOTE: Retain Rear Hose Support so that the center hoses clear top of SMV Sign.



ASSEMBLY

Center Section



Level Lift Axle Attachment (Figure Asm-R-0017)

Attach the Center Level Lift Axle (1) to the Center Section (2) with the Center Pins (3), Bolts (4), and Nuts (5). The Wing Level Lift Axles (6,7) are attached to the Wing Sections (8,9) with the Wing Pins (10), Bolts (4) and Nuts (5). Install the Grease Fittings (11) on the ends of the Wing Pins, and on the bearings of the Center Section Axle (1)

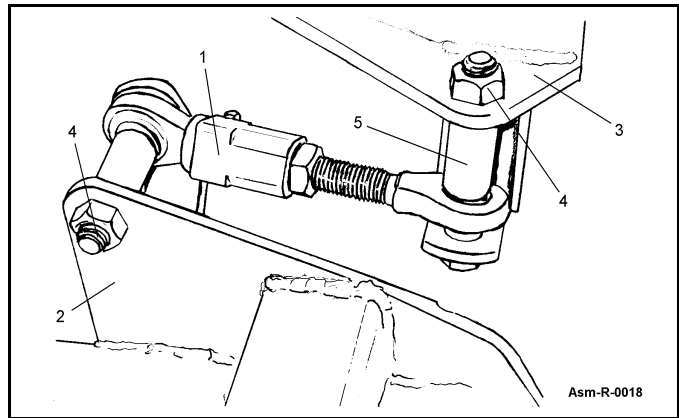
To attach an axle to a section:

- 1 . Align the axle tube pivots in the hinge area on the section.
- 2 . Insert the Pin thru the hinge plate, the tube pivot and make it come to rest on the other hinge plate
- 3 . Turn the Pin to align to the bolt hole as necessary and attach with nut and bolt
- 4 . Note the lube points on the Hinge pins and lubricate as per the Maintenance Section.

ASSEMBLY

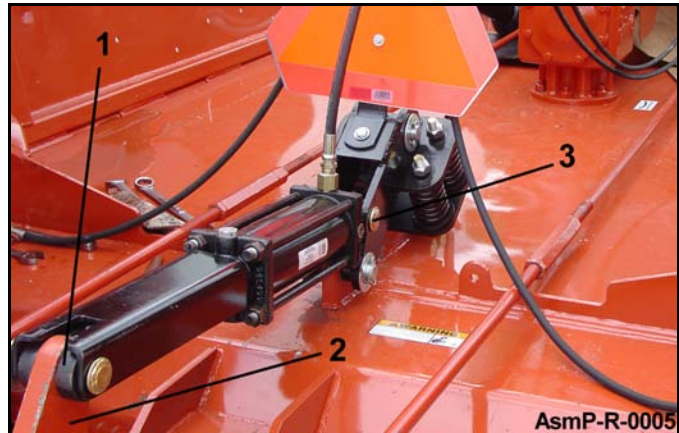
Axle Adjustment Rod Attachment

Attach the Axle Adjustment Rod w/Bushings (1) to the Center Axle (2) and Wing Axle (3) with bolts and locknuts (4). Install Spacers (5) as shown. **FIGURE Asm-R-0018.**



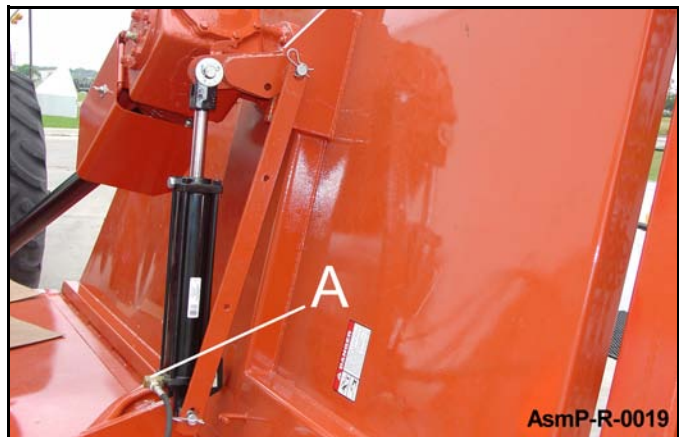
Center Axle Hydraulic Cylinder Attachment

Install the clevis rod end (1) of the 8" stroke Hydraulic Cylinder to the lug on the Center Axle (2). The clevis base fastens between the flats on Spring Assembly (3) on the Center Section. **Image AsmP-R-0005.**



Wing Section Hydraulic Cylinder Attachment


Mount the 14" stroke Hydraulic Cylinder butt clevis to the upright lugs on the Center Section and the rod end to lugs on wing. Make sure the ports of the Hydraulic Cylinder are facing upwards. Keep the ports capped until the hoses are attached to the tractor and are ready to attach to the cylinder ports. Make certain that the Restrictor ,(A) in **Image Asm-R-0019**, is installed properly on the gland end of the Hydraulic Cylinders to prevent fast lowering of the wings. Install the Transport Bars to retain the Wing Sections in the upright position for transport on roads and highways. When in transport keep the Center Section as low to the ground as possible to increase stability but high enough to prevent the Skid Shoes from dragging.

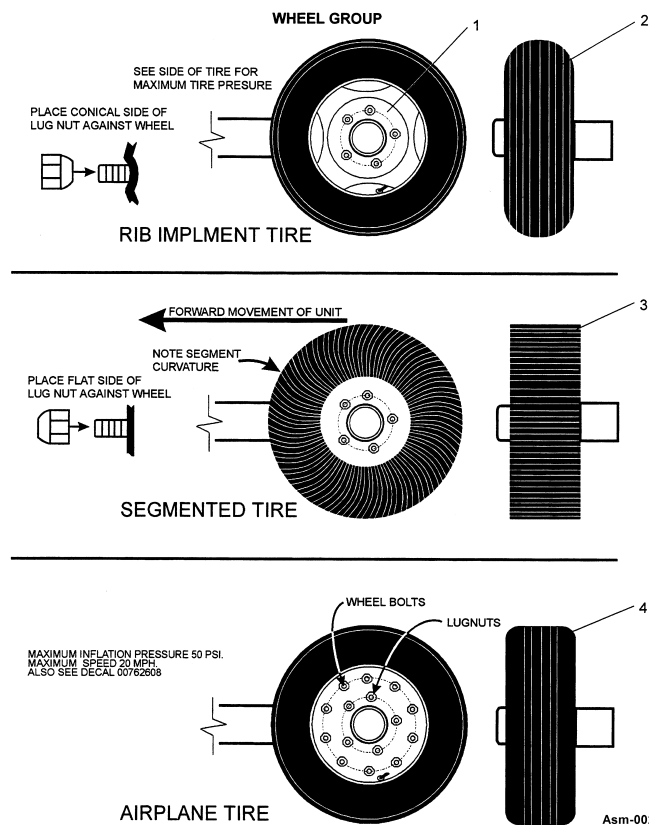


ASSEMBLY

TIRES AND WHEELS

Before installing any tires and wheels make certain the Cutter is jacked up high enough and is securely supported. When installing a segmented or Airplane tire, be sure the flat side of the lug nut is against the Wheel. When installing a implement tire place conical side of lug nut against wheel. There are only three types of tires that can be used on this cutter DO NOT USE ANY OTHER TYPE OF TIRE OR WHEEL, such as automotive tires and rims. DO NOT EXCEED THE MAXIMUM SPEED FOR EACH TYPE OF TIRE. As excessive speed can cause damage to the machine, tire, and wheel. When installing Sectional Tires and Wheels note the direction of travel and the curvature of rubber segments in the tire and install as shown in **FIGURE 10**. Do not exceed 15 M.P.H. on Sectional Tires. When removing Airplane Tires, let all of the air out of the tire before removing lug nuts or wheel bolts or nuts. Do not exceed 20 M.P.H. on Airplane or Rib Implement Tires.

 WARNING	EXPLOSION HAZARD
RELEASE ALL AIR PRESSURE BEFORE LOOSENING BOLTS. FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH	
MAX. SPEED: 20 MPH, MAX. WEIGHT: 4000 LBS., MAX. AIR PRESSURE: 40PSI	
1006348	

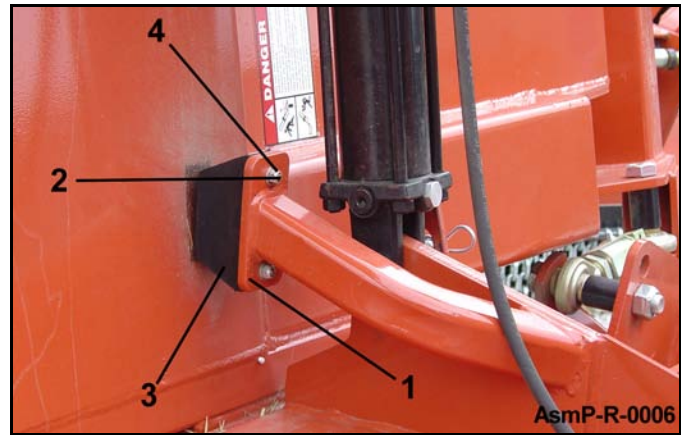


ASSEMBLY

ASSEMBLY

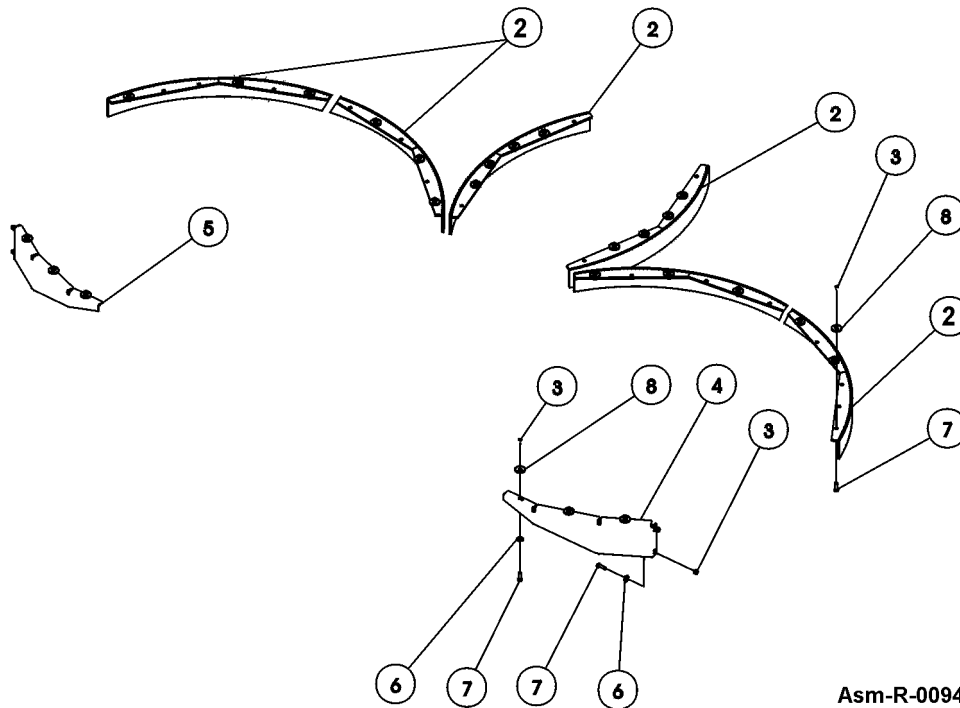
Rubber Stop Attachment

The Spring Stop is assembled to the stop bracket (1) with the 1/2 x 5 1/2 capscrew (2) inserted thru the stop (3) , spring (4) and locknut (5). **Image AsmP-R-0006.**



Baffle Kit Assembly (Optional)

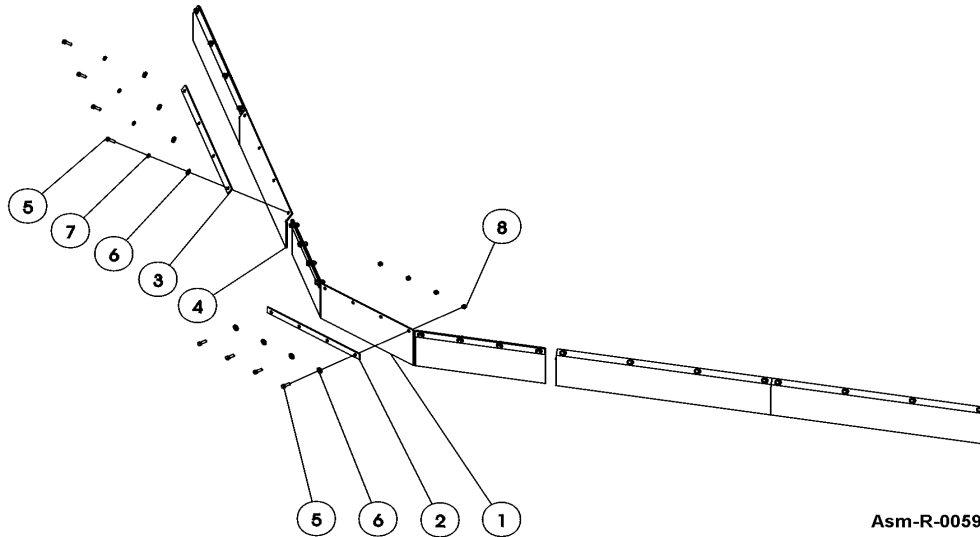
The Center Baffle (2) is attached to the Center Sect Zion with Bolts (7), Washers (8) and Locknuts (3) as shown in **FIGURE Asm-R-0058**. The Wing Baffles (4 RH) & (5 LH) are attached to the wings with Bolts (7), Washers (8) , Flatwasher (6) and Locknuts (3) as shown in **FIGURE Asm-R-0094**.



ASSEMBLY

Rubber Deflectors (Standard)

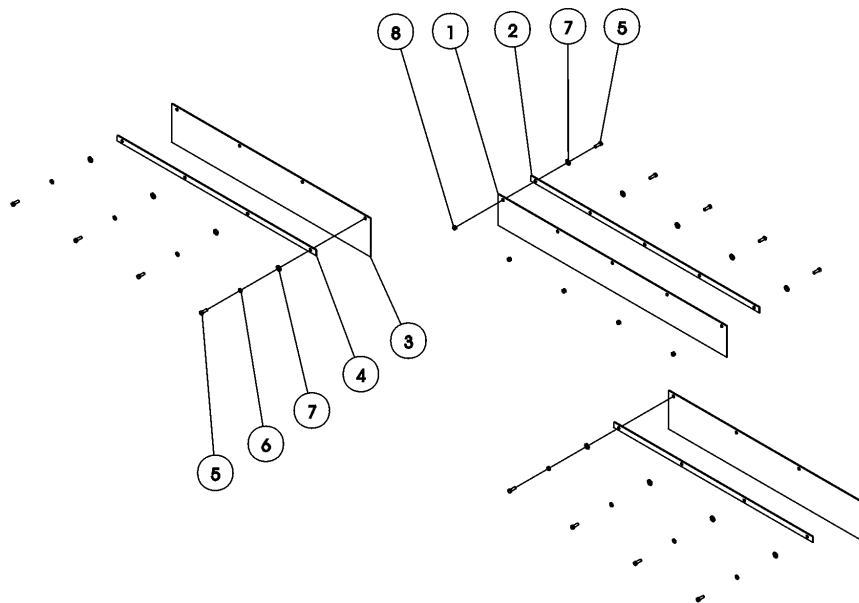
Attach the Center Front Deflector Bars(2) and Center Section Deflectors(1) to the Center Section with the bolts (5) Flatwasher (6) and Locknut(8). **(FIGURE Asm-R-0059)**



Asm-R-0059

Attach the Front Wing Deflector Bars(3) and Front Wing Deflector(4) to the wing sections with the bolts (5) lockwashers (7), and flatwashers (6). **(FIGURE Asm-R-0059)**

Fasten the Center Rear Rubber Deflector (1) and Rear Center Section Deflector Bar to the Center Section with bolts (5) flatwashers (7) and locknut (8). Attach the Rear Wing Rubber Deflector(3) and Rear Wing Deflector Bar(4) with bolts(5), lockwasher(6), and flatwasher(7) refer to **FIGURE Asm-R-0060**.



Asm-R-0060

ASSEMBLY

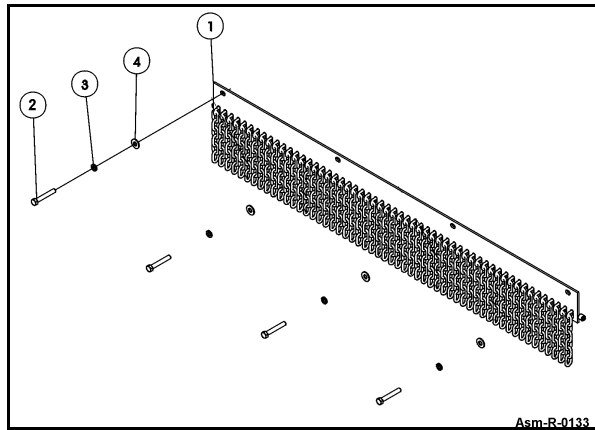
Chain Guard Attachment

CHAIN GUARDS: Front and Rear Chain Guards (**Optional Equipment at extra cost**) are recommended for higher than normal usage (100 hours or more per year) and will provide protection from thrown objects with careful operation. Chain Guards must be maintained in good repair by replacing missing or worn sections or by replacing completely when worn or damaged.

The placement of the Chain Guards corresponds to the Rubber Deflector Attachment with the exception of the Front Center Section see **FIGURE Asm-R-0122&0133**. Attach all Chain Guards with bolts and locknuts specified in the parts list.

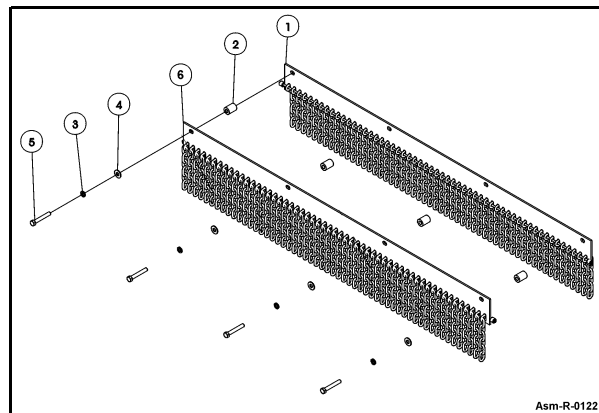
Single Chain Guards

Attach Chain bracket(1) to deck with 1/2" x 1-1/2" bolt (5), washer (3), and locknut (4),. see **FIGURE Asm-R-0133**.



Double Chain Guards

Attach chain brackets (1) & (6) to deck with 1/2" x 3-1/4" bolt (5), washer (3), and locknut (4), and spacer (2) see **FIGURE Asm-R-0122**.

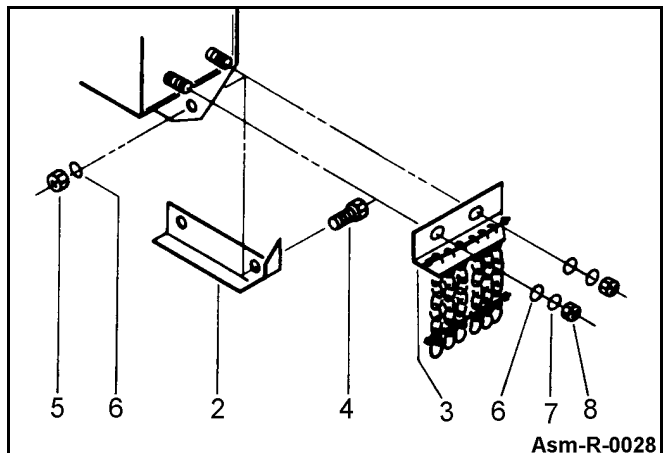
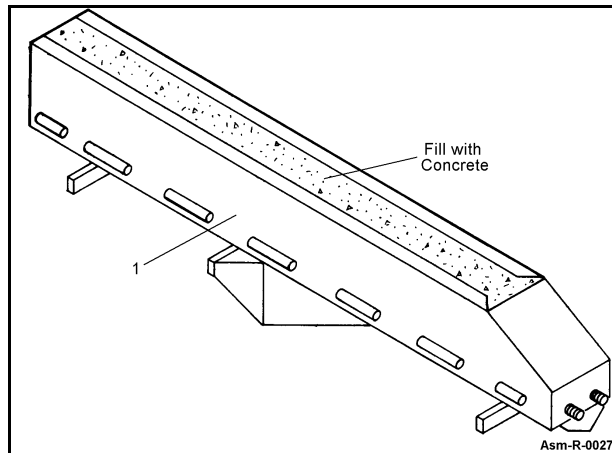


ASSEMBLY

ASSEMBLY

Counterweight Attachment

For the two section cutter the Counterweight Attachment (1) must be installed to the left side of the Center Section with the Hinge Pin and Retaining Pin (Follow the Wing Attachment in this section). Fill the Counterweight completely **FULL** of Concrete **FIGURE Asm-R-0027**. Attach the Skid Shoe (2) to the Counterweight with the Bolt (4), Nut (5) and Washer (6). Attach the Chainguard (3) to the Counterweight with Flatwasher (6), Lockwasher (7) and Nut (8). **FIGURE Asm-R-0028**



Driveline Attachment

Remove Wing Nuts holding Divider Gearbox Shield and raise Shield. Remove any tape from Gearbox shafts. Attach the Torque Limiter Clamp Yoke end of the Wing Driveline to the Divider Gearbox. Tighten bolts evenly to their proper torque. **FIGURE Asm-R-0020**. Attach opposite end of driveline to blade Gearbox shaft. Attach using hardware provided. Move yoke/limiter group back and forth to make sure it is locked in place. **FIGURE Asm-R-0021**. Install the Main Driveline (CV) with slide collar to the Divider Gearbox by sliding on to shaft and inserting taper pin, tighten to 75 ft/lbs. (refer to **FIGURE Asm-R-0030**) Check to make sure it is locked in place.



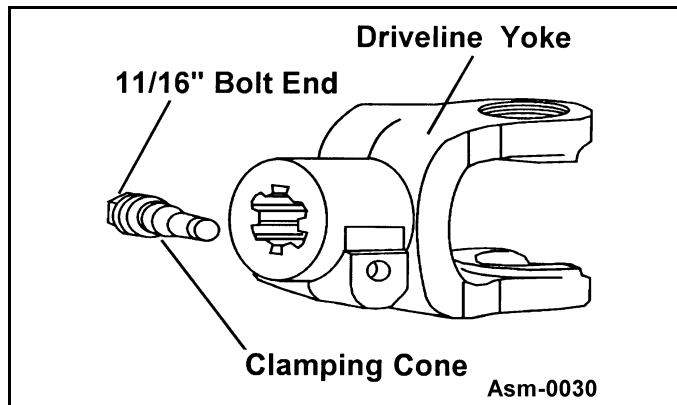
NOTE: Divider Gearbox Shield must be in place to guard connecting yokes and clutches

ASSEMBLY

Driveline Clamp Cone Yoke Operating Instructions

Loosen the yoke clamp cone with a 11/16" (17mm) wrench and remove the cone from yoke. Slide yoke onto the shaft and align hole for clamping cone with annular groove of gearbox shaft. Reinstall cone and tighten (75 lb-ft torque). Push and pull the driveline to ensure it is securely attached to the shaft. Regularly check the driveline yoke to ensure a tight connection. To remove the yoke, remove the connecting cone and pull yoke off the shaft. If the cone cannot be easily removed by hand, drive it out from the other side using a hammer and punch.

NOTE: *The clamping cone is serviced only as a complete assembly. Do not attempt to disassemble the clamping cone.*

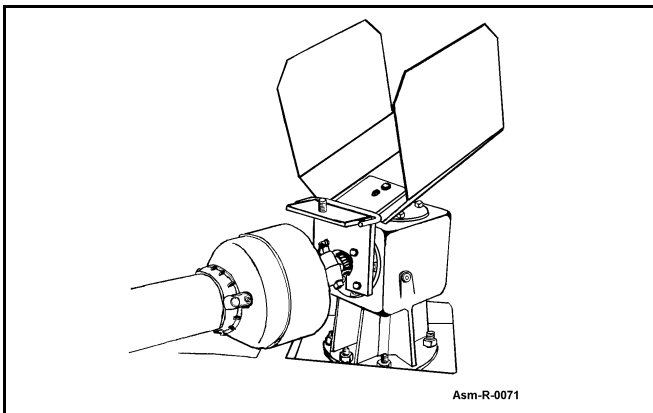


Canopy Shields

After final adjustment attach Canopy Shields over Divider Gearbox (**FIGURE 26**) , Secondary Gearbox (**FIGURE 24 & 25**).



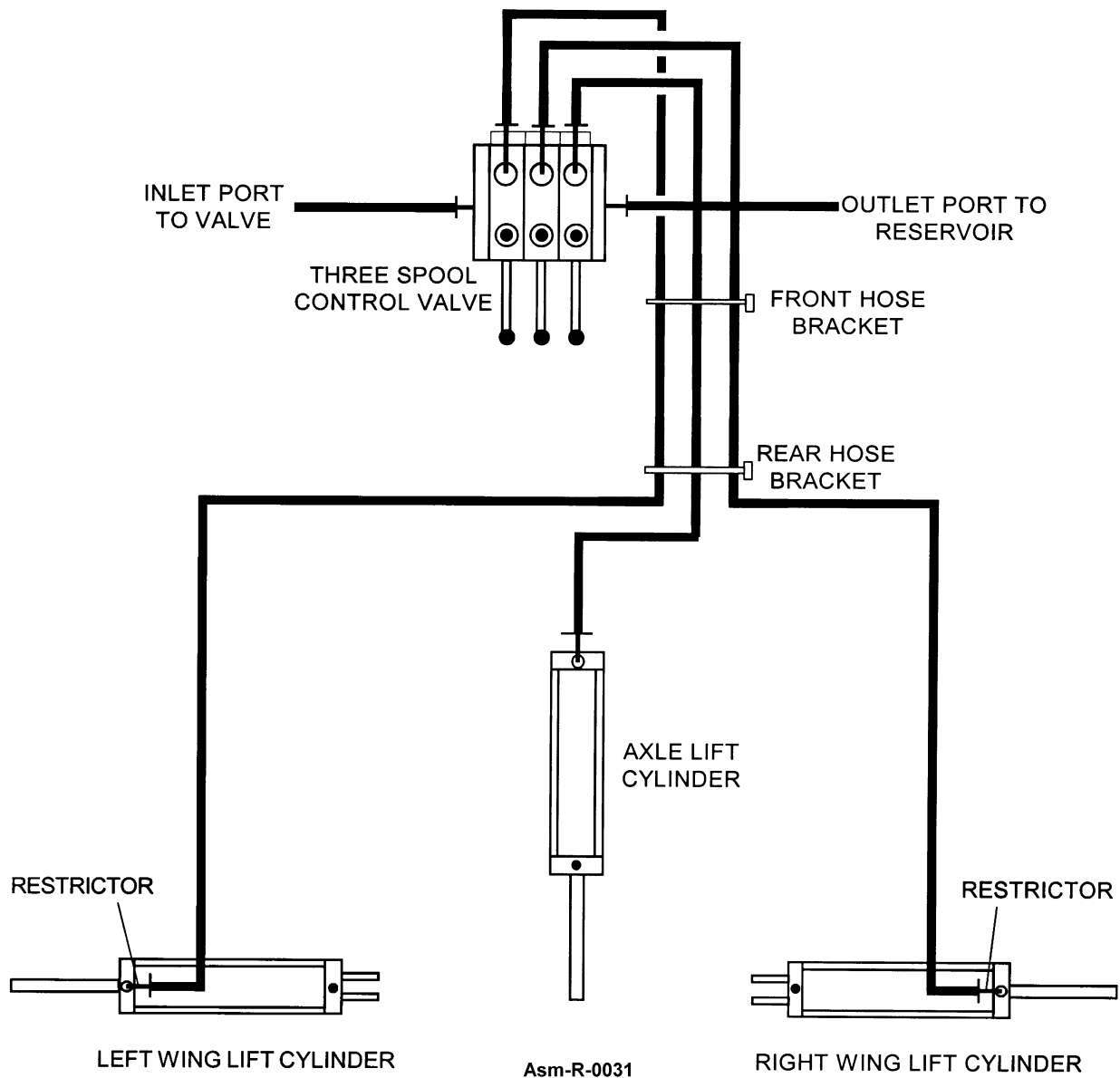
Install all Canopy Shields over Torque Limiters and Drivelines and make certain they remain installed at all times when operating this Cutter.



ASSEMBLY

Three Spool Control Valve Installation

A Three-Spool Control Valve is available from your dealer for use with tractors having either an open or closed center Hydraulic System. If a 3 spool valve bank is required assemble on bracket and install on tractor fender at desired location. A Valve Mounting Kit is available as extra equipment which includes fender bracket, fittings, hoses, and shield required to mount valve. Refer to Parts List Section 6-36. Install Restrictors in Gland Ports in Wing Cylinders. To install the hydraulics from the Cutter to the Control Valve, connect the Center Axle Lift Cylinder Hose to the Right Port on the Hydraulic Valve. Connect the Right Wing Folding Cylinder Hose to the Center Port of the Hydraulic Valve. Connect the Left Wing Folding Cylinder Hose to the Left Port of the Hydraulic Valve. Route each hose through front and rear hose brackets. Remove plastic plug from Breather of Cylinder before operation.



OPERATION SECTION

Operation Section 4-1

OPERATION

OPERATION

ALAMO INDUSTRIAL EAGLE 20/14 ROTARY MOWER OPERATION INSTRUCTIONS

Alamo Industrial Eagle 20/14 rotary mowers are manufactured with quality material by skilled workers. These mowers are designed to cut grass, weeds, small brush and other vegetative material up to 3-1/2" diameter in areas such as pastures and along highway right-of-ways. The mower is equipped with protective deflectors and/or chain guards to prevent objects being thrown from the mower by the blades, however, no shielding is 100% effective. All shields, guards, deflectors, and chains equipped on the unit must be maintained on the mower in good operational condition.

It is the operator's responsibility to be knowledgeable of all potential operating hazards and to take every reasonable precaution to ensure oneself, others, animals, and property are not injured or damaged by the mower, tractor, or a thrown object. Do not operate the mower if passersby, pets, livestock, or property are within 300 feet of the unit.

This section of the Operator's Manual is designed to familiarize, instruct, and educate safe and proper mower use to the operator. Pictures contained in this section are intended to be used as a visual aid to assist in explaining the operation of a rotary mower and are not necessarily of an EAGLE 20/14 cutter. Some pictures may show shields removed for purposes of clarity. NEVER OPERATE this implement without all shields in place and in good operational condition. The operator must be familiar with the mower and tractor operation and all associated safety practices before operating the mower and tractor. Proper operation of the mower, as detailed in this manual, will help ensure years of safe and satisfactory use of the mower

IMPORTANT: To avoid mower damage, retorque all bolts after the first 10 hours of operation. Refer to the Torque Chart at the end of the Maintenance Section to ensure bolts are properly tightened.

READ AND UNDERSTAND THE ENTIRE OPERATING INSTRUCTIONS AND SAFETY SECTION OF THIS MANUAL AND THE TRACTOR MANUAL BEFORE ATTEMPTING TO USE THE TRACTOR AND IMPLEMENT. If you do not understand any of the instructions, contact your nearest authorized dealer for a full explanation. Pay close attention to all safety signs and safety messages contained in this manual and those affixed to the implement and tractor. *OPS-U- 0001*

READ, UNDERSTAND, and FOLLOW the following Safety Messages. Serious injury or death may occur unless care is taken to follow the warnings and instructions stated in the Safety Messages. Always use good common sense to avoid hazards. (SG-2)

SAFETY INSTRUCTIONS



PELIGRO

Si no lee ingles, pida ayuda a alguien que si lo lea para que le traduzca las medidas de seguridad. (SG-3)

¡ LEA EL INSTRUCTIVO!



OPERATION

1. Standard Equipment and Specifications

	Eagle 20	Eagle 14	
Cutting Width	240"	162"	
Transport Width	115"	106"	
Overall Width	248"	170"	
Overall Length	216"	216"	
Cutting Height	2"-14-3/4"	2"-14-3/4"	
Hitch	Pull	Pull	
Blade Overlap	6"	6"	
Blade Carrier	Reinforced Pan or Bar		
HP Required(Min.)	75 HP	80 HP	
Gearbox Rating			EXTRA EQUIPMENT
Power Divider	180 HP		Open or Closed Center Three-Spool Valve
Center Wing	140 HP		Valve Mounting Kit
Gerabox Limited Warranty	5 year		Ball
Output Shaft Diameter	2-3/8"		Pintle Hitch(Requires Drawbar Modification)
Blade Tip Speed:			Baffle Kit Assembly
Center 540 RPM	14,369 FPM		Auxiliary Wheels Spindle Kit(For Dual Wheels on Wings)
1000 RPM	15,062 FPM		Shredding Kit(Bar Carrier Units Only)
Wings 540 RPM	16,524 FPM		
1000 RPM	13,980 FPM		
Cutting Capacity(Max.)	2"		OPTIONAL EQUIPMENT
Driveline Size			Single or Double Front & Rear Chain Guards
Main	CAT 5 HD		540 or 1000 RPM
Wings	CAT 6 HD		Constant Velocity or Non C/V Main Driveline
Driveline Limited Warranty	2 Year		Pan or Bar Blade Carriers
Driveline Protection	Slip Clutch		Laminated, Foam-Filled Used Airplane, Used Plane, Implement, or Recapped Used Airplane
Deck Thickness	10 Ga.		Tire or Wheel
Side Skirts: Replaceable	1/4"x10-1/2"		
Replaceable Skid Shoes	Standard	Standard	
Wing Flex	90 Degrees up, 22 Degrees Down		
Safety Deflectors	Standard	Standard	
Tractor Static Vertical			
Drawbar Load Rating(Min.)	2650 lbs. *	2600 lbs. *	
Deck Rings	Standard	Standard	

*Safety Deflectors are standard equipment. Single and double chain guards are available as extra equipment at extra cost. Alamo Industrial recommends mowers be equipped with deflectors or double chain guards for all mowing purposes. Single chain guards may be used for agriculture purposes only and are specifically not recommended for highway, right-of-way, parks or greenbelt mowing.

**Ratings based on actual field performance.

OPERATION

2. OPERATOR REQUIREMENTS

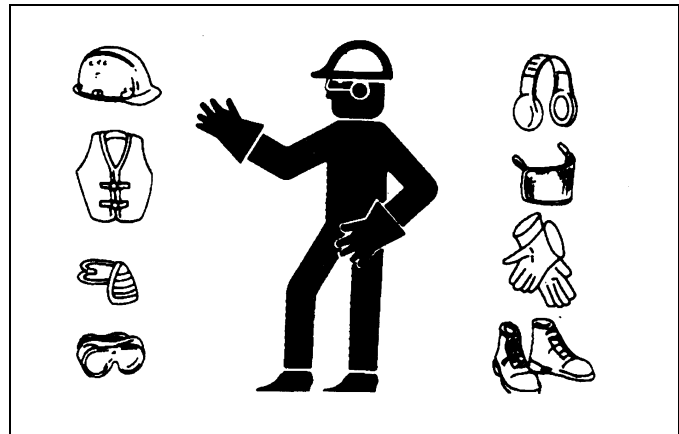
Safe operation of the unit is the responsibility of a qualified operator. A qualified operator has read and understands the implement and tractor Operator's Manuals and is experienced in implement and tractor operation and all associated safety practices. In addition to the safety messages contained in this manual, safety signs are affixed to the implement and tractor. If any part of the operation and safe use of this equipment is not completely understood, consult an authorized dealer for a complete explanation.

If the operator cannot read the manuals for themselves or does not completely understand the operation of the equipment, it is the responsibility of the supervisor to read and explain the manuals, safety practices, and operating instructions to the operator.

Safe operation of equipment requires that the operator wear approved Personal Protective Equipment (PPE) for the job conditions when attaching, operating, servicing, and repairing the equipment. PPE is designed to provide operator protection and includes the following safety wear:

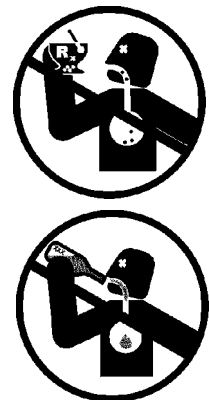
PERSONAL PROTECTIVE EQUIPMENT (PPE)

- Protective Eye Glasses, Goggles, or Face Shield
- Hard Hat
- Steel Toe Safety Footwear
- Gloves
- Hearing Protection
- Close Fitting Clothing
- Respirator or Filter Mask (depends on operating conditions) *OPS-U-0002*



⚠ DANGER

NEVER use drugs or alcohol immediately before or while operating the Tractor and Implement. Drugs and alcohol will affect an operator's alertness and coordination and therefore affect the operator's ability to operate the equipment safely. Before operating the Tractor or Implement, an operator on prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder their ability to operate the Equipment safely. NEVER knowingly allow anyone to operate this equipment when their alertness or coordination is impaired. Serious injury or death to the operator or others could result if the operator is under the influence of drugs or alcohol. (SG-27)



TRACTOR REQUIREMENTS

The tractor used to operate the mower must have the power capacity to lift, pull, and operate the Power Take Off (PTO) at the mower's rated speed while traveling at a ground speed between 2 and 5 MPH. Operating the

OPERATION

mower with a tractor that does not meet the following requirements may cause tractor or mower damage and be a potential danger to the operator and passersby.

Tractor Requirements and Capabilities

- ASAE approved Roll-Over Protective Structure (ROPS) or ROPS cab and seat belt.
- Tractor Safety Devices Slow Moving Vehicle (SMV) emblem, lighting, PTO master shield
- Tractor Horsepower -Minimum Eagle 20 75HP; Eagle14 75HP
- Drawbar 14" length for 540 RPM unit; 16" or 20" length for 1000 RPM unit, if mower is equipped with Pintle Hook (Optional Equipment) drawbar length must be modified (see 3.4 Drawbar), rated to carry weight of mower, safety chain attachment point
- Tongue Weight Eagle 20 - 2650lbs., Eagle 14 - 2600lbs.
- Hydraulics Minimum of 1 hydraulic port (extra 3-spool valve required). Minimum 2 ports, 3 ports recommended if additional, 3-spool control valve is not used.
- Front End Weights As needed to maintain 20% weight on front axle
- Power Take Off 540 RPM 6-spline or 1000 RPM 21-spline, 1-3/8" diameter output shaft depending on mower operating speed.

Drawbar Category	Tractor Horsepower	PTO TYPE	Drawbar Length
I	75	1-3/8"-21	16"
II	75	1-3/4"-20	20"
III	75	1-3/8"-6	14"

For other PTO & Drawbar Category Combinations see your Tractor specifications.

2.1 ROPS and Seat Belt

The tractor must be equipped with a Roll-Over-Protective-Structure (ROPS) (tractor cab or roll-bar) and seat belt to protect the operator from falling off the tractor, especially during a roll over where the driver could be crushed and killed. Only operate the tractor with the ROPS in the raised position and seat belt fastened. Tractor model not equipped with a ROPS and seat belt should have these life saving features installed by an authorized dealer. OPS-U- 0003



Operate this Equipment only with a Tractor equipped with an approved roll-over-protective system (ROPS). Always wear seat belts. Serious injury or even death could result from falling off the tractor--particularly during a turnover when the operator could be pinned under the ROPS. (SG-7)



OPERATION

2.2 Tractor Safety Devices

If transporting or operating the tractor and implement near a public roadway, the tractor must be equipped with proper warning lighting and a Slow Moving Vehicle (SMV) emblem which are clearly visible from the rear of the unit. Lights and a SMV emblem must be equipped directly on implements if the visibility of the tractor warning signals are obscured.

Maintain all manufacturer equipped safety shields and guards. Always replace shields and guards that were removed for access to connect, service, or repair the tractor or implement. Never operate the tractor PTO with the PTO master shield missing or in the raised position. OPS-U- 0004

2.3 Tractor Horsepower

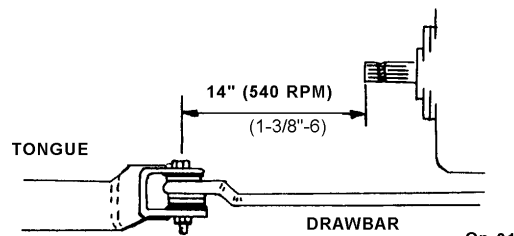
The horsepower required to operate the mower depends on several operating factors including the vegetation to be cut, terrain condition, operator experience, condition of the mower and tractor, and others. For most mowing conditions, the Eagle 20 and Eagle 14 mower requires a tractor with a minimum of 75 HP. Operating the mower with a tractor that does not have adequate power may damage the tractor engine.

2.4 Drawbar

The tractor drawbar must be positioned at a certain length based on the operating speed of the mower for proper driveline operation. If the mower is a 540 RPM unit, position the drawbar length from shaft end to hitch hole at 14". For 1000 RPM mowers, set the drawbar length at 16" for 21 spline 1-3/8" mowers and at 20" for 1-3/4" 20 spline mowers.

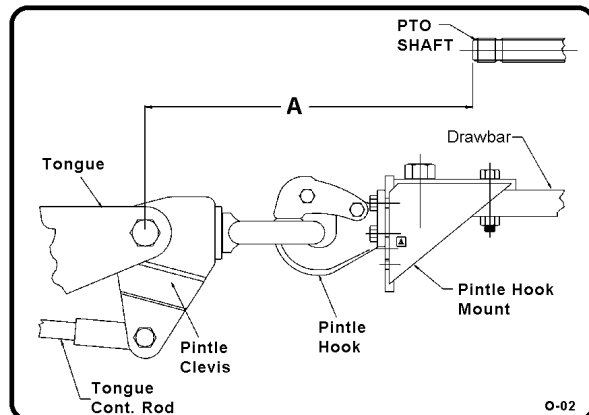
Ensure that the drawbar is rated to carry the tongue weight of the mower.

Tractor Drawbar Length (Based on Mower Operating Speed)



Pintle Hook Hitch-Optional Equipment

Drawbar length must be modified to obtain dimension "A" (CV Driveline = 17" ± 2")



OPERATION

2.5 Tractor Hydraulics

The mower center section and each wing are positioned with hydraulic cylinders that are operated by the tractor hydraulic pump. The tractor must have a minimum of 2 hydraulic control valves devoted to the mower unless the tractor is fitted with a 3-spool control valve (extra equipment).

A 3-spool control valve is required if the tractor is equipped with a single valve and is recommended for those with two valves so that the center section and each wing can be controlled independent of one another. Refer to the Assembly Section of this manual for properly equipping the tractor with a 3-spool control valve. Tractors equipped with three hydraulic ports can position the center section and each wing independently with no extra equipment. If the tractor is equipped with only two hydraulic ports and a 3-spool control valve is not used, the wings cannot be operated independently and will raise and lower at different speeds.

2.6 Front End Weight

A minimum of 20% total tractor weight must be maintained on the tractor front end at all times. Front end weight is critical to maintain steering control and to prevent the tractor from rearing up while driving. If the front end is too light, add weight until a minimum of 20% total weight is reached on the front tires. Front weights and weight carriers can be purchased through an authorized tractor dealership. OPS-U- 0005

2.7 Power Take Off (PTO)

Depending on the unit, the mower is designed to operate at a PTO speed of 540 or 1000 RPM. Most tractors operate at either 540, or a combination of 540 and 1000 RPM PTO speeds. The operating speed of the mower and tractor can be determined by the number of splines on the driveline yoke and PTO output shaft. Those operating at 540 RPM will have a 6-spline shaft and those operating at 1000 RPM will have a 21-spline shaft. **Note:** Refer to the tractor owner's manual for instructions to change PTO speeds on models that operate at more than one speed.

If operating an older model tractor where the tractor's transmission and PTO utilize one master clutch, an over-running clutch must be used between the PTO output shaft and the driveline of the mower. An authorized tractor dealer can provide the over-running clutch and its installation if needed. OPS-U- 0006_A



DO NOT use a PTO adapter to attach a non-matching Implement driveline to a Tractor PTO. Use of an adapter can double the operating speed of the Implement resulting in excessive vibration, thrown objects, and blade and implement failure. Adapter use will also change the working length of the driveline exposing unshielded driveline areas. Serious bodily injury and/or equipment failure can result from using a PTO adapter. Consult an authorized dealer for assistance if the Implement driveline does not match the Tractor PTO.

(S3PT-14)



Never operate the Tractor and Mower if the Implement input driveline is directly connected to the Tractor transmission. Tractor braking distances can be substantially increased by the momentum of the rotating Mower blades driving the Tractor transmission even though the Tractor clutch has been disengaged. Install an over running clutch between the Tractor PTO and the Mower driveline to prevent this potentially dangerous situation. (S3PT-16)

OPERATION

3. GETTING ON AND OFF THE TRACTOR

Before getting onto the tractor, the operator must read and completely understand the implement and tractor operator manuals. If any part of either manual is not completely understood, consult an authorized dealer for a complete explanation. *OPS-U- 0007*

WARNING

Do not mount or dismount the Tractor while the tractor is moving. Mount the Tractor only when the Tractor and all moving parts are completely stopped. (SG-12)



3.1 Boarding the Tractor

Use both hands and equipped handrails and steps for support when boarding the tractor. Never use control levers for support when mounting the tractor. Seat yourself in the operator's seat and secure the seat belt around you.

Never allow passengers to ride on the tractor or attached equipment. Riders can easily fall off and be seriously injured or killed from falling off and being ran over. It is the operator's responsibility to forbid all extra riders at all times. *OPS-U- 0008*

DANGER

Never allow children to operate, ride on, or come close to the Tractor or Implement. Usually, 16-17 year-old children who are mature and responsible can operate the implement with adult supervision, if they have read and understand the Operator's Manuals, been trained in proper operation of the tractor and Implement, and are physically large enough to reach and operate the controls easily. (SG-11)



DANGER

Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



3.2 Dismounting the Tractor

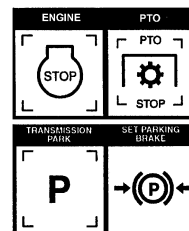
Before dismounting, park the tractor and implement on a reasonably level surface, apply the parking brake, idle the engine down, disengage the PTO, and lower the implement to the ground. Shut down the tractor engine according to the operator's manual, remove the key, and wait for all motion to completely stop. Never leave the seat until the tractor, its engine and all moving parts have come to a complete stop.

Use hand rails and steps when exiting the tractor. Be careful of your step and use extra caution when mud, ice, snow or other matter has accumulated on the steps or hand rails. Use all handrails and steps for support and never rush or jump off the tractor. *OPS-U- 0009*

OPERATION



BEFORE leaving the tractor seat, always engage the brake and/or set the tractor transmission in parking gear, disengage the PTO, stop the engine, remove the key, and wait for all moving parts to stop. Place the tractor shift lever into a low range or parking gear to prevent the tractor from rolling. Never dismount a Tractor that is moving or while the engine is running. Operate the Tractor controls from the tractor seat only. (SG-9)



4. STARTING THE TRACTOR

The operator must have a complete understanding of the placement, function, and operational use of all tractor controls before starting the tractor. Review the tractor operator's manual and consult an authorized dealer for tractor operation instructions if needed.

Essential Tractor Controls:

- Locate the light control lever.
- Locate the engine shut off control.
- Locate the brake pedals and the clutch.
- Locate the PTO control.
- Locate the 3-point hitch control lever.
- Locate the hydraulic remote control levers.

Before starting the tractor ensure the following:

- Conduct all pre-start operation inspection and service according to the tractor operator's manual.
- Make sure all guards, shields, and other safety devices are securely in place.
- The parking brake is on.
- The PTO control lever is disengaged.
- The 3-point hitch control lever is in the lowered position.
- The hydraulic remote control levers are in the neutral position.
- The tractor transmission levers are in park or neutral.

Refer to the tractor owner's manual for tractor starting procedures. Only start the tractor while seated and belted in the tractor operator's seat. Never bypass the ignition switch by short circuiting the starter solenoid.

After the tractor engine is running, avoid accidental contact with the tractor transmission to prevent sudden and unexpected tractor movement. OPS-U-0028



Never run the Tractor engine in a closed building or without adequate ventilation. The exhaust fumes can be hazardous to your health. (SG-23)



Start tractor only when properly seated in the Tractor seat. Starting a tractor in gear can result in injury or death. Read the Tractor operators manual for proper starting instructions. (SG-13)



OPERATION

OPERATION

5. CONNECTING THE MOWER TO THE TRACTOR

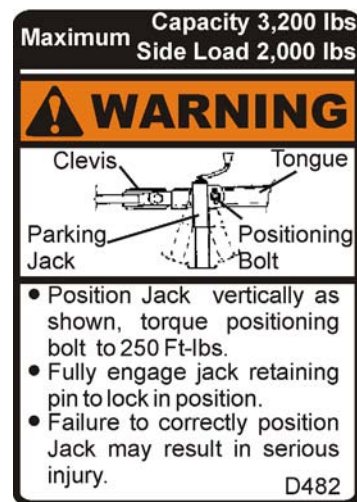
Use extreme caution when connecting the mower to the tractor. The mower should be securely resting at ground level or setting on blocks. Keep hands and feet from under the mower deck and clear of pinch points between the tractor hitch arms and mower pins. OPS-R-0001



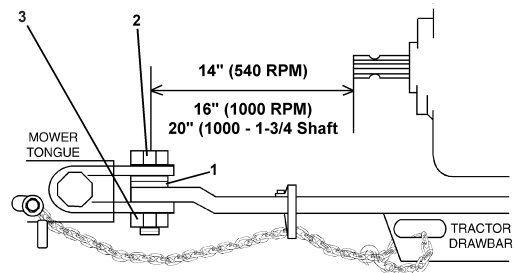
Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15)

5.1 Connecting the Mower Tongue to the Tractor

1. Ensure the tractor is equipped with the correct PTO shaft and the drawbar is set at the correct length.
2. Using the parking jack, position the tongue clevis to the height of the tractor drawbar. Adjust the mower tongue clevis to be level and parallel with the tractor drawbar using the control rod connecting the mower tongue clevis to the deck.
3. Board the tractor and start the engine. Back the tractor to the mower aligning the drawbar hitch hole with the mower tongue clevis. Turn off the tractor engine, place the tractor in park, and set the parking brake before dismounting.
4. To attach the mower, place two 1" flatwashers (1) positioned under top lip of tongue clevis and to the top of drawbar. Add additional 1" flatwashers (2) between the bottom of drawbar and bottom lip of clevis to fill open space. Insert a 1" diameter grade 5 or 8 bolt (3) through clevis and drawbar and retain in position with a 1" locknut (4). Tighten the locknut securely but do not over-tighten which could spring or break the clevis. NEVER attach mower to the tractor with a pin not having a nut.
5. Securely attach the mower safety chain to the tractor drawbar or drawbar support frame.
6. Lower the jack until the tongue is completely supported by the drawbar. Remove jack from the tongue and place on storage bracket of mower.



IMPORTANT REQUIRED FOR STANDARD PULL TYPE UNIT



Op-1166

OPERATION

Safety Tow Chain

If the mower is towed on a public roadway, a safety chain with tensile strength equal to or greater than the gross weight of the mower must be connected between the tractor and mower. This will help control the implement in the event the tongue becomes disconnected from the drawbar. Make sure the chain is attached to a secure location on the tractor and not to an intermediate support.

After connecting both ends of the safety chain, drive the tractor to the right and left to check for proper chain length. Adjust length as necessary and allow only enough slack in the chain to make a maximum turn in both directions. When not in use, store the safety chain to protect it from mud or standing water by wrapping the chain around the tongue. Replace the safety chain if one or more links or end fittings are broken, stretched or otherwise damaged or deformed. *OPS-U-0039*

5.2 Connecting Mower Hydraulic Lines to the Tractor

With the tractor shut down and secured in position, relieve hydraulic pressure from the tractor by moving the control levers back and forth several times or placing the levers in the float position.

When connecting the mower hydraulic lines, keep hoses, quick couplers, and swivels free of contamination. Never leave a disconnected hose end open and cap the tractor hydraulic outlet ports when not in use. If the tractor ports or mower hydraulic hose ends become contaminated, wipe clean with a rag before connecting.

Operating Mower Hydraulics with Three Tractor Hydraulic Ports

Connect one hose into each hydraulic port. Connect lines to correspond with position of hydraulic control levers.

Operating Mower Hydraulics with Two Tractor Hydraulic Ports

The lines that operate the wings must be plumbed together and will be controlled using one hydraulic control valve and the center section with the remaining control valve. Ensure that the operator is aware that each wing cannot be controlled independently nor will they raise and lower simultaneously.

Operating the Mower Hydraulics with a 3-Spool Hydraulic Control Valve (Extra Equipment)

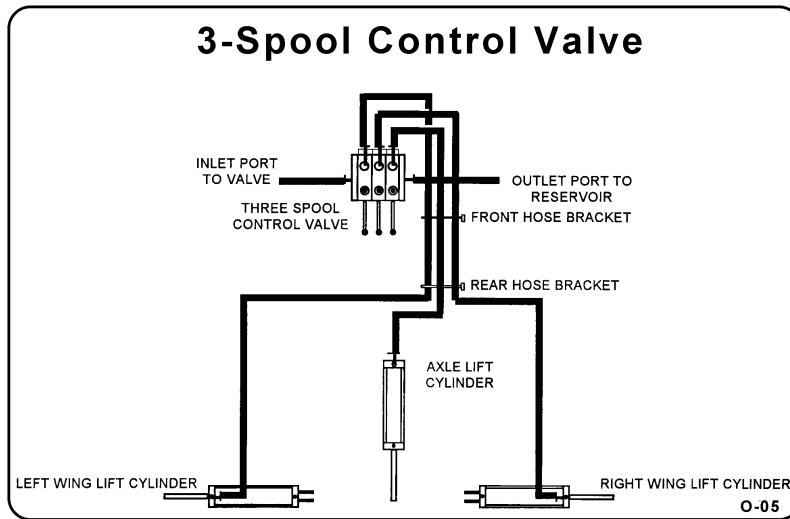
Ensure the valve matches the hydraulic operating system of the tractor (open or closed center). Refer to the Assembly Section for additional information on equipping the tractor with a 3-spool control valve.

Mount the valve bank to a tractor fender or other accessible location. Connect valve bank inlet and outlet lines to outlets of the same tractor hydraulic port. Connect the mower hydraulics to the control valve bank with the center section line to the right port. Connect the wing cylinder lines to the control valve positioned to correspond with the left and right wing.

OPERATION

OPERATION

To activate the 3-spool hydraulic control valve, tie the tractor's hydraulic control lever back to keep hydraulic oil continuously fed to the valve bank.



Hydraulic Line Support

After connecting the mower hydraulic lines to the tractor, support the hoses with the equipped brackets. Ensure that hoses do not contact the driveline, do not bind while turning, and do not become pinched or kinked.

Hydraulic Cylinder Priming

Hydraulic Cylinders must be filled with hydraulic oil before removing the wing transport braces to lower the mower wings. Hydraulic cylinders and lines are filled by holding the valve control levers in the raised position until the cylinders fully retract (wing cylinders) and extend (center cylinder). Place control levers in the float position and repeat process a second time. Ensure wings are entirely supported by the cylinders before removing the transport braces. NEVER drive out bar pins and NEVER remove braces that have tension on them.

6. SETTING THE MOWER

Properly setting the cutting height is essential for efficient and safe operation. A properly set mower will make a more uniform cut, distribute clippings more evenly, require minimal tractor work, and follow the contour of uneven terrain. **NOTE:** Avoid very low cutting heights, striking the ground with the blades gives the most damaging shock loads and will cause damage to the mower and drive. Blades contacting the ground may cause objects to be thrown out from under the mower deck. Always avoid operating the mower at a height which causes the blades to contact the ground. OPS-U- 0010



Never work under the Implement, the framework, or any lifted component unless the Implement is securely supported or blocked up to prevent sudden or inadvertent falling which could cause serious injury or even death. (SG-14)



OPERATION

6.1 Setting Deck Height

LEVELING DECK CENTER SECTION

1. Place the tractor and mower on a level surface and lower both wings.
2. Use the center section hydraulic cylinder to set the mower at approximately 3/4" above the desired cutting height. The additional height is necessary so that after the mower has been leveled, the deck pitch can be set such that the front of the mower is slightly lower than the rear.
3. Shut down the tractor, place the transmission in park, and set the parking brake before dismounting.
4. Level the mower deck front to rear by adjusting the leveling rods linking the tongue to the rear axle. DO NOT allow feet or other body part underneath the mower when making adjustments. To adjust rod length, loosen jamnut and screw turnbuckles. To lower the front, lengthen the rods and to raise the front, shorten the rods. DO NOT unscrew turnbuckles to the point that either rod threaded ends becomes disconnected which will cause the mower to fall. Re-tighten jamnuts when deck is leveled.



Important

Alternate adjustments between rods and adjust at equal lengths to maintain equal tension. Improper adjustments may cause rods to snap or bend.

5. Place split collar assemblies on the center axle hydraulic cylinder rod to maintain a set cutting height each time the mower is raised and lowered.

LEVELING WING SECTIONS WITH CENTER

To level the wing sections with the deck center, adjust the leveling screw between the wing axle and the center axle. To lower the wing, loosen the jamnut and shorten the screw assembly, lengthen the screw assembly to raise the wing. After wings are leveled, retighten jamnuts to maintain settings.



OPERATION

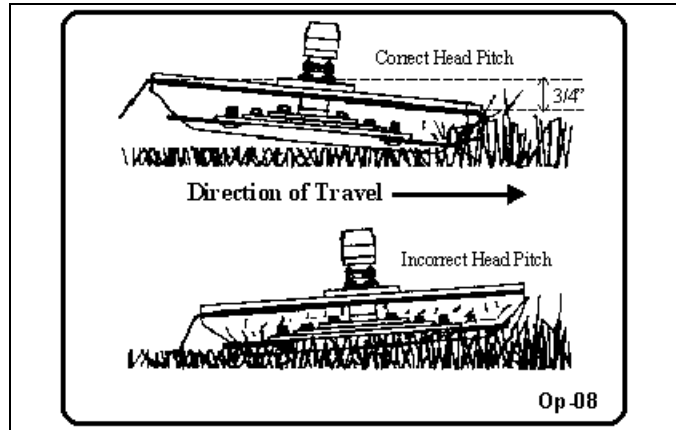
6.2 Setting Deck Pitch

To facilitate safe and efficient operation, the mower should be operated with the deck approximately 3/4" LOWER IN THE FRONT THAN THE REAR.

Operating the mower at this pitch will allow the mower to cut the grass only once and requires less work from the tractor. In addition, a more even distribution of the clippings from the rear of the mower will be achieved with this deck pitch.

Adjust the leveling rods linking the tongue to the rear axle until the front of the mower is at least 3/4" lower in the front than the rear. To lower the front, lengthen the leveling rods and to raise the front shorten the leveling rods. **IMPORTANT:**

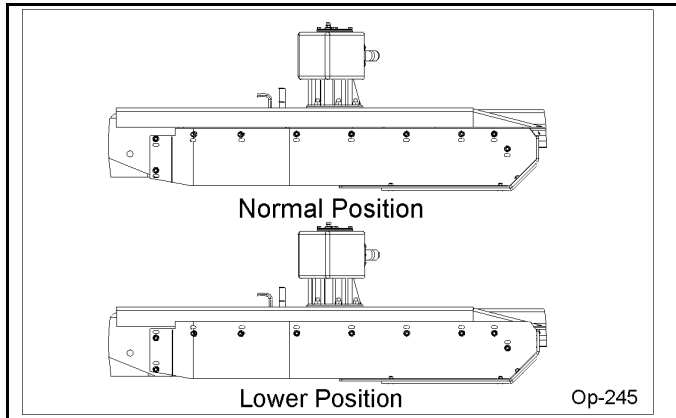
Adjust the leveling rods the same amount and maintain equal tension in the rods. Improper adjustment may cause rods to snap or bend. Retighten the jamnuts after the deck pitch has been set. OPS-R-0002



6.3 Lowest Cutting Height

NOTE: Only operate in the lower position when you are mowing in an agricultural application, be sure there are no bystanders, passerby or livestock within 300 feet.

To achieve the lowest possible cutting height, raise the side skirt from the upper set of holes to the lower set of holes shown in **Figure Op-245**

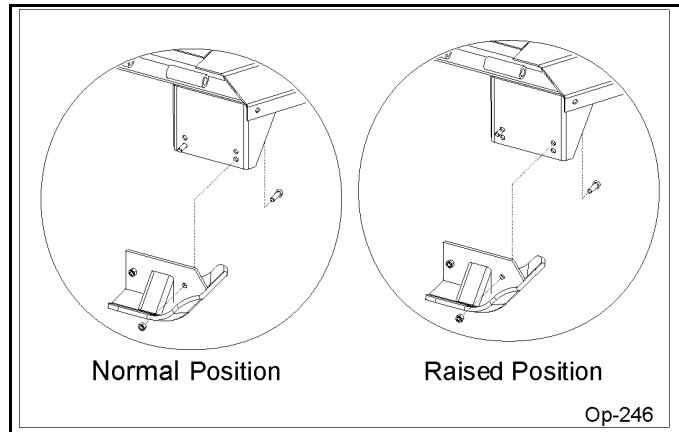


Never crawl under a raised Implement supported solely by the Tractor 3-Point hitch. Release of the control lever or mechanical failure will result in the Implement falling and possible injury or death. Always securely block up the Implement before crawling underneath to perform repairs and service. (S3PT-19)

OPERATION

Also raise both skid shoes from the lower holes to the upper holes as shown in **Figure Op-246**.

NOTE: Change height back to normal position before operating or mowing on roadside, ditches or greenbelts



DANGER

Rotary Mowers are capable under adverse conditions of throwing objects for great distances (300 feet or more) and causing serious injury or death. Follow safety messages carefully.



STOP MOWING IF PASSERSBY ARE WITHIN 100 YARDS UNLESS:

- Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;
- Mower sections or Wings are running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

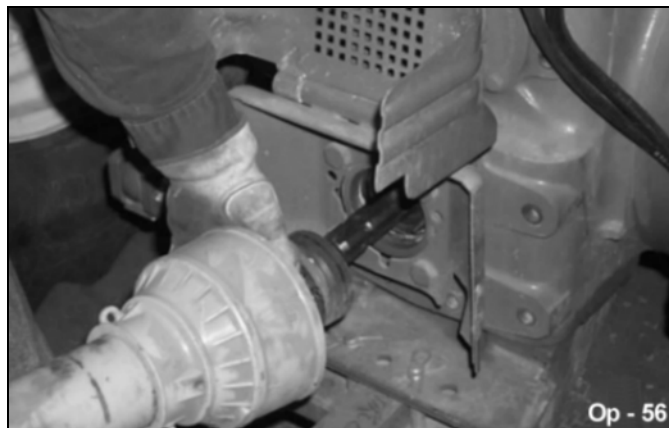
NOTE: Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected, closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, reduce streaking, and make the final cut more uniform). (SRM-01)

OPERATION

7. DRIVELINE ATTACHMENT

The driveline yoke and tractor PTO shaft must be dirt free and greased for attachment.

To connect the mower driveline to the tractor PTO output shaft, pull the driveline yoke collar back and align the grooves and splines of the yoke with those of the PTO shaft. Push the driveline yoke onto the PTO shaft, release the locking collar, and position the yoke until the locking collar balls are seated onto the PTO shaft. Push and pull the driveline back and forth several times to ensure a secure attachment. OPS-R-0003_A



WARNING

When attaching the Implement input driveline to the Tractor PTO, it is important that the connecting yoke spring activated locking collar slides freely and the locking balls are seated securely in the groove on the Tractor PTO shaft. Push and pull the driveline back and forth several times to ensure it is securely attached. A driveline not attached correctly to the Tractor PTO shaft could come loose and result in personal injury and damage to the Implement. (S3PT-17)

7.1 Driveline Length Check

WARNING

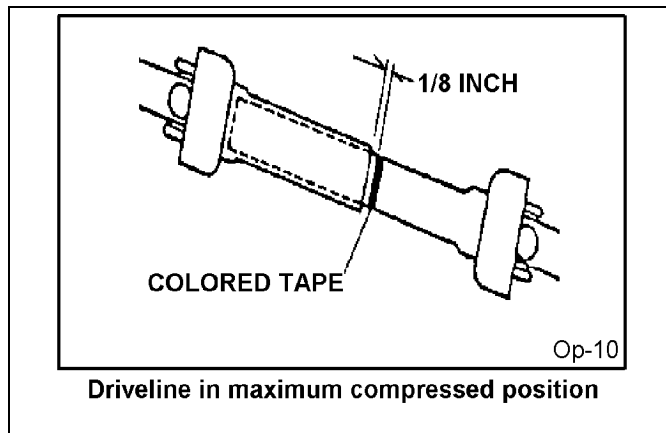
Before operating the Implement, check to make sure the Implement input driveline will not bottom out or become disengaged. Bottoming out occurs when the inner shaft penetrates the outer housing until the assembly becomes solid-it can shorten no more. Bottoming out can cause serious damage to the Tractor PTO by pushing the PTO into the Tractor and through the support bearings or downward onto the PTO shaft, breaking it off. A broken driveline can cause personal injury. (S3PT-18)

When fitting the mower to the tractor, the telescoping driveline must be inspected to ensure that at its most compressed position, the shafts do not "bottom out", and when at its farthest extended position, there is sufficient engagement between the profiles to operate safely. At its shortest length, there must be at least 1" clearance between each profile end and opposite profile universal joint. At its farthest operating extension, a minimum profile engagement of 5-1/2" must be maintained.

OPERATION

“Bottoming Out” Check Procedure

- Disconnect driveline from the tractor and slide the profiles together until fully compressed.
- Place a mark on the inner shield 1/8” from the end of the outer shield.
- Reattach the driveline to the PTO Shaft.
- **Lift Type** - With the PTO NOT TURNING, raise and lower the mower and watch shaft movement.
- **Pull Type** - With the PTO NOT TURNING, drive the tractor and mower through the sharpest turn possible and watch shaft movement. With the PTO NOT TURNING, drive the tractor and mower through the most severe terrain conditions expected and watch shaft movement.
- Raise the mower and watch the driveline as it approaches the mark. If the distance between the mark and the end of the outer shield tube becomes less than 2” at any point, contact your local dealer or tech service for proper directions. OPS-R-0004_B



Engagement Check Procedure

- With the driveline attached, position the mower to the point where the telescoping driveline is at its maximum extension. Completely shut down the tractor and secure in position.
- Mark the inner driveline shield 1/8” from the end of the outer shield.
- Disconnect the driveline from the tractor and separate the two driveline halves.
- Measure the distance from the mark to the end of the inner profile. This length is the amount the driveline profiles were engaged.
- If the engaged length is less than 6”, the shaft is considered too short and should be replaced with a longer shaft. Consult an authorized dealer to purchase the required driveline length.

NOTE: If the driveline cannot be shortened and still maintain the required profile engagement, the operator must be made aware of terrain conditions and avoid situations which pose a potential problem to avoid damaging the driveline or move drawbar to 16” or 20” position for required clearance. OPS-R-0005_O

OPERATION

7.2 Constant Velocity (CV) Driveline

For mowers equipped with a Constant Velocity (CV) driveline, the maximum turning angle between the tractor and mower must be determined to ensure the joint angle does not over-extend which can cause CV joint damage. Constant Velocity joints enable the driveline to operate smoothly with no vibrations and clattering at angles up to 70°. Angles greater than 80° can result in mechanical damage to the CV joint and mower driveline.

The Constant Velocity joint must be lubricated every 8 hours of operation as specified in the Maintenance Section. Failure to properly lubricate the joint will result in accelerated wear and joint component failure.

CV Driveline Maximum Angle Check Procedure

With the **mower attached** to the tractor and the **driveline disconnected** from the tractor PTO stub make a hard left turn until there is approximately a 1" clearance between the left rear tractor tire and mower frame or tongue.

Stop and completely shut down the tractor. Place the tractor in Park and apply the Parking Brake before dismounting.

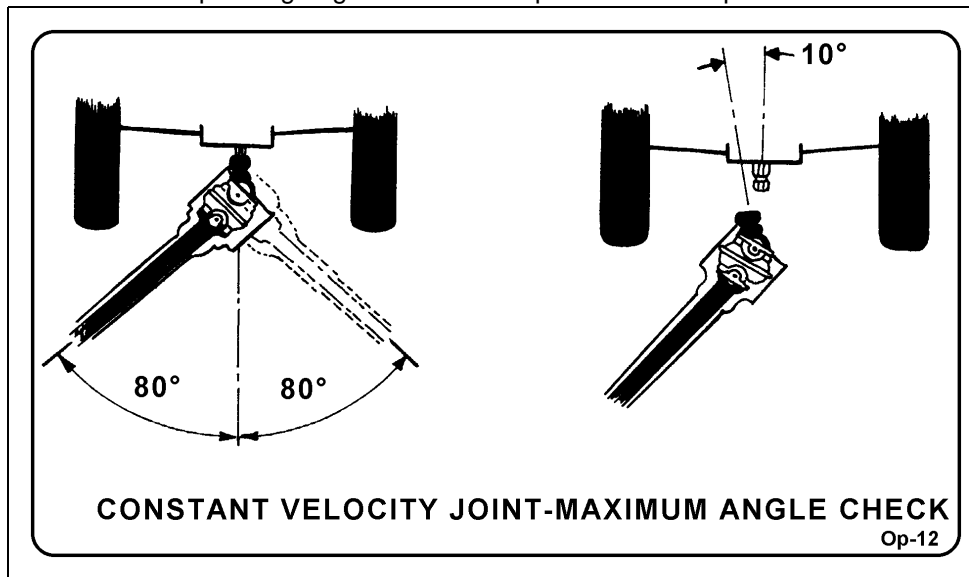
Check the CV joint at this maximum turning radius by holding the driveline yoke above the PTO shaft and then angle the CV joint to its maximum angle. A minimum difference of 10 degrees between the center line of the yoke and the PTO shaft must be maintained to ensure the joint will not be over angled. If the joint cannot be angled at least 10°, there is a potential problem of over-angling the joint while making sharp turns.

Solutions: To ensure the joint is not damaged, check the following:

Check the drawbar length to ensure that it is at the proper length for the RPM speed of the mower.

Move the tractor rear tires wider apart to limit the tractor turning radius.

Position the mower at multiple angles and perform the above procedure. Determine the sharpest turning radius that maintains a safe operating angle and note this position to the operator. *OPS-R-0006*



OPERATION



Do not turn so sharp or lift mower so high to produce a severe "knocking" of the Driveline which will cause accelerated wear and breakage of drive train components and could result in possible injury from the separated Driveline sections. (SRM-04)

8. PRE-OPERATION INSPECTION AND SERVICE

Before each use, a pre-operation inspection and service of the implement and tractor must be performed. This includes routine maintenance and scheduled lubrication, inspecting that all safety devices are equipped and functional, and performing needed repairs. DO NOT operate the unit if the pre-operation inspection reveals any condition affecting safe operation. Perform repairs and replacement of damaged and missing parts as soon as noticed. By performing a thorough pre-operation inspection and service, valuable down time and repair cost can be avoided. OPS-U-0029



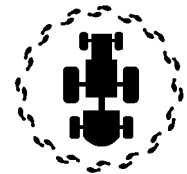
Always disconnect the main PTO Driveline from the Tractor before performing service on the Implement. Never work on the Implement with the tractor PTO driveline connected and running. Rotating Parts, Blades or Drivelines could turn without warning and cause immediate entanglement, injury or death. (S3PT-11)



DO NOT allow any person under a folded wing unless wing is securely locked up or supported. **DO NOT** approach the Implement unless the Tractor is turned off and all motion has ceased. Never work under the frame work, or any lifted component unless the implement is securely supported or blocked up. A sudden or inadvertent fall by any of these components could cause serious injury or even death. (STI-03)



Periodically inspect all moving parts for wear and replace when necessary with authorized service parts. Look for loose fasteners, worn or broken parts, and leaky or loose fittings. Make sure all pins have cotter pins and washers. Serious injury may occur from not maintaining this machine in good working order. (SG-21)



OPERATION

8.1 Tractor Pre-Operation Inspection/Service

Refer to the tractor operator's manual to ensure a complete pre-operation inspection and scheduled service is performed according to the manufacturers recommendations. The following are some of the items that require daily service and inspection:

- Tire condition/air pressure
- Wheel lug bolts
- Steering linkage
- PTO shield
- SMV sign is clean and visible
- Tractor's lights are clean and functional
- Tractor Seat belt is in good condition
- Tractor ROPS is in good condition
- ROPS is in the raised position
- No tractor oil leaks
- Radiator free of debris
- Engine oil level and condition
- Engine coolant level and condition
- Power brake fluid level
- Power steering fluid level
- Fuel condition and level
- Sufficient lubrication at all lube points
- Air filter condition OPS-U-0030

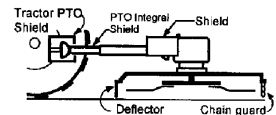


8.2 Mower Pre-Operation Inspection/Service

Before each mower use, a complete inspection and service is required to ensure the mower is in a good and safe working condition. Damaged and/or broken parts should be repaired and/or replaced immediately. To ensure the mower is ready for operation, conduct the following. OPS-R-0007

⚠ DANGER

All Safety Shields, Guards and Safety devices including (but not limited to) - the Deflectors, Chain Guards, Steel Guards, Gearbox Shields, PTO integral shields, and Retractable Door Shields should be used and maintained in good working condition. All safety devices should be inspected carefully at least daily for missing or broken components. Missing, broken, or worn items must be replaced at once to reduce the possibility of injury or death from thrown objects, entanglement, or blade contact. (SGM-3)



⚠ DANGER

Replace bent or broken blades with new blades. NEVER ATTEMPT TO STRAIGHTEN, WELD, OR WELD HARDFACING ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES. (SGM-10)

OPERATION

The operator's manual and safety signs affixed on the unit contain important instructions on the safe and proper use of the equipment. Maintain these important safety features on the implement in good condition to ensure the information is available to the operator at all times.

- Ensure the manual canister is secured to the equipment with the operator's manual inside.
- Ensure all safety signs are in place and legible. Replace missing, damaged, and illegible decals. *OPS-U-0011*



- Ensure the mower hitch is securely attached to the tractor drawbar with a proper size bolt and secured nut.
- Ensure that a properly rated safety tow chain is equipped securing the mower to the tractor.
- Check that the main driveline is securely attached to the tractor and the clamping cone is seated in the groove of the PTO shaft.
- Ensure the divider drivelines are secure at both ends. *OPS-R-0008*



- Ensure chain guards and/or rubber deflectors are in position and not damaged. Replace worn, broken, and missing sections immediately.
- Ensure the driveline integral shields are in good condition and rotate freely.
- Inspect that all bolts and screws are in position and are properly torqued. *OPS-R-0009*



OPERATION

OPERATION

- Ensure the tractor PTO master shield is in place, lowered and in good condition.
- Ensure each mower slip clutch shield is secured in place and in good condition.
- Ensure the driveline slip clutches are properly adjusted and the friction plates are not frozen together. Reference the Maintenance Section for proper slip clutch maintenance. *OPS-R-0010*



- Perform scheduled lubrication as specified in the maintenance section.
- Inspect each gearbox oil level and replenish if needed. A low oil level is a warning sign that the gearbox may be cracked or its seal is damaged and needs to be replaced.
- Ensure all gearbox vents are in place and free from clogs. *OPS-R-0011_B*

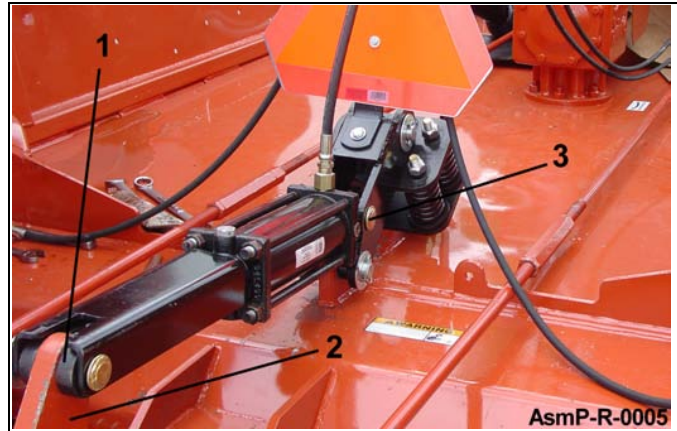


- Inspect blades and blade bolts for looseness and excessive wear. Make sure the mower is securely blocked up before crawling beneath. Replace damaged, worn, and missing blades as complete sets to maintain rotary balance.
- Ensure carrier hub nuts are tightened with the cotter pin inserted and spread.
- Inspect the condition of the deck skid shoes and the skid shoe attaching hardware. *OPS-R-0012*



OPERATION

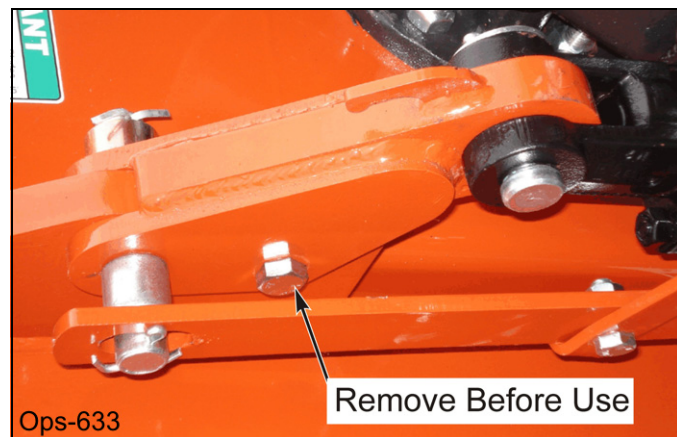
- Ensure each hydraulic cylinder is installed and retained correctly. Ensure the proper size pins are used to retain the cylinders in place and are secured with pins.
- Check for hydraulic oil leaks on the cylinders, along the hydraulic lines, and at tractor hydraulic ports. **IMPORTANT:** DO NOT use your hands to check for oil leaks. Use a piece of heavy paper or cardboard to check for hydraulic oil leaks. OPS-R-0013_A



- Ensure that the mower is equipped and secured with wing transport locks.
- Check the condition of the wing hinge pins.
- Check the condition of the mower axle suspension spring.
- Inspect mower tire condition, wheel bearings, and lug nut torque. OPS-R-0014_A



- Before mower operation ensure that the bolt is removed from both floating links on the unit. These bolts are for shipping purposes only. OPS-R-0086

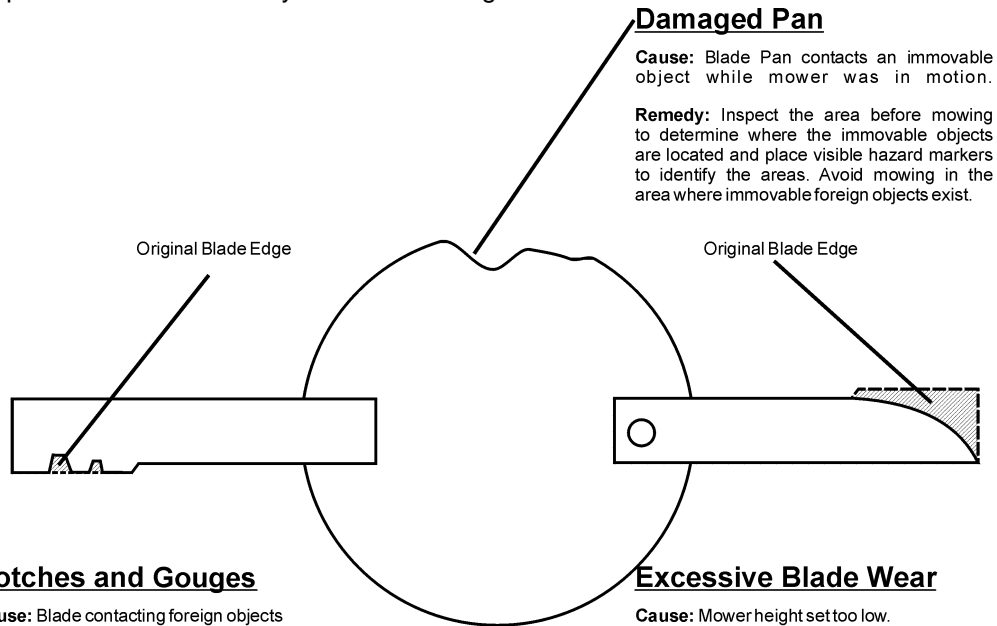


OPERATION

OPERATION

8.3 Cutting Component Inspection

Inspect blade pan and blade assembly for the following:



Op-22

OPS-U-0031

Check Output Shaft Nut Torque daily.
Maintain 450 ft-lbs.

Check Blade Bolt Torque daily.
Torque to 300 ft-lbs.



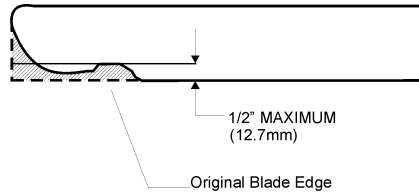
OPERATION



Inspect the Blades daily for abnormal wear. REPLACE BOTH BLADES on that carrier IMMEDIATELY if either blade has:

- Become bent or deformed from it's original shape or
- Any cracks are visible, or
- Deep gouges in the blade's surface are present, or
- Gouges or chipped areas in the cutting edge are larger than 1/2"(12.7mm), or
- The material on the leading edge has been worn away by more than 1/2(12.7mm)"

Failure to replace abnormally worn blades may lead to catastrophic failure of the blades and ejection of the broken part with tremendous force which may cause serious bodily injury or death. OPS-U-0032



NOTE:
Replace Blades in pairs after no more than 1/2" (12.7mm) wear
Op-23

OPERATION

OPERATION

8.4 Blade Bolt Inspection

Inspect Blade Bolt Head daily for wear as followed:

Excessive Blade Bolt Wear

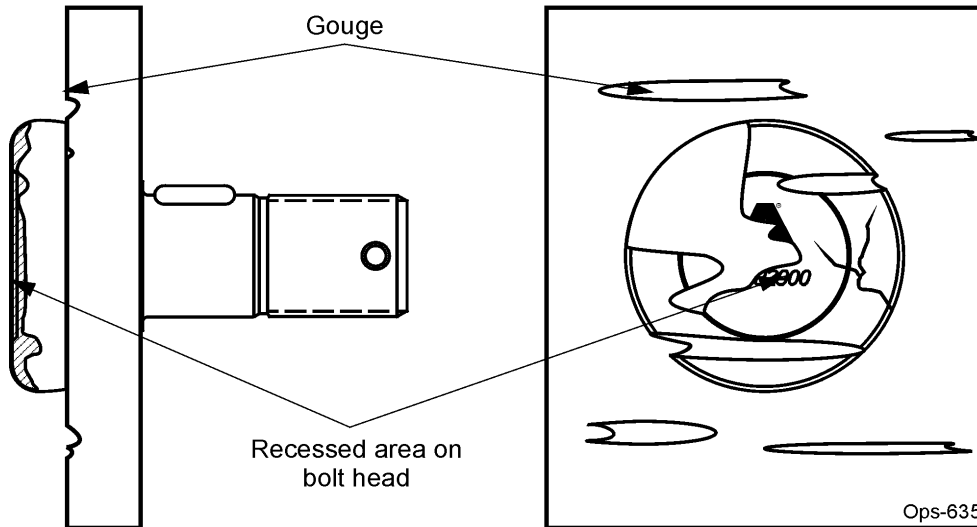
Cause: Blade Bolt contacts a foreign or solid object while Blade is in motion.

Remedy: Inspect the area before mowing to determine where the foreign objects are located and place visible hazard markers to identify the areas where immovable foreign objects exist, and avoid hitting the objects.

Notches and Gouges

Cause: Blade Bolt contacting foreign objects.

Remedy: Inspect area to be mowed and remove foreign objects that could cause damage to the blade bolt.



Inspect the Blade Bolt Heads daily for abnormal wear. REPLACE BOTH BLADE BOLTS on the Blades IMMEDIATELY if either blade bolts has:

- Visible cracks or
- If the recessed area on blade bolt is worn off or
- If Blade Bolt has gouges or chipped areas.

Failure to replace abnormally worn blade bolts may lead to catastrophic failure of the blades and ejection of the broken part which may cause serious bodily injury or death.

Always replace Blade Bolts with new bolts whenever replacing the Blades. OPS-U-0037

OPERATION

Tractor PRE-OPERATION Inspection



Mower ID# _____ Make _____

Date: _____ Shift _____



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

OPERATION

Item	Condition at Start of Shift	Specific Comments if not O.K.
The flashing lights function properly		
The SMV Sign is clean and visible		
The tires are in good condition with proper pressure		
The wheel lug bolts are tight		
The tractor brakes are in good condition		
The steering linkage is in good condition		
There are no visible oil leaks		
The hydraulic controls function properly		
The ROPS or ROBS Cab is in good condition		
The seatbelt is in place and in good condition		
The 3-point hitch is in good condition		
The drawbar pins are securely in place		
The PTO master shield is in place		
The engine oil level is full		
The brake fluid level is full		
The power steering fluid level is full		
The fuel level is adequate		
The engine coolant fluid level is full		
The radiator is free of debris		
The air filter is in good condition		

Operator's Signature: _____

DO NOT OPERATE an UNSAFE TRACTOR or MOWER

This Inspection Form may be freely duplicated for extra copies.

OPERATION

Rotary Mower PRE-OPERATION Inspection



Mower ID# _____ Make _____

Date: _____ Shift _____



Before conducting the inspection, make sure the tractor engine is off, all rotation has stopped and the tractor is in park with the parking brake engaged. Make sure the mower is resting on the ground or securely blocked up and all hydraulic pressure has been relieved.

OPERATION

Item	Condition at Start of Shift	Specific Comments if not O.K.
The Operator's Manual is in the canister on the mower		
All safety decals are in place and legible		
The tongue/hitch connection bolts & pins are tight		
There are no cracks in tongue or hitch		
The tow chain is secured to the tractor & mower		
The hydraulic cylinders pins are tight		
There are no leaking or damaged hoses		
The mower deck is clear of cut grass and debris		
Chain guards/deflectors are in place & in good condition		
Driveline/gearbox shields are in good condition		
Driveline clutches are in good condition; not frozen		
Driveline telescoping members & U-joints are lubricated		
Driveline yokes are securely attached to PTO & mower		
Gearbox mounting bolts are tight		
Gearbox oil is at the proper level		
Blade carrier retaining nut is tight		
Blades are not chipped, cracked or bent		
Blade bolts are tight		
Wheel lug nuts are tight		
Transport locks are in good condition		

Operator's Signature: _____

DO NOT OPERATE an UNSAFE TRACTOR or MOWER

OPERATION

9. DRIVING THE TRACTOR AND IMPLEMENT

Safe tractor transport requires the operator possess a thorough knowledge of the model being operated and precautions to take while driving with an attached implement. Ensure the tractor has the capacity to handle the weight of the implement and the tractor operating controls are set for safe transport. To ensure safety while driving the tractor with an attached implement, review the following. *OPS-U- 0012*



This Implement is wider than the Tractor. Be careful when operating or transporting this equipment to prevent the Implement from running into or striking sign posts, guard rails, concrete abutments or other solid objects. Such an impact could cause the Implement and Tractor to pivot violently resulting in loss of steering control, serious injury, or even death. Never allow the Implement to contact obstacles. (S3PT-12)



Transport only at speeds where you can maintain control of the equipment. Serious accidents and injuries can result from operating this equipment at high speeds. Understand the Tractor and Implement and how it handles before transporting on streets and highways. Make sure the Tractor steering and brakes are in good condition and operate properly.



Before transporting the Tractor and Implement, determine the proper transport speeds for you and the equipment. Make sure you abide by the following rules:

Test the tractor at a slow speed and increase the speed slowly. Apply the Brakes smoothly to determine the stopping characteristics of the Tractor and Implement. As you increase the speed of the Tractor the stopping distance increases. Determine the maximum transport speed not to exceed 20 mph (30 kph) for transporting this equipment.

Test the equipment at a slow speed in turns. Increase the speed through the turn only after you determine that the equipment can be operated at a higher speed. Use extreme care and reduce your speed when turning sharply to prevent the tractor and implement from turning over. Determine the maximum turning speed for you and this equipment before operating on roads or uneven ground.

Only transport the Tractor and Implement at the speeds which allow you to properly control the equipment.

Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes or worn tires. When operating down a hill or on wet or rain slick roads, the braking distance increases: use extreme care and reduce your speed. When operating in traffic always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy. (SG-19)



OPERATION

9.1 Starting the Tractor

The procedure to start the tractor is model specific. Refer to the tractor operator's manual for starting procedures for your particular tractor. Consult an authorized dealer if the starting procedure is unclear. Ensure the 3-point control lever is in the lowered position and the PTO is disengaged before starting the tractor. OPS-U-0033



9.2 Brake and Differential Lock Setting

Make sure the tractor brakes are in good operating condition. Tractor brakes can be set to operate independently allowing single rear wheel braking action or locked together to provide simultaneous rear wheel braking. FOR MOST DRIVING AND OPERATING CONDITIONS, THE BRAKE PEDALS SHOULD BE LOCKED TOGETHER TO PROVIDE THE MOST EFFECTIVE BRAKING ACTION.

Always disengage the tractor differential lock when turning. When engaged the differential lock will prevent or limit the tractor from turning. During normal cutting conditions, locking the differential provides no benefit and should not be used. OPS-U-0013



Be aware of the operating conditions. Do not operate the Tractor with weak or faulty brakes. When operating down a hill or on wet or rain slick roads, the braking distance increases; use extreme care and reduce your speed in these conditions. When operating in traffic, always use the Tractor's flashing warning lights and reduce your speed. Be aware of traffic around you and watch out for the other guy.

9.3 Operating the Mower Wings

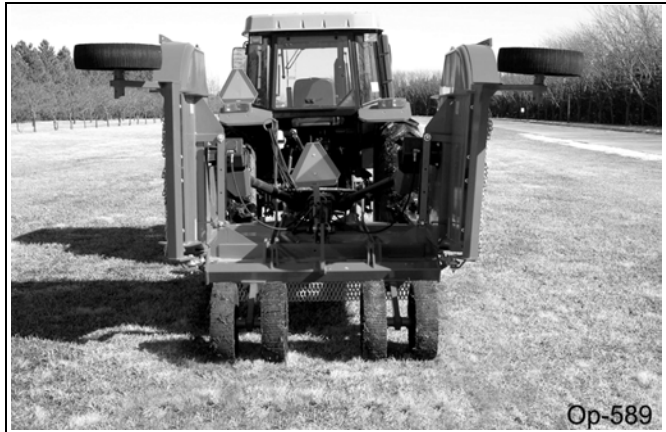
Wings are positioned with hydraulic cylinders. It is recommended that the tractor be equipped with three hydraulic ports or a 3-spool control valve be used so that each section can be controlled independently. Ensure the hydraulic cylinders and lines are filled with oil by holding the valve control levers in the raised position until the cylinders fully retract (wings) and extend (center). Only operate the mower with both wings fully lowered, NEVER operate the mower with a raised wing. Wait until the blades are at a complete stop before raising wings. OPS-R-0015

OPERATION

Transport Position

To raise mower wings, drive the unit to a level area and retract the wing hydraulic cylinders. DO NOT raise wings with the mower positioned on an embankment or other inclined position to prevent overturning the mower. After the wings are fully raised, install transport lock braces to prevent wings from inadvertently falling. NOTE: If the transport lock braces can not be easily installed, lower the mower wings and remove rod end of cylinder and adjust the rod clevis in or out to match the transport brace length.

The center of gravity is raised and the mower more prone to tipping when the wings are in the raised position. When transporting, only raise the center section high enough to clear ground obstacles. OPS-R-0016



When the Wings are folded for transport, the center of gravity is raised and the possibility of overturn is increased. Drive slowly and use extreme caution when turning on hillsides. Overturning the Implement could cause the Implement to overturn the Tractor and vice versa resulting in serious injury or even death. Never fold wings on a hillside...the Implement may overturn. (STI-02)

Operating Position

To lower the wings, remove the transport lock braces and secure braces on storage bracket. DO NOT drive out transport brace pins. The wing cylinder may need to be retracted to remove tension for brace removal. After removing brace bars, extend wing hydraulic cylinders and fully lower wings.

The valves operating wing cylinders should be placed in the float position while mowing to allow the mower to follow the contour of uneven terrain and to prevent the wings from creeping up. When extending a wing over a ditch for mowing, place the control valve lever detents in the center position. This will give the mower more stability and prevent the opposite wing from raising. DO NOT operate the mower with the valves in the detent position for extended periods of time to prevent deck frame damage. OPS-R-0017



Use extreme care when lowering or unfolding the implement's wings. Make sure no bystanders are close by or underneath the wings. Allow ample clearance around the implement when folding or unfolding the wings. Use extreme caution around buildings or overhead power lines. (S3PT-05)

OPERATION

9.4 Driving the Tractor and Cutter

Start off driving at a slow speed and gradually increase your speed while maintaining complete control of the tractor and mower. Moving slowly at first will also prevent the tractor from rearing up and loss of steering control. The tractor should never be operated at speeds that cannot be safely handled or which will prevent the operator from stopping quickly during an emergency. If the power steering or engine ceases operating, stop the tractor immediately as the tractor will be difficult to control.

Drive the tractor with the 3-Point lift arms in the raised position and lock the control lever in the transport detent position to prevent damage to the mower driveline and tongue when turning.

Perform turns with the tractor and mower at slow speeds to determine how the tractor with an attached mower handles a turn. Determine the safe speed to maintain proper control of the tractor when making turns. When turning with a towed implement, the overall working length of the unit is increased. Allow additional clearance for the mower when turning..



To avoid overturns, drive the tractor with care and at safe speeds, especially when operating over rough ground, crossing ditches or slopes, and turning corners. Tractor wheel tread spacing should be increased when working on inclines or rough ground to reduce the possibility of tipping.

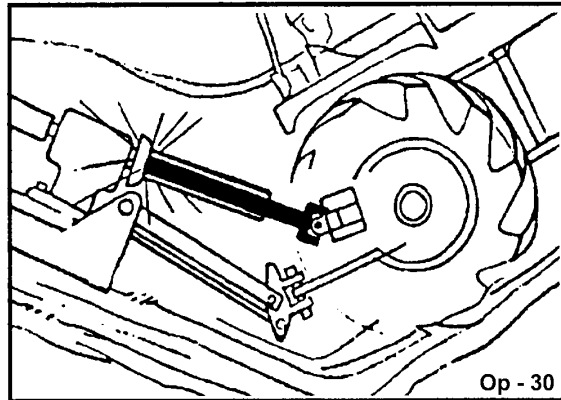
Use extreme caution when operating on steep slopes. Keep the tractor in a low gear when going downhill. DO NOT coast or free-wheel downhill. OPS-R-0018



OPERATION

9.5 Crossing Ditches and Steep Inclines

When crossing ditches with steep banks or going up sharp inclines, it is possible that the main driveline inner profile will penetrate into the outer housing to its maximum depth until the assembly becomes solid (driveline is at its extreme shortest length). This type of abusive operation can cause serious damage to the tractor and mower drive by pushing the PTO into the tractor and through the support bearings or downward onto the PTO shaft, breaking it off.

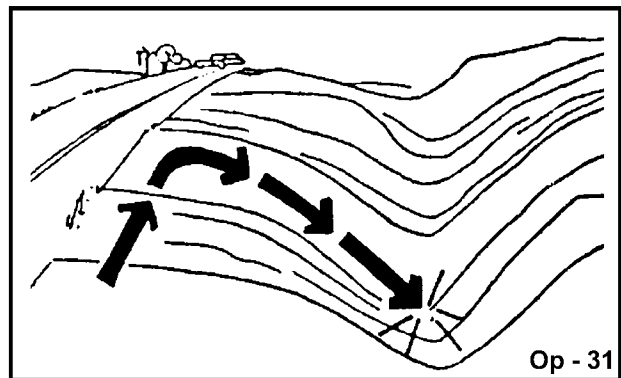


WARNING

Damage resulting from over-collapse of the driveline's inner profile and its outer housing may allow the driveline to come loose from the Tractor which could cause bodily injury to the operator or bystanders and/or extensive damage to the Tractor or Implement. OPS-R-0020

When confronted with an incline or ditch, do not approach from an angle which is perpendicular or straight on as damaged to over collapse of the driveline may occur.

When crossing such terrain, the implement should be fully lowered for a lower center of gravity and added stability. OPS-R-0021

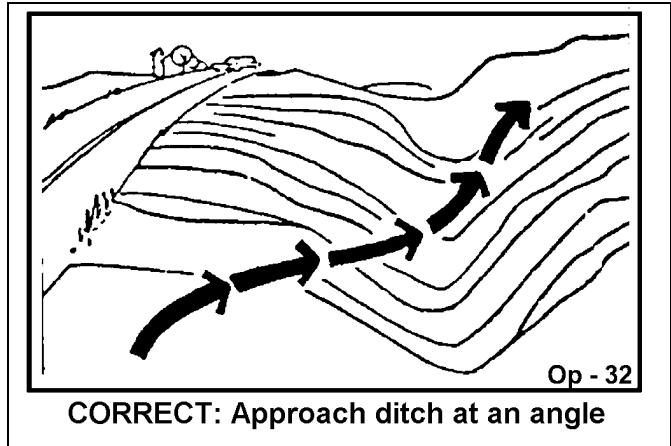


INCORRECT: DO NOT approach ditch straight on

OPERATION

Inclines and ditches should be approached along a line which is at an angle as shown. This type of path will reduce the possibility of over-collapse of the driveline and resulting damage. If the gradient is so steep that such an approach increases the possibility of a tractor roll-over, select an alternate crossing path.

When operating the tractor and mower across slopes and inclines, through ditches, and other uneven terrain conditions, it is important to maintain sufficient deck to ground clearance. Blade contact with the ground may cause soil, rocks and other debris to be thrown out from under the mower resulting in possible injury and/or property damage. Ground contact also produces a severe shock load on the mower drive and to the mower blades resulting in possible damage and premature wear.
OPS-R-0022



10. OPERATING THE TRACTOR AND IMPLEMENT

THE OPERATOR MUST COMPLETELY UNDERSTAND HOW TO OPERATE THE TRACTOR AND IMPLEMENT AND ALL CONTROLS BEFORE ATTEMPTING TO OPERATE. The operator must read and understand the Safety and Operation Sections of the implement and tractor operator's manuals. These manuals must be read and explained to any operator who cannot read. Never allow someone to operate the implement and tractor without complete operating instructions.

Before starting any operation, the operator must become familiar with the area to be worked in and any obstacles and hazards contained within to ensure safety to the operator, bystanders, and equipment. Special attention should be paid to foreign debris, rough terrain, steep slopes, and passersby and animals in the area.
OPS-U-0015



Extreme care should be taken when operating near loose objects such as gravel, rocks, wire, and other debris. Inspect the area before mowing. Foreign objects should be removed from the site to prevent machine damage and/or bodily injury or even death. Any objects that cannot be removed must be clearly marked and carefully avoided by the operator. Stop mowing immediately if blades strike a foreign object. Repair all damage and make certain rotor or blade carrier is balanced before resuming mowing. (SGM-05)



OPERATION

WARNING

Many varied objects, such as wire, cable, rope, or chains, can become entangled in the operating parts of the mower head. These items could then swing outside the housing at greater velocities than the blades. Such a situation is extremely hazardous and could result in serious injury or even death. Inspect the cutting area for such objects before mowing. Remove any like object from the site. Never allow the cutting blades to contact such items.

(SGM-06)

10.1 Foreign Debris Hazards

Before mowing, inspect the area to make sure there are no foreign objects that the mower blades could hit or become entangled with. Remove all foreign objects and debris. If objects are too big to remove, mark them clearly and be sure to prevent the mower blades from contacting them.

If you hit a solid object or foreign debris, stop the mower and tractor at once. Immediately idle the engine speed and disengage the PTO. Wait for all mower rotating motion to stop, then raise the mower and move the tractor and implement off the object. Inspect the area and remove, or mark the location of the debris. Inspect the condition of the mower and make any needed repairs immediately. Make sure the blades are not damaged and the carrier is balanced before resuming operation.



Always wear your seat belt securely fastened and only operate the tractor and mower with the ROPS in the raised position. If the tractor or mower hits a tree stump, rock, or bump, a sudden movement could throw you off of the seat and under the tractor and/or mower. The seat belt is your best protection from falling off the tractor and the ROPS provides protection from being crushed during a tractor roll-over. OPS-R-0023



10.2 Bystanders/Passersby Precautions

If a bystander comes within 300 feet of the tractor while the mower is being operated, stop the tractor at once, idle the engine and disengage the PTO. Do not engage the PTO again until all bystanders are well past the 300 foot distance. OPS-R-0024

OPERATION

DANGER

Rotary Mowers are capable under adverse conditions of throwing objects for great distances (300 feet or more) and causing serious injury or death. Follow safety messages carefully.



STOP MOWING IF PASSERSBY ARE WITHIN 100 YARDS UNLESS:

- Front and Rear Deflectors, Chain Guards, or Bands are installed and in good, workable condition;
- Mower sections or Wings are running close to and parallel to the ground without exposed Blades;
- Passersby are outside the existing thrown-object zone;
- All areas have been thoroughly inspected and all foreign material such as rocks, cans, glass, and general debris has been removed.

NOTE: *Where there are grass and weeds high enough to hide debris that could be struck by the blades, the area should be: inspected and large debris removed, mowed at an intermediate height, inspected, closely with any remaining debris being removed, and mowed again at desired final height. (This will also reduce power required to mow, reduce wear and tear on the Mower drivetrain, spread cut material better, reduce streaking, and make the final cut more uniform).* (SRM-01)

10.3 Engaging the Power Take Off (PTO)

Before engaging the PTO, make certain that the area is clear of bystanders and passersby. The implement must be completely lowered and the deck positioned at a safe operating height. NEVER engage the PTO with the implement in the raised position.

Set the tractor engine speed at approximately 1,000 RPM before engaging the PTO. Shift the PTO control to the on position, and slowly increase the engine speed until the PTO is operating at the rated speed. If you hear unusual noises or see or feel abnormal vibrations, disengage the PTO immediately. Inspect the implement to determine the cause of the noise or vibration and repair the abnormality. OPS-U- 0027

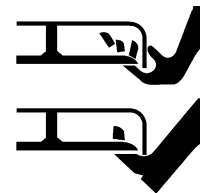
WARNING

Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)



WARNING

Do not put hands or feet under mower decks. Blade Contact can result in serious injury or even death. Stay away until all motion has stopped and the decks are securely blocked up. (SGM-09)



OPERATION

10.4 PTO RPM and Ground Speed

Ground speed for mowing will depend upon the height, type, and density of vegetation to be cut. Recommended speed for efficient mower performance is between 2 and 5 mph(3-8 kph). Operate the mower at its full rated PTO speed to maintain blade speed for a clean cut. Refer to the tractor operator's manual or the tractor instrument panel for the engine speed and gear to provide the required PTO and desired ground speed. Make sure that the mower is operating at its full rated speed before entering the vegetation to be cut. If it becomes necessary to temporarily regulate engine speed, increase or decrease the throttle gradually.

Ground speed is achieved by transmission gear selection and not by the engine operating speed. The operator may be required to experiment with several gear range combinations to determine the best gear and range which provides the most ideal performance from the mower and most efficient tractor operation. As the severity of cutting conditions increase, the ground speed should be decreased by selecting a lower gear to maintain the proper operating PTO speed. OPS-R-0025



Do not exceed the rated PTO speed for the Implement. Excessive PTO speeds can cause Implement driveline or blade failures resulting in serious injury or death. (SG-26)



Mow at the speed that you can safely operate and control the tractor and mower. The correct mowing speed depends on terrain condition and grass type, density, and height of cut. Normal ground speed range is from 2 to 5 mph(3-8 kph). Use slow mowing speeds when operating on or near steep slopes, ditches, drop-offs, overhead obstructions, power lines, or when debris and foreign objects are to be avoided. (SGM-07)

10.5 Operating the Mower

The mower is designed to cut vegetative material up to 2" in diameter. Travel at a speed that allows the mower sufficient time to cut through the vegetation and maintain the operating speed at 540 rpm to prevent overloading the mower and tractor and to produce a clean cut. Choose a driving pattern that provides the maximum pass length and minimizes turning. Remember, sharp blades produce cleaner cuts and require less power.

Under certain conditions, tractor tires may roll some grasses down preventing them from being cut at the same height as the surrounding area. When this occurs, reduce the tractor ground speed while maintaining the operating speed of the mower. A slower ground speed will permit grasses to at least partially rebound and be cut. Taking a partial cut and/or reversing the direction of travel may also help produce a cleaner cut.

Avoid mowing in the reverse direction when possible. In situations where the mower must be backed to access areas to be cut, make sure there are no persons or other foreign debris behind the mower before mowing in reverse. When mowing in reverse, operate the tractor and mower at a much reduced ground speed to ensure control is maintained of the tractor and cutter. OPS-R-0026_H

OPERATION

WARNING

Do not mow with two machines in the same area except with Cab tractors with the windows closed. (SGM-11)

WARNING

Mow only in conditions where you have clear visibility in daylight or with adequate artificial lighting. Never mow in darkness or foggy conditions where you cannot clearly see at least 100 yards(90 m) in front and to the sides of the tractor and mower. Make sure that you can clearly see and identify passersby, steep slopes, ditches, drop-offs, overhead obstructions, power lines, debris and foreign objects. If you are unable to clearly see these type of items discontinue mowing. (SGM-1)

WARNING

Avoid mowing in reverse direction when possible. Check to make sure there are no persons behind the mower and use extreme care when mowing in reverse. Mow only at a slow ground speed where you can safely operate and control the tractor and mower. Never mow an area that you have not inspected and removed debris or foreign material. (SGM-08)

WARNING

Follow these guidelines to reduce the risk of equipment and grass fires while operating, servicing, and repairing the Mower and Tractor:



- Equip the Tractor with a fire extinguisher in an accesible location.
- Do Not operate the Mower on a Tractor with an underframe exhaust.
- Do Not smoke or have an open flame near the Mower and Tractor.
- Do Not drive into burning debris or freshly burnt areas.
- Ensure slip clutches are properly adjusted to prevent excessive slippage and plate heating.
- Never allow clippings or debris to collect near drivelines, slip clutches, and gearboxes. Periodically shut down the Tractor and Mower and clean clippings and collected debris from the mower deck. (SGM-12)

OPERATION

When you get to the end of a pass, slightly raise the mower (2-4") before turning. Never raise the mower entirely while the blades are turning. If the mower must be raised higher than 12" from ground level, disengage the tractor PTO and wait for all mower rotation to come to a complete stop before proceeding to raise the mower. NEVER raise the mower wings while the blades are turning.

When turning, the angle between the tractor and mower should not be so great that a clattering of the U-joints occurs. Sharp turns can cause premature failure of the joints and place pressure on the tractor PTO shaft and could cause extensive mechanical damage to the mower and tractor.

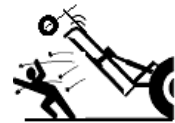
If the mower is operated in conditions that require frequent sharp turning, the mower should be equipped with a Constant Velocity driveline. CV joints enable the tractor PTO shaft and mower driveline to be angled safely up to 80 degrees with no damage to the mower or driveline. OPS-R-0027



OPERATION

WARNING

Do not let the Blades turn when the Mower Deck is raised for any reason, including clearance or for turning. Raising the Mower deck exposes the Cutting Blades which creates a potentially serious hazard and could cause serious injury or even death from objects thrown from the Blades. (SRM-07)



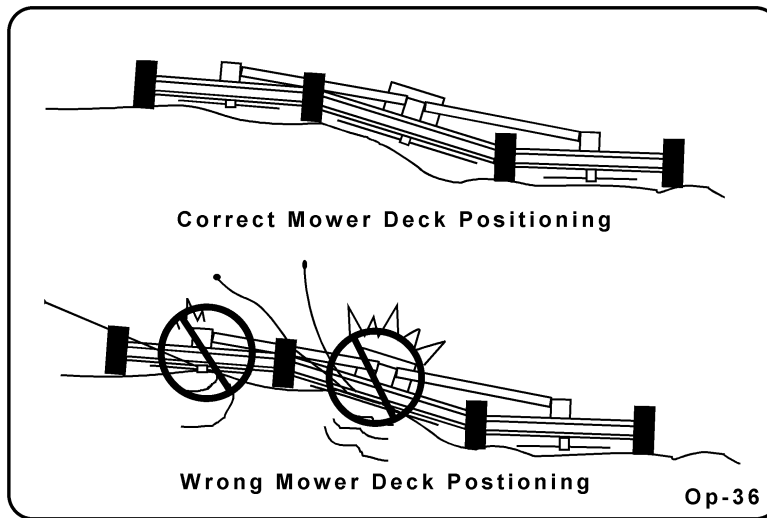
Stay alert and watch for trees, low hanging limbs, power lines, and other overhead obstacles and solid ground objects while you are operating. Use care to avoid hitting these items. OPS-R-0028



OPERATION

When mowing across uneven areas such as road shoulders, ditch edges, and other uneven terrain, position mower so that one support wheel is near the highest point to prevent blades from cutting into gravel or dirt which can cause rapid blade wear and extremely severe shock loads on the drivetrain resulting in rapid wear or damage to these components. Blades contacting the ground may cause objects to be thrown out from under the mower deck. Always avoid operating the mower at a height or position which may cause the blades to contact the ground. Cutting into the berm or edge of the ditch will cause abnormal and accelerated blade wear and possible blade component failure. OPS-R-0029

OPERATION



OPERATION

10.6 Shutting Down the Implement

To shut down attached mower head, first bring the tractor to a complete stop. Decrease engine RPM to idle then disengage cutterhead. The mower head will come to a complete stop within a suitable amount of time. Do not engage or disengage the cutterheads at a high RPM unless there is an emergency situation.



Park the tractor on a level surface, place the transmission in park or neutral and apply the parking brake, lower the attached implement to the ground, shut down the engine, remove the key, and wait for all motion to come to a complete stop before exiting the tractor. *OPS-U-0016*



11. DISCONNECTING THE MOWER FROM THE TRACTOR

Before disconnecting the mower, the PTO must be disengaged and blade rotation at a complete stop. Move the mower to a level storage location and lower the center section and both wings to the ground. If the mower will be stored with the wings in the raised position, install both wing transport lock braces. If the mower is not resting securely on the ground, block the mower up securely before attempting to disconnect it from the tractor.

Use extreme care to keep feet and hands from under the mower and clear of any pinch points. *OPS-R-0030*



Always shut the Tractor completely down, place the transmission in park, and set the parking brake before you or anyone else attempts to connect or disconnect the Implement and Tractor hitches. (S3PT-15)

OPERATION

WARNING

Never unhitch without using the Tongue Jack. The Tongue is very heavy. Attempting to lift the Tongue without using the Tongue Jack could cause strains or other injury. Allowing the tongue to fall suddenly and unexpectedly could result in crushing injury. Use the Tongue Jack for lifting the Implement only. Overloading the Tongue Jack can cause failure with possible serious bodily injury or even death. (STI-04)

OPERATION

When disconnecting the mower the tractor should be completely shut down and secured in position. Relieve hydraulic pressure by moving the control levers back and forth several times. Lower the parking jack and raise the mower until the tongue clevis is no longer resting on the tractor drawbar and is supported solely by the jack. The jack should be in a near vertical position with the ground and can be adjusted by loosening the positioning nut and moving the jack up to 15 degrees in each direction. Also make sure that the jack foot is securely resting at ground level or securely supported by a block before raising the mower. Once the mower tongue is being supported entirely by the jack, remove the hitch bolt, locknut, and washers. Remove the hydraulic hoses from the tractor and secure to the mower to prevent contact with dirt.



After disconnecting the mower hitch, remove the mower driveline from the tractor PTO shaft. Place the driveline in its storage bracket to prevent it from contacting mud or dirt which can contaminate the universal joint bearings and shorten the life of the driveline.

After the driveline has been removed from the tractor, place the PTO master shield back in the operating position. OPS-R-0031



OPERATION

12. MOWER STORAGE

It is recommended that the mower be stored with the center section and both wings fully lowered to ground level. If the mower is stored with the wings in the raised position, select a level area and install wing transport braces to prevent the wings from falling BEFORE disconnecting the mower hitch from the tractor.

Properly preparing and storing the mower at the end of the season is critical to maintaining its appearance and to help ensure years of dependable service. The following are suggested storage procedures:

- Thoroughly clean all debris off the mower to prevent damage from rotting grass and standing water.
- Lubricate all mower grease points and fill gear-box oil levels as detailed in the maintenance section.
- Tighten all bolts and pins to the recommended torque.
- Check the mower for worn and damaged parts. Perform repairs and make replacements immediately so that the mower will be ready for use at the start of the next season.
- Store the mower in a clean, dry place with the mower housing resting securely on blocks or at ground level.
- Keep the driveline yoke from sitting in water, dirt and other contaminants.
- Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the mower.



OPERATION

It is critical that driveline clutches slip when an obstacle or heavy load is encountered to avoid mower and/or tractor damage. If the mower sits outside for an extended period of time or is exposed to rain and/or humid air, the clutch lining plates must be inspected to ensure they are not frozen together from rust or corrosion. If the mower has been exposed to such conditions, at the start of each mowing season, and any time it is suspected that the slip clutch plates may be frozen together, readjust the slip clutch as detailed in Seasonal Clutch Maintenance of the maintenance section in this manual. OPS-R-0032



Never allow children to play on or around Tractor or Implement. Children can slip or fall off the Equipment and be injured or killed. Children can cause the Implement to shift or fall crushing themselves or others. (SG-25)

13. TRANSPORTING THE TRACTOR AND IMPLEMENT

Inherent hazards of operating the tractor and implement and the possibility of accidents are not left behind when you finish working in an area. Therefore, the operator must employ good judgement and safe operation practices when transporting the tractor and implement between locations. By using good judgement and following safe transport procedures, the possibility of accidents while moving between locations can be substantially minimized. OPS-U-0017

OPERATION



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



OPERATION

Before transporting the tractor and mower, idle the tractor engine, disengage the PTO and wait for all mower moving parts to come to a complete stop. Once all mower parts are completely stopped, raise the mower to transport height. NOTE: When raising the mower, maintain at least 1" clearance between the driveline and mower deck. If additional mower deck height is needed for safe transport, disconnect the driveline from the tractor and secure its end to the mower deck. The mower can then be raised to the maximum lift height.. OPS-R-0033

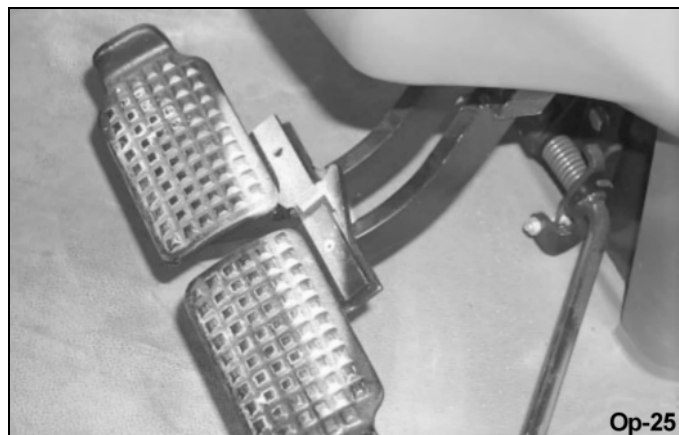


If the tractor's hydraulic pump is not independent of the tractor PTO, or if the tractor PTO has to be run to have hydraulic power, disconnect the mower driveline from the tractor PTO output shaft. Secure the driveline to the mower deck to prevent driveline damage or loss during transport. OPS-R-0034



Before transporting the tractor on a public roadway or boarding a trailer for transport, the tractor brake pedals should be locked together. Locking the pedals ensures that both wheels brake simultaneously while stopping, especially when making an emergency stop.

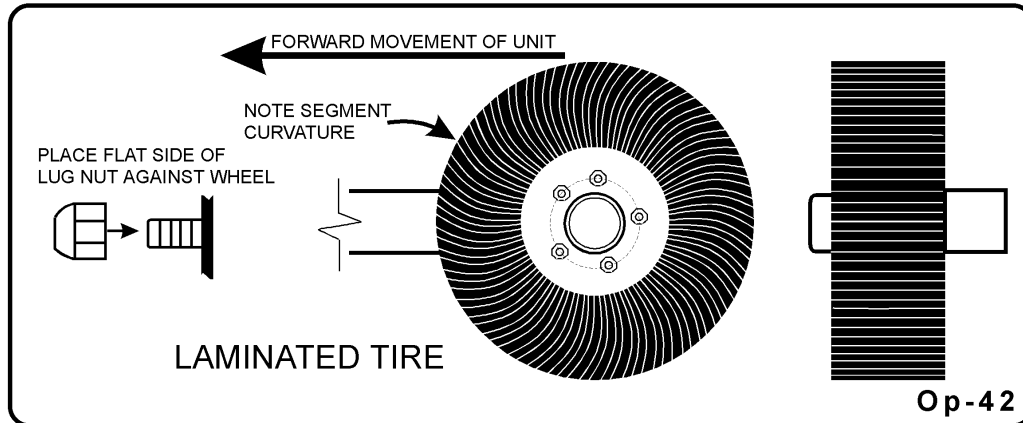
Use extreme caution and avoid hard applications of the tractor brakes when towing heavy loads at road speeds. Never tow the implement at speeds greater than 20 MPH (25 kph). OPS-U-0018



OPERATION

13.1 Tire and Wheels

Laminated Sectional Tires are designed for conditions where puncture proof performance is required and the mower will not be transported for long distances on roadways. Transport speed for laminated tires should not exceed 20 MPH. Excessive speed can cause damage to the machine and tire sections. Laminated tires must be installed such that the rubber segments lay with the ground.



Foam Filled used Airplane Tires are ideal for conditions where a puncture proof tire is needed and the mower is frequently transported between locations.

Pneumatic Tires Implement tires are ideal for frequent long distance towing, however, they are not puncture proof and are not recommended for mowing brushy areas or other conditions that could damage the tires. Check side wall of tire for proper inflation pressure. **DO NOT** over-inflate. *OPS-R-0035*

13.2 Transporting on Public Roadways

Extreme caution should be used when transporting the tractor and mower on public roadways. The tractor must be equipped with all required safety warning features including a SMV emblem and flashing warning lights to alert drivers of the tractor's presence. Remember that roadways are primarily designed for automotive drivers and most drivers will not be looking out for you, therefore, you must look out for them. Check your side view mirrors frequently and remember that vehicles will approach quickly because of the tractor's slower speed. Be extremely cautious when the piece of equipment that you are towing is wider than the tractor tire width and/or extends beyond your lane of the road.

Make sure that a proper size safety tow chain is secured between the tractor, flex arm and mower before entering a public road. Secure the center section at a safe transport height by placing additional stroke control spacers on the center axle cylinder and then lower the mower. Secure the mower wings in the raised position with the transport lock braces. *OPS-R-0036*



Only tow the Implement behind a properly sized and equipped Tractor which exceeds the weight of the Implement by at least 20%. **DO NOT** tow the Implement behind a truck or other type of vehicle. Never tow the Implement and another Implement connected in tandem. Never tow the Implement at speeds over 20 MPH. (STI-06)



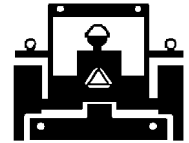
OPERATION



Never allow children or other persons to ride on the Tractor or Implement. Falling off can result in serious injury or death. (SG-10)



Make certain that the "Slow Moving Vehicle" (SMV) sign is installed in such a way as to be clearly visible and legible. When transporting the Equipment use the Tractor flashing warning lights and follow all local traffic regulations. (SG-6)



OPERATION

The SMV (Slow-Moving Vehicle) emblem is universal symbol used to alert drivers of the presence of equipment traveling on roadways at a slow speed. SMV signs are a triangular bright orange with reflective red trim for both easy day and night visibility. Make sure the SMV sign is clean and visible from the rear of the unit before transporting the tractor and implement on a public roadway. Replace the SMV emblem if faded, damaged, or no longer reflective. OPS-U-0020



Op - 43

Make sure that all tractor flashing warning lights, headlights, and brake/tail lights are functioning properly before proceeding onto public roads. While newer model tractors have plenty of lighting to provide warning signals and operating lighting, most older models are only equipped with operating lights. Consult an authorized tractor dealer for lighting kits and modifications available to upgrade the lighting on older tractor models. OPS-U-0021



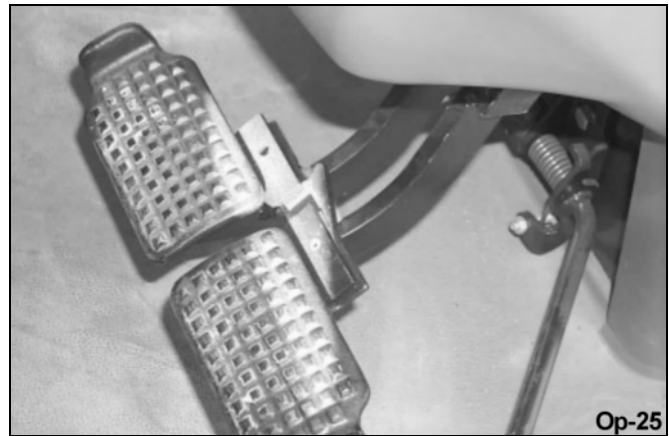
Op-595

OPERATION

When operating on public roads, have consideration for other road users. Pull to the side of the road occasionally to allow all following traffic to pass. Do not exceed the legal speed limit set in your country for agricultural tractors. Always stay alert when transporting the tractor and implement on public roads. Use caution and reduce speed if other vehicles or pedestrians are in the area. *OPS-U-0022*



Reduce speed before turning or applying the brakes. Ensure that both brake pedals are locked together when operating on public roads. *OPS-U-0023*



13.3 Hauling the Tractor and Implement

Before transporting a loaded tractor and implement, measure the height and width dimensions and gross weight of the complete loaded unit. Ensure that the load will be in compliance with the legal limits set for the areas that will be traveled through. *OPS-U-0024*



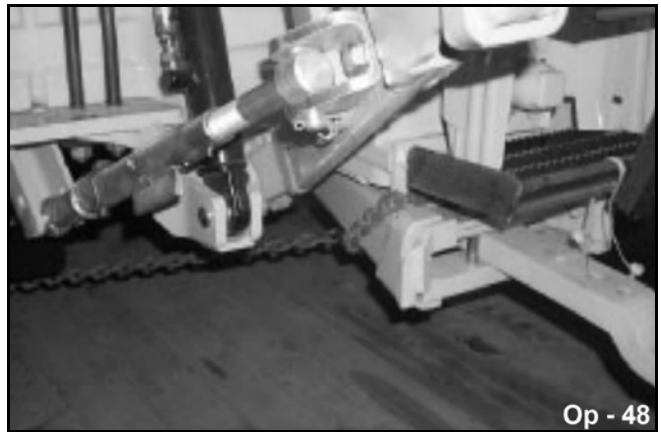
OPERATION

OPERATION

Use adequately sized and rated trailers and equipment to transport the tractor and implement. Consult an authorized dealer to determine the proper equipment required. Using adequately sized chains, heavy duty straps, cables and/or binders, securely tie down both the front and rear of the tractor utilizing the proper tie down locations as specified by the tractor manufacturer. *OPS-U- 0025*



Arrange the chains so that when tightened, the chains are pulling downward and against themselves. Carefully tighten the securing chains or other fasteners using boomers or binders to apply maximum tension. Use extreme care when attaching and removing the securing devices as the extreme tension involved when released has the potential to inflict serious injury.



While hauling the tractor and implement, make occasional stops to check that the tractor and implement have not moved or shifted and that the securing chains have maintained tension. If during transport a hard braking, sharp turning, or swerving action was performed, stop at the next safe location to inspect the security of the load. *OPS-U- 0026*

OPERATION

14. TROUBLE SHOOTING GUIDE

Problem	Possible Cause	Remedy
Excessive Vibrations	Check Gear box bolts. Check For loose nuts on	Tighten if loose. Tighten If loose bladeholder and blades
	Check for bent output shaft. If shaft is bent oil will normally	Replace shaft if bent.
	Check to see if blades are . free swinging.	leak from the bottom seal. Free blades so they swing
	Check for even wear on each . blade tip. Were both blades changed at the same time.	Weigh blades. Weight should be within 1 oz. Always replace both blades
	Blade Broken.	Replace blades, in sets.
	Blade carrier bent.	Replace carrier.
	Blade hub not properly seated on shaft	Remove hub, check tapered spline shaft, clean and replace.
Gearbox Overheating	New Blade or bolts matched Drivelines not phased	Replace blades or bolts in sets Replace Drivelines.
	Low on lubricant. Improper type lubricant. Excessive trash build-up . around gear box Bearing or gears set up improperly	Fill to level plug. Replace with proper lubricant. Remove trash. Consult your dealer.
Gearbox Noisy	Rough gears. Worn bearing.	Run in or change gears. Replace bearing
Gear Box Leaking	Damaged oil seal	Replace Seal.
	Bent shaft.	Replace oil seal and shaft.
	Shaft rough in oil seal area.	Replace or repair shaft.
	Oil seal installed wrong.	Replace seal.
	Oil seal not sealing in the housing. on OD of seal.	Replace seal or use a sealant
	Oil level too high.	Drain oil to proper level.
	Sand hole in casting.	Replace castings or gear box.
	Gasket damaged.	Replace gasket.
Bolts loose.	Tighten bolts.	

OPERATION

OPERATION

Clutch Slips Excessively	Clutch linings badly worn or plates warped. Too much power for clutch intake. Oil on facings. Friction facings glazed.	Repair clutch per maintenance section of manuals. Reduce ground speed and material Replace facings. Clean with emery cloth.
Blade Wears Too Fast	Cutting in sandy conditions. Cutting in rocky conditions. Soft "will fit" blades.	Increase cutting height. Increase cutting height. Use genuine Alamo Industrial HT blades.
Hydraulic Cylinder Will not Operate	Not enough pressure. Valve not connected properly. Quick coupler not completely connected.	Check pressure. Re-plumb valve. Complete connection.
Oil Squirting from Breather Vent	Oil leaking by piston ring. (A small amount of leakage is normal) Piston "O" ring worn Cylinder wall scored or pitted. Wrong piston ring on piston.	Do not carry cutter on cylinder. hole (Use stroke collars) Replace piston "O" ring. Replace cylinder. Use correct piston rings.
Not Cutting Clean	Blades dull. Blade rotation incorrect. Carrier RPM too low. check for correct gear box ratio. Cutter not level. Tires mashing down grass. Ground speed too fast. Blades locked back. Blades riding up due to blade bolt wear.	Sharpen or replace blades. Use correct blade for carrier rotation. Use correct PTO speed and Adjust machine. Move tires out of cutter overlap area. Minimum 60" inside tires. Reduce ground speed. Free blades. Replace blade bolts.
Streaking Conditions in Swath	Conditions too wet for cutting. Blades unable to cut that part of grass pressed down by path of tractor tires. Dull Blades. Height of cutter lower at rear or front.	Allow grass to dry before cutting. Slow ground speed of tractor but keep engine running at full PTO rpm. Move rear tires as wide as possible so wing blades will pick up grass. Sharpen or replace blades. See Cutting Height Instructions.

MAINTENANCE SECTION

Maintenance Section 5-1

MAINTENANCE

Before operating your Rotary Cutter, make sure it is properly lubricated and thoroughly inspected. Only a minimum of time and effort is required to regularly lubricate and maintain this machine to provide long life and trouble free operation.



Always disengage the PTO before raising the Rotary Cutter for transporting or making adjustments.

Lubrication

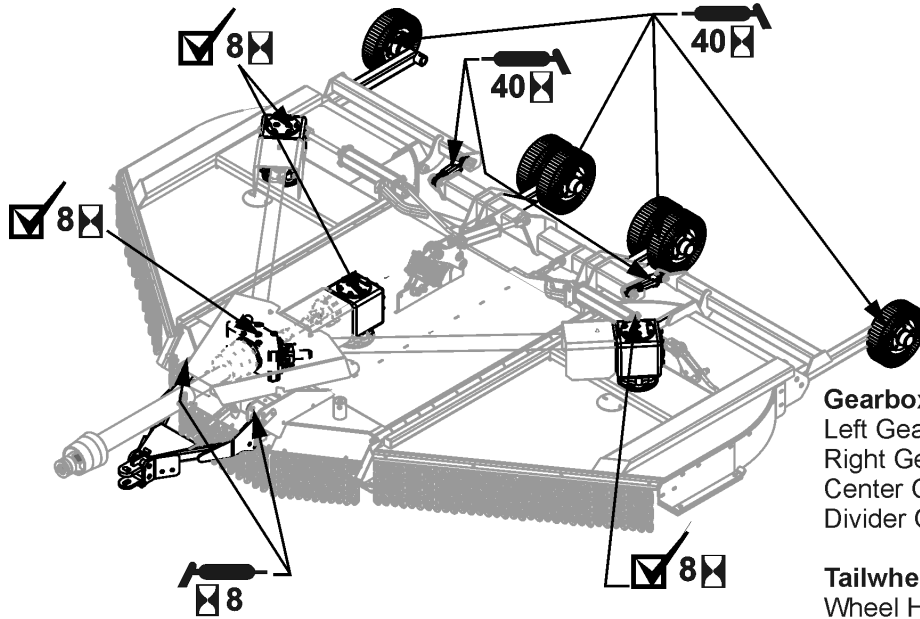
Do not let excess grease collect on or around parts, particularly when operating in sandy areas. The illustrations below shows lubrication points. The chart gives the frequency of lubrication in hours, based on normal operating conditions. Severe or unusual conditions may require more frequent lubrication (**Figure MntP-R-0003**).

Use Multi-Purpose Gear Oil P/N 00786250 for all locations shown according to instructions. Be sure to clean the fitting thoroughly before using grease gun. Failure to maintain proper lubrication will result in damage to U-joints, gearbox, and/or driveshaft.

MAINTENANCE

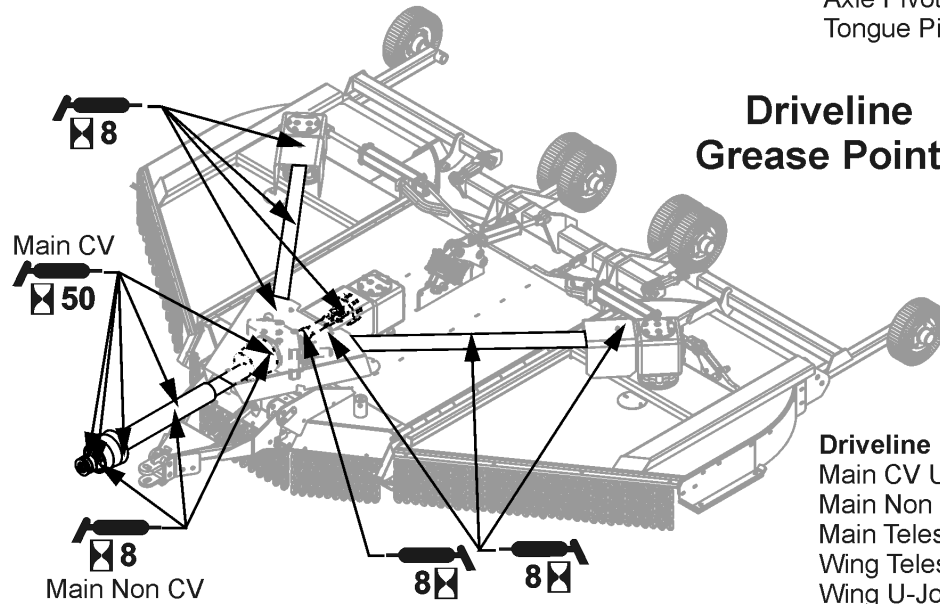
MAINTENANCE

Mower & Gearbox Grease Points



Gearbox	
Left Gearbox	8 Hours
Right Gearbox	8 Hours
Center Gearbox	8 Hours
Divider Gearbox	8 Hours
Tailwheel	
Wheel Hubs	40 Hours
Axle Pivot	8 Hours
Tongue Pivot	8 Hours

Driveline Grease Points



Driveline	
Main CV U-Joints	50 Hours
Main Non CV U-Joints	8 Hours
Main Telescoping Tube	8 Hours
Wing Telescoping Tube	8 Hours
Wing U-Joints	8 Hours
CV Center Housing	8 Hours

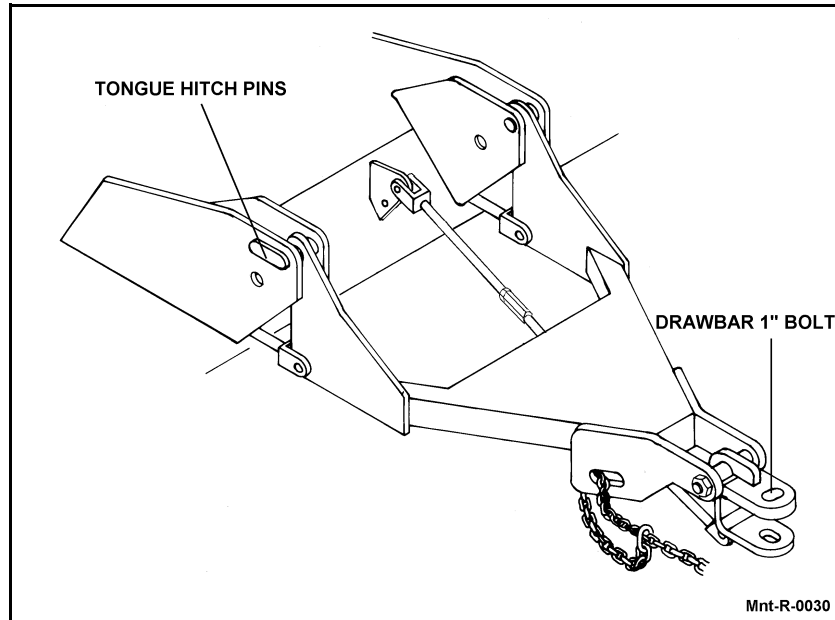
	Check Gear Oil
	Use Multi-Purpose Gear Oil P/N 00786250

Mnt-R-0379

MAINTENANCE

Tongue

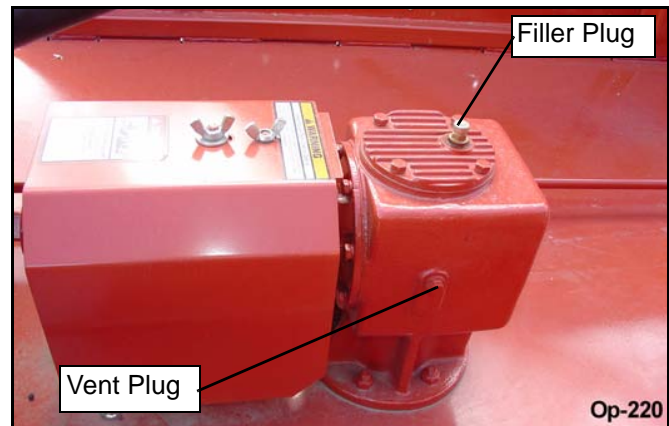
The Tongue Hitch Pins attach the Tongue to the Center Section and should be checked for signs of wear or cracking. Replace as needed. The Drawbar 1" bolt fastens the cutter to the tractor Drawbar. When the cutter is unhitched and this 1" bolt is removed, examine for signs of cracking wear. Replace the Drawbar 1" bolt at first signs of either problem. Attach Safety Chain securely to cutter and tractor.



CENTER & WING GEARBOXES

The Gearboxes have been filled with lubricant to the Test Plug Level prior to shipment. However, you should check the oil level at Test Plug before operating, and frequently thereafter.

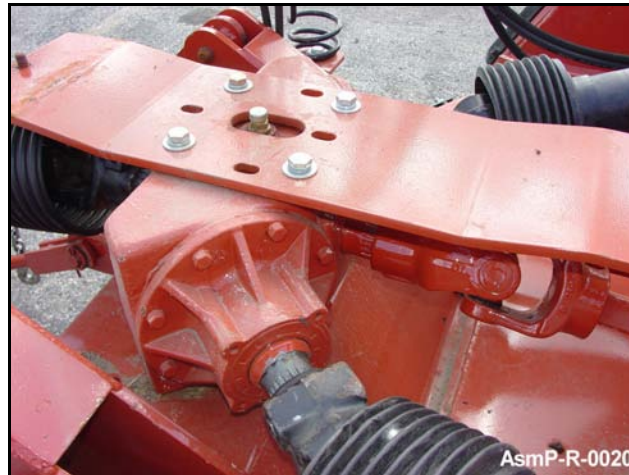
The gearbox should not require additional lubricant unless the box is cracked or a seal is leaking. It is recommended that the vent plug be checked after every 8 to 10 hours of operation and oil added until it runs out Test Plug hole. The Test Plug on the Center Gearbox, Right & Left Wing Gearbox is located on the side of the Gearboxes. Vent Plugs are located on top of all Gearboxes. **FIGURE MntP-R-0004.**



MAINTENANCE

DIVIDER GEARBOX

The Test Plug for the Divider Gearbox is located on the right side of the input shaft. The filler pressure relief Plug is on top of the Gearbox. **FIGURE MntP-R-0005.**



CAUTION

Do not over-fill. If Gearboxes are filled above Test Plug Level, pressure under working conditions may cause the Grease Seals to leak.

Recommended lubricant is a NLGI"000" EP Grease (P.N 00769030 for on quart) for divider gearbox.

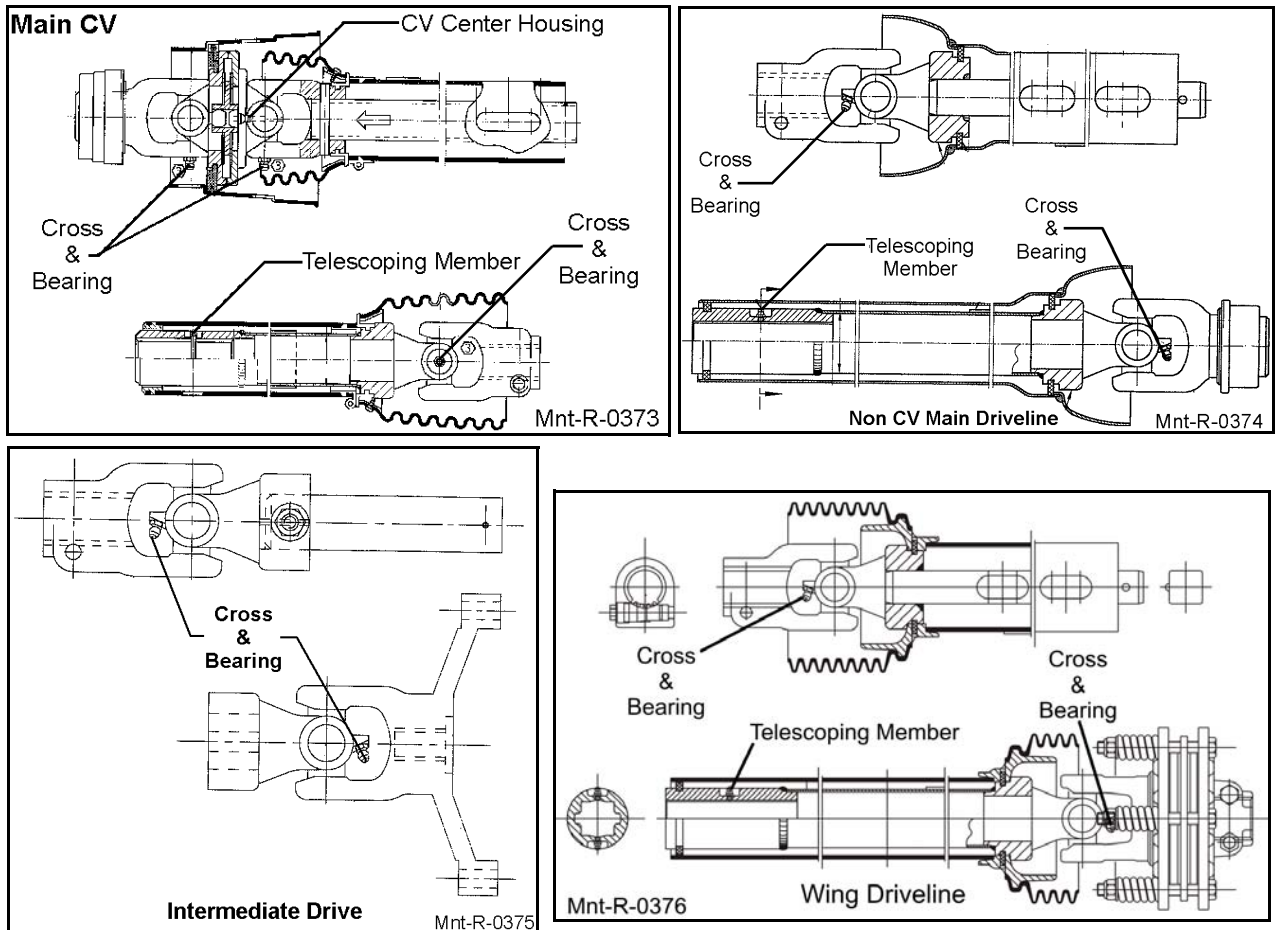
MAINTENANCE

MAINTENANCE

DRIVELINES

The Drivelines and U-Joints should be inspected each morning before the Cutter is started. **FIGURE MntP-R-0006 and Mnt-R-0031.**

The U-Joint and CV Joint on the Driveline undergo extreme forces when the unit is turning or when the Wings are being raised. It is important that the U-Joints and CV Joint be greased each day before the unit is started. The U-Joints are located at each end of the Center and Wing Drivelines. The CV Joint is located at the end of the Main Driveline. The U-Joint and CV Joint assemblies are accessible by rotating the Driveline Safety Shield until the hole in the Shield matches up with the Grease Fitting. Use #2 Bearing Grease for lubrication. Inspect the U-Joint for wear by holding the shaft on one side of the U-Joint while trying to rotate the shaft on the other side of the U-Joint. If there is noticeable movement in the Driveline replace the U-joint before it causes severe damage to the Driveline.



LOCATION

Cross & Bearings (Main CV)
 Cross & Bearings (Non CV, Intermediate, Wing)
 Telescoping Members
 CV Center Housing

EXTENDED LUBE INTERVAL

50 Hours
 8 Hours
 8 Hours
 8 Hours

LEVER ACTION PUMPS

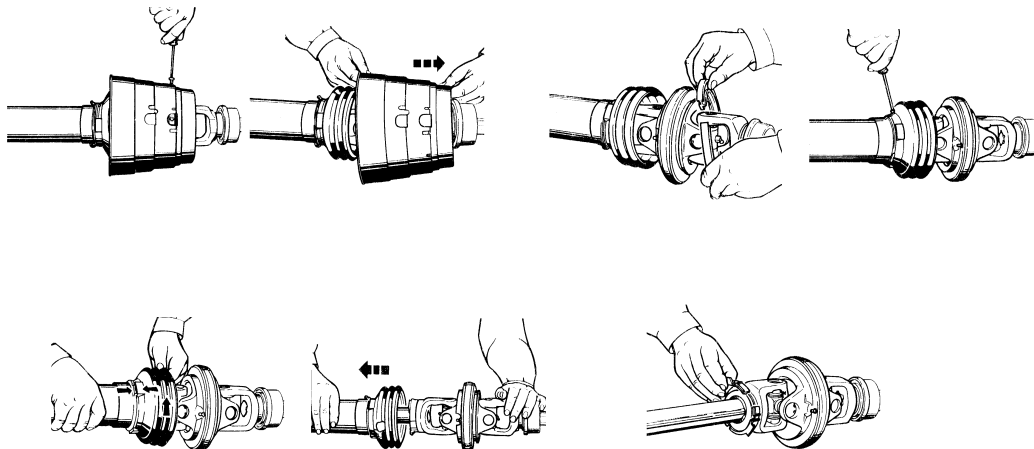
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MAINTENANCE

MAINTENANCE

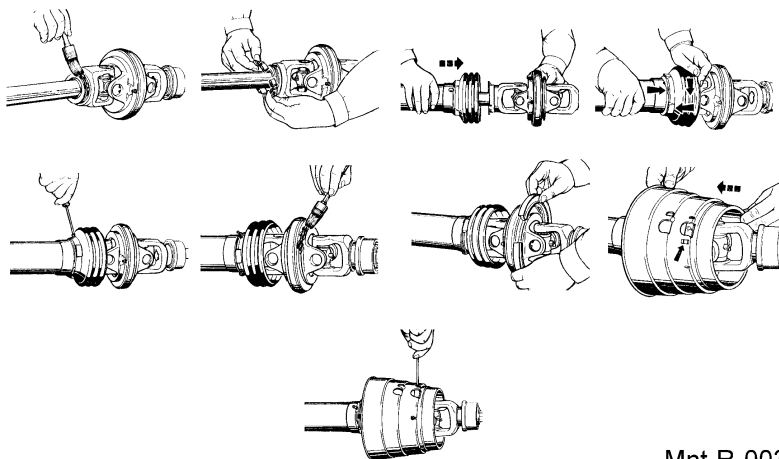
MAIN CV DRIVELINE SAFETY SHIELD (FIGURE Mnt-R-0032)

To remove the outer CV cone, remove the locking screws from shield cone. Remove cone over yoke. **MNT-R-0038**. Remove bearing ring and remove the locking screws from inner shield cone. **Mnt-R-0038**. Turn inner cone to assembly position and remove half shield. Remove bearing ring. **MNT-R-0038**.



Mnt-R-0038

To assemble outer CV driveline, grease yoke groove and inner profile tube. Attach bearing ring on groove with recesses facing profile tube. Slide on half shield with cone. Turn cone until it engages correctly. Tighten locking screws. Grease bearing groove in double yoke. Insert bearing ring. Slide guard cone for double yoke over cam from the connecting end. Make sure holes for screws are visible. Tighten locking screws. **MNT-R-0039**



Mnt-R-0039



MAINTENANCE

WING DRIVELINE

Figure MntP-R-0011) Remove the two shield bearings per half shaft by prying the head of the bearings up with a screwdriver, and pulling them out with pliers.



Figure MntP-R-0012) Grasp the Yoke and shield tube and pull shaft from the shield.

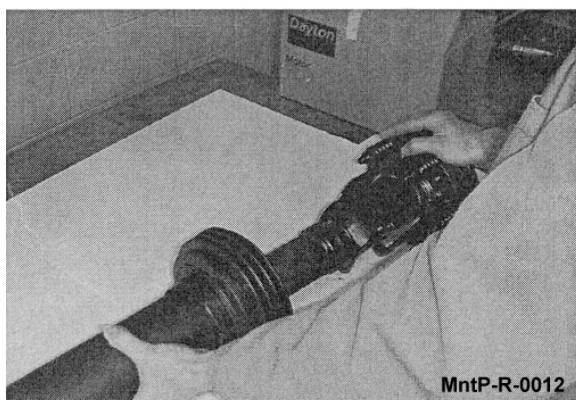


Figure MntP-R-0013) Grease the shield bearing grooves on the yokes and the inner telescoping member before assembly.



MAINTENANCE

MAINTENANCE

Figure MntP-R-0014) Grease and install the sleeve bearing in groove at the end of the sleeve (only on one half shaft).



Figure MntP-R-0015) Slide the shield tube assembly over the shaft, so that the bearing holes in the shield align with the shield bearing groove on the yoke.

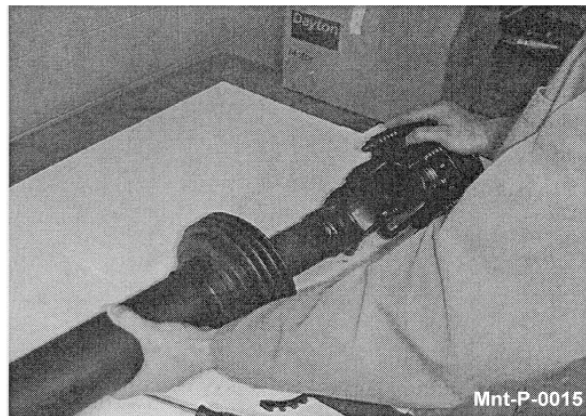


Figure MntP-R-0016) Install two shield bearings per half shaft by pushing one bearing in each bearing hole. The shield bearings should be installed in the direction of the shaft rotation relative to the shields

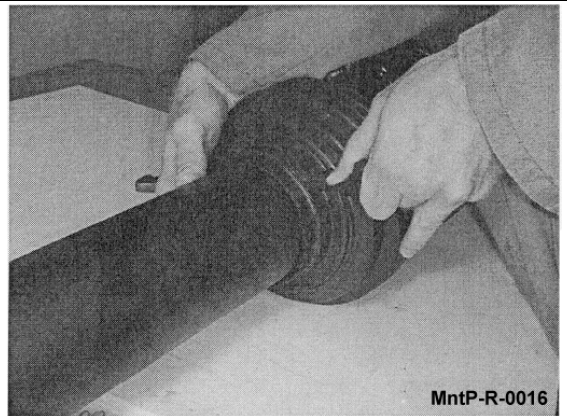
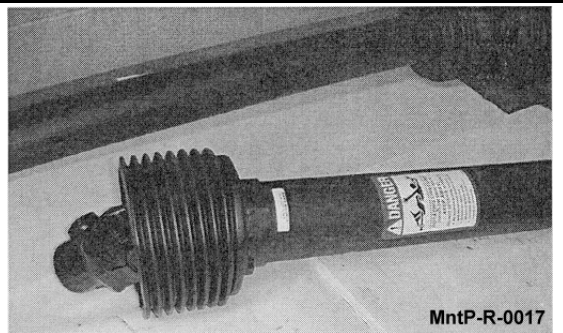


Figure MntP-R-0017) Attach safety decal as needed.



MAINTENANCE

TO DISASSEMBLE UNIVERSAL JOINT

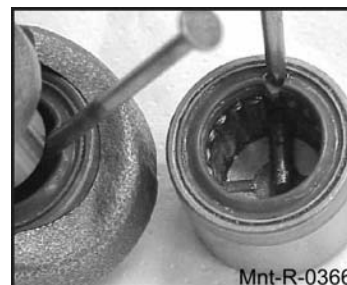
1. Remove all snap rings.



2. Position joint in loose vice, strike top arm of unsupported yoke to drive the top cup up. Repeat on opposite side.



3. If you cannot grip the loosened cap per Step 4, use a pointed tool to tip a needle them repeat Step 2.



4. Grip loosened cup in vise, strike yoke arm to drive yoke off cup. Repeat on opposite cup.



5. Support cross in loose vise and strike yoke arm. Repeat Step 4 to remove remaining two cups.



MAINTENANCE

MAINTENANCE

TO REASSEMBLE UNIVERSAL JOINT

1. Smear grease into bearings and check for dirt.

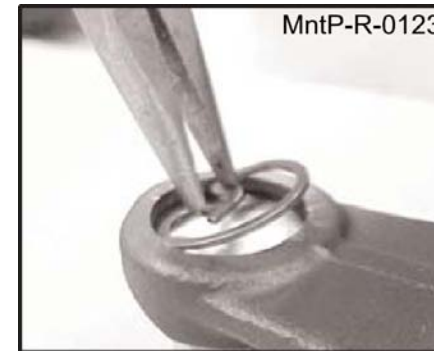
CAUTION! Make sure all needle bearings are seated properly.



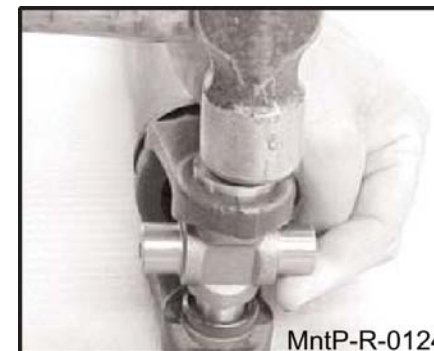
2. Insert cup and cross. Drive in with spacer.



3. Insert snap ring



4. Insert second cup and hold cross into cup. Drive cup flush with arm.



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5. Drive cup down with spacer and insert snap ring
6. To loosen cross, strike yoke arm and check cross for free rotation



7. Position second yoke on cross. Repeat Steps 2 to 6.



Grease Kit after assembly is completed.

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BLADE SERVICING

Inspect blades before each use to determine that they are properly installed and in good condition. Replace any blade that is bent, excessively nicked, worn, or has any other damage. Small nicks can be ground out when sharpening.



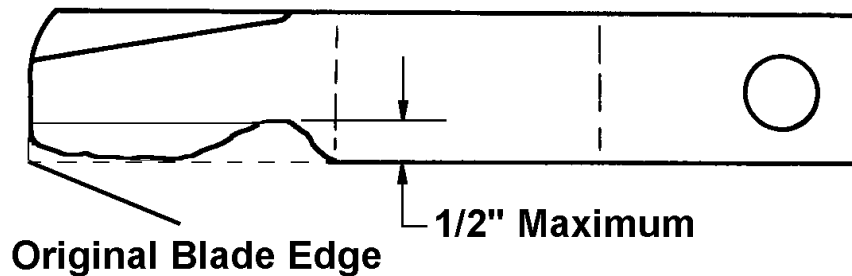
Use only original equipment blades on this cutter. They are made of special heat-treated alloy steel. **WILL-FIT BLADES MAY NOT MEET SPECIFICATIONS AND MAY FAIL CATASTROPHICALLY AND CAUSE BODILY INJURY OR DEATH.**



Replace bent or broken blades with new blades. **NEVER ATTEMPT TO STRAIGHTEN, WELD, OR WELD HARDFACING ON BLADES SINCE THIS WILL LIKELY CRACK OR OTHERWISE DAMAGE THE BLADE WITH SUBSEQUENT FAILURE AND POSSIBLE SERIOUS INJURY FROM THROWN BLADES.** (SGM-10)



Inspect Blades daily for abnormal wear. If Blades have a notch worn into the leading edge at the lower bend more than a **1/2" DEEP (FIGURE 12)** (due to running in gravel and/or the ground), **REPLACE BOTH BLADES ON THAT CARRIER IMMEDIATELY.** Failure to replace such abnormally worn blades may lead to catastrophic failure of the blade and ejection of the broken part with tremendous force which may cause bodily injury or death!



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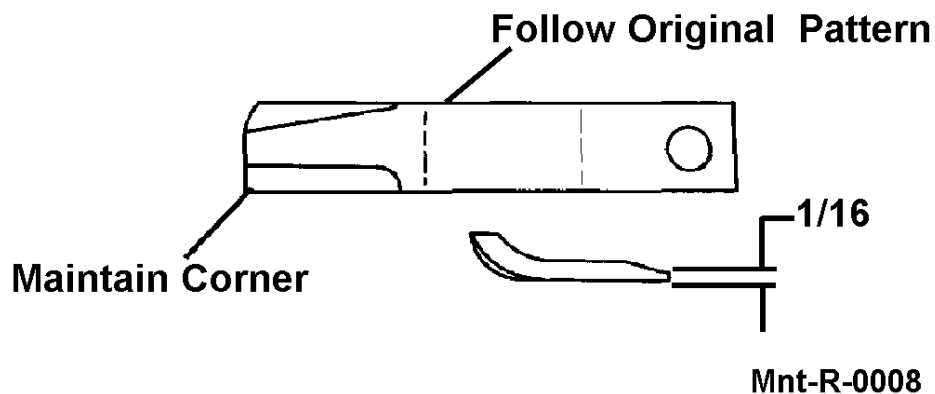
BLADE SHARPENING

Always sharpen both blades at same time to maintain balance. Follow original sharpening pattern as shown in **FIGURE 11**. Always sharpen blades by grinding. **DO NOT** heat and pound out edge. Do not sharpen blade to a razor edge, but leave a 1/16" blunt edge. Do not sharpen back side of blade.

IMPORTANT: When sharpening blades, grind each blade the same amount to maintain balance. The difference in blade weights should not exceed 1 ounce. Unbalanced blades will cause excessive vibration which can damage gear box bearings. Vibration may also cause structural cracks in cutter housing.

WARNING

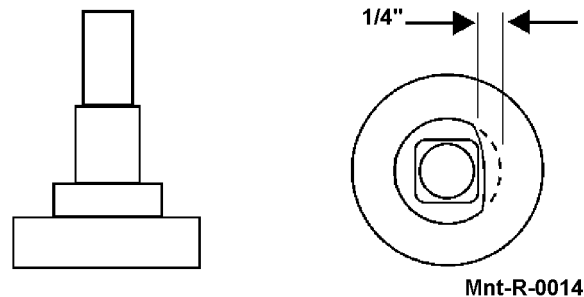
Never work under equipment supported by a hydraulic device because it may drop if the control is actuated (even with the engine stopped) or in the event of hose failure, etc. Always use a secure support for equipment which must be serviced while in the raised position.



NOTE: Replace Blades in pairs after no more than 1/2" notch wear!

BLADE REMOVAL

To remove blades for sharpening or replacement, remove the cover plate on deck of cutter near each gear box. Remove locknut from blade bolt - note: These are Left-Hand Threads. Inspect lock nut after removal and replace if threads are damaged. Always replace nut when replacing blade bolt. When installing blades, be sure to check blade bolt pivot diameter for wear. Replace bolt if worn more than 1/4" at any point. Install blade bolts with worn side of bolt away from the center of the blade carrier. Tighten lock nut to 300 ft. lbs.



WARNING

Avoid personal injury. Blade and/or blade carrier removal should be done only with the tractor engine shut off, key removed, in neutral, parking brake on, PTO disengaged, and the cutter blocked in the raised position.

MAINTENANCE

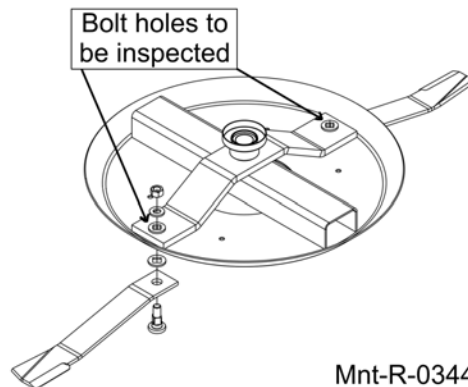
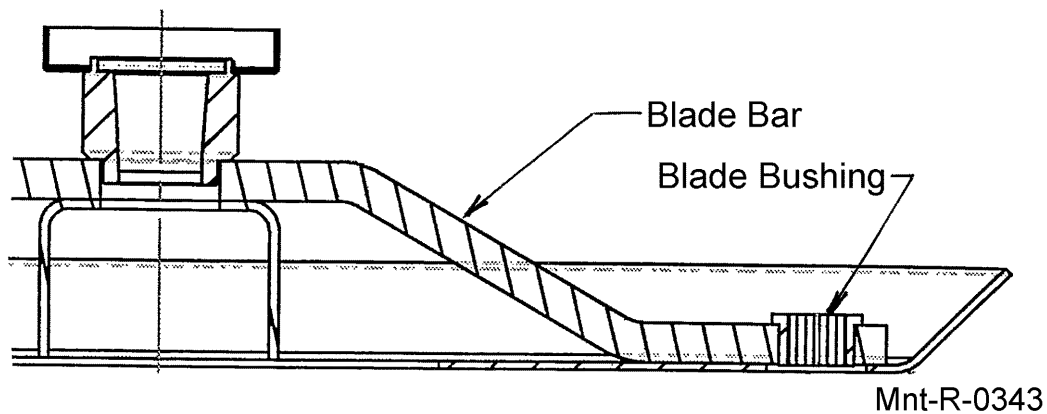
BLADE CARRIER REMOVAL

Remove cotter pin and loosen slotted nut on gear box shaft. Loosen but do not remove the nut until the blade carrier is loosened. Use a suitable two-jaw gear puller to pull carrier off tapered gear box shaft. If gear puller is not available use long bar inserted through blade bolt access hole with end against rotor bar. Strike opposite end of bar with sledge hammer. Rotate blade carrier 180 degrees and repeat process.

BLADE CARRIER INSPECTION

Blade bolt fit into carrier bushings should be checked every time blades are changed. The blade bolt should fit into carrier bushings as a snug slip fit. If the blade bolt fit appears to be loose or sloppy, measure the square hole in bushing. If the bottom of the square hole is 1/16" or greater than the square shoulder of the new blade bolt the bushings should be replaced. Bushings can be removed by cutting bushing head where it is welded to carrier bar. Once head is removed bushing can be pressed out of bar. Clean and grind top of blade bar so new bushing can be installed and welded. Bushing should be pressed into bar so that bottom of bushing is flush with bottom of blade bar. Use low hydrogen rod to weld bushing in place.

WARNING Failure to replace a worn blade carrier bushing as described above may lead to catastrophic failure of the blade, blade bolt, and/or blade bolt nut resulting in the ejection of the broken parts out from under the mower at tremendous speed and force which could result in serious bodily injury or death.



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BLADE CARRIER INSTALLATION

Clean the taper and keyway on both the blade carrier and output shaft. Position carrier on the gear box output shaft and install flat washer and 1" hex nut. Tighten the nut holding the blade carrier to minimum 450 ft. pounds. Strike the carrier on the hub several times with a heavy hammer to seat the hub. Use a suitable spacer over the nut to prevent damage to the nut and threads. Retighten the nut to 450 ft. pounds. Install and spread cotter pin.

NOTE: After a few hours of operation always recheck blade carrier retaining nut torque.



Avoid personal injury. Do not work under cutter without support blocks to keep frame from falling.

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SLIP CLUTCHES

A slip clutch is incorporated on each outboard driveline. The slip clutches are designed to slip, absorb the shock load, and protect the drivelines of the mower.

After the first hour of operation, the slip clutches should be checked for overheating. After this first check, inspect weekly or anytime there is overheating. To adjust the slip clutch, tighten the spring bolts 1/8 (maximum) turn at a time. See **Figure Mnt-R-0018** for minimum dimension. DO NOT tighten springs beyond 1-15/32" length (from top of washer to pressure plate).

Each slip clutch should be checked periodically and adjusted to compensate for wear. The lining plates are 1/8" thick when new. Replace after 1/32" wear. If the mower has been idle for an extended period of time, or in wet weather, before operating check to be sure the friction lining plates are not rusted/frozen together. Should this occur refer to the procedure described in the "Seasonal Clutch Maintenance" section on the next page.

There are four friction lining plates in the slip clutch. These should be checked weekly for oil or grease, wear, and moisture which could cause corrosion on the drive plates.

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TIRES AND WHEELS

Before working on any tires and wheels make certain the Cutter is jacked up high enough and securely supported. When installing laminated or airplane tires, be sure the flat side of the lug nut is against the Wheel.

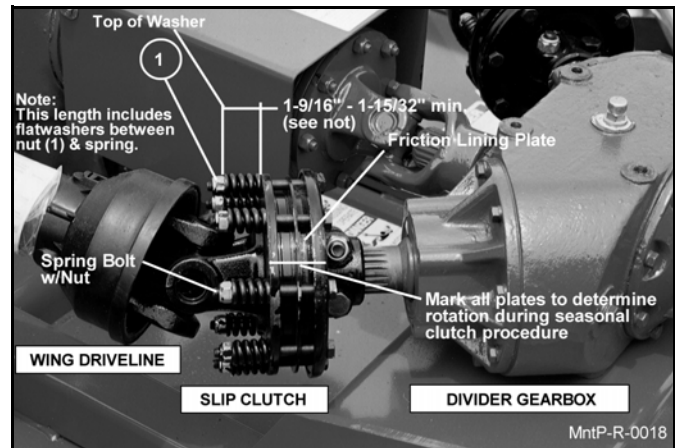
When installing Sectional Tires and Wheels note the direction of travel and the curvature of rubber segments in the tire (See Assembly Section). Do not exceed 15 M.P.H. on Sectional Tires. When removing Airplane Tires, let all of the air out of the tire before removing lug nuts or wheel bolts or nuts. Remove valve core to make certain that there is no air pressure left in tube before separating wheel halves to dismount tires. DO NOT LOOSEN WHEEL CLAMP BOLTS BEFORE PRESSURE IS REMOVED FROM TUBE AND TIRE TO PREVENT EXPLOSIVE SEPARATION OF WHEEL HALVES WITH POSSIBLE SERIOUS BODILY INJURY.

Maximum airplane tire inflation pressure is 50 PSI, minimum inflation pressure is 20 PSI. Inflate ribbed implement tires to manufacturer rated PSI as shown on the tire sidewall.

SEASONAL TORQUE LIMITER MAINTENANCE

It is important that the clutches slip when an obstacle or load heavier than the clutch setting is encountered. Therefore, if the machine sits outside longer than 30 days and is exposed to rain and/or humid air it is important to make sure that the clutch lining plates are not rusted/frozen together. Before using the cutter use the following procedure to make sure the clutch will slip and give the overload protection required.

1. Loosen nuts (**Figure MntP-R-0018**) on springs until the springs can freely rotate, yet remain secure on bolts.
2. Attach cutter to tractor and start the tractor. Set the engine speed at 1200 RPM.
3. Mark outer plates as shown in **Figure Mnt-R-0018**.
4. Engage the PTO (approximately one second) and then quickly disengage it. The friction lining plates should break loose (check the mark).
5. Turn tractor off and tighten the nuts on the springs to their original position of 1-9/16" compressed spring length (top of washer to pressure plate).



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HYDRAULIC HOSES

Replace pinched and broken Hydraulic Hoses at once. Tighten any Hydraulic Fitting with fluid leaking from it. If fluid still leaks, loosen the fitting, apply a pipe thread compound to the threads and tighten. Care must be exercised when tightening Hydraulic Fittings. Too much tightening can cause the fittings to crack and require replacement fittings.

Although a small amount of oil will be present from bleeding at all Hydraulic Fittings, significant amounts of oil leaking around the Breather Plug on the Cylinder indicates that the seal in the Cylinder is worn out. Replace the seals in the Cylinder immediately before the Cylinder is damaged or too much hydraulic fluid is lost.

SKID SHOES

Skid shoes are made of carbon steel to reduce wear and increase service life. Premature wear can be caused by the cutter Wing sections being set too low which allows the Wing Skid Shoes to drag on the ground. Dragging the Skid Shoes on the ground or running the Skid Shoes into solid objects can contribute to early frame failure on the cutter. Replace worn Skid Shoes as required.

STORAGE

Your rotary cutter represents an investment from which you should get the greatest possible benefit. Therefore, when the season is over, the cutter should be thoroughly checked and prepared for storage so that a minimum amount of work will be required to put it back into operation for the next season. The following are suggested storage procedures:

6. Thoroughly clean the cutter.
7. Lubricate the cutter as covered in Maintenance Section.
8. Tighten all bolts and pins to the recommended torque.
9. Check the cutter for worn or damaged parts. Make replacements immediately.
10. Store the cutter in a clean, dry place with the cutter housing resting on blocks.
11. Use spray touch-up enamel where necessary to prevent rust and maintain the appearance of the cutter.

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PROPER TORQUE FOR FASTENERS

The chart lists the correct tightening torque for fasteners. When bolts are to be tightened or replaced, refer to this chart to determine the grade of bolts and the proper torque except when specific torque values are assigned in manual text.

RECOMMENDED TORQUE IN FOOT POUNDS UNLESS OTHERWISE STATED IN THE MANUAL*

NOTE: These values apply to fasteners as received from supplier, dry or when lubricated with normal engine oil. They do not apply if special graphited or molydisulphide greases or other extreme pressure lubricants are used. This applies to both UNF fine and UNC coarse threads.

Bolt Diameter	Proper Torque Values for Standard Bolts			Bolt Diameter	Proper Torque Values for Metric Bolts			
	 Head Marking No Marks Grade Two	 Head Marking Three Lines Grade Five	 Head Marking Six Lines Grade Eight		 Head Marking 4.8	 Head Marking 8.8 8.8 or 9.8	 Head Marking 10.9	 Head Marking 12.9
	Pound - Foot Value Dry	Pound - Foot Value Dry	Pound - Foot Value Dry		Pound - Foot Value Dry	Pound - Foot Value Dry	Pound - Foot Value Dry	Pound - Foot Value Dry
1/4"	5.5	6	12.5	6mm	3	7.7	12	13
5/16"	11	18	22	8mm	7.3	19	27	31
3/8"	20	31	39	10mm	14.4	37	53	62
7/16"	30	50	60	12mm	25	65	92	108
1/2"	49	75	88	14mm	40	103	147	172
9/16"	70	109	134	16mm	62.5	166	230	269
5/8"	97	151	172	18mm	86	229	317	371
3/4"	175	266	295	20mm	122	325	450	525
7/8"	210	430	440	22mm	166	442	612	715
1"	250	640	651	24mm	210	562	777	908
				27mm	308	822	1137	1329
				30mm	418	1117	1544	1805

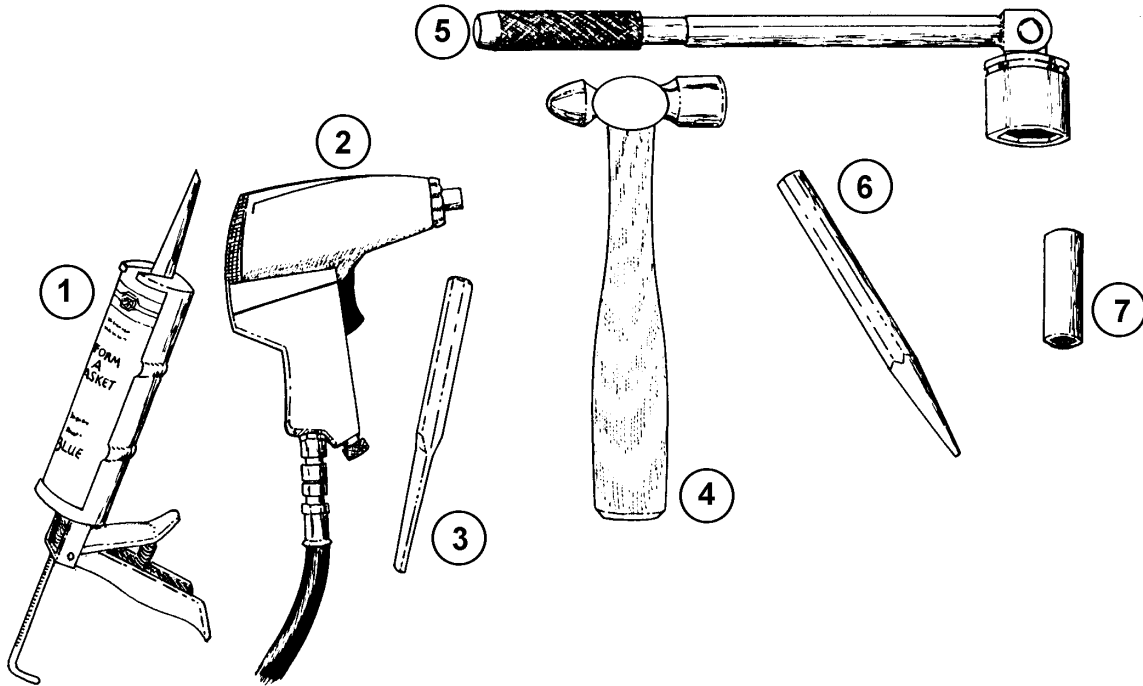
To get Newton-Meters multiply pound-foot of torque by 1.356

Mnt-B-0005

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Gearbox Tools For Disassembly and Assembly



Mnt-R-0046

1. Caulking Gun w/Silicon
2. Impact Wrench
3. Chisel 3/16" wide Blade
4. Ball Pin Hammer
5. Torque Wrench
6. 3/16" Punch
7. 10 mm & 14 mm Socket

WARNING

BE CERTAIN TO CLAMP OR SECURELY SUPPORT THE GEARBOX AND SUB-ASSEMBLIES TO PREVENT INJURIES TO HANDS AND FEET DUE TO INADVERTENT DROPPING OR FALLING OVER.

WARNING

ALWAYS WEAR SAFETY GLASSES AND GLOVES TO PREVENT EYE AND HAND INJURY WHEN CHISELING OR HAMMERING ON METAL COMPONENTS. HARDENED METAL WILL CHIP UN-EXPECTEDLY.

WARNING

AN ASSEMBLED GEARBOX IS QUITE HEAVY. USE A HOIST OR GET HELP TO HANDLE THEM SAFELY. LIFT CAREFULLY AND PROPERLY USING YOUR LEGS TO LIFT - NOT YOUR BACK.

NOTICE: REFER TO OPERATOR'S MANUAL FOR INSTRUCTIONS FOR PROPER RE-ASSEMBLY ONTO THE CUTTER DECK. TIGHTEN CORRECTLY.

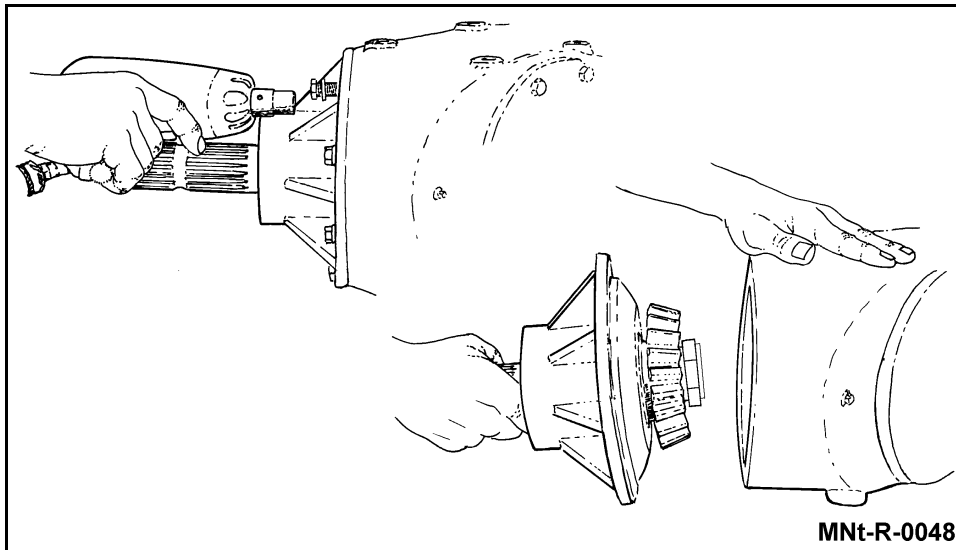
MAINTENANCE

Disassembly of Divider Gearbox

(Trained dealer personnel only)

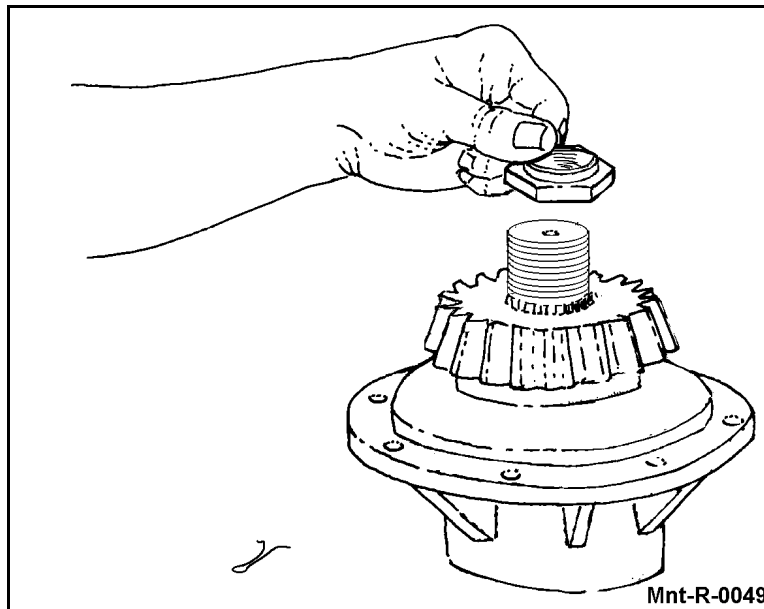
STEP 1

Remove all eight of the M10 Bolts from both Cap Hubs, using a 14mm socket. **FIGURE Mnt-R-0048.** Remove the Hub Assemblies and gaskets from the Main Housing. **FIGURE Mnt-R-0048.**



STEP 2

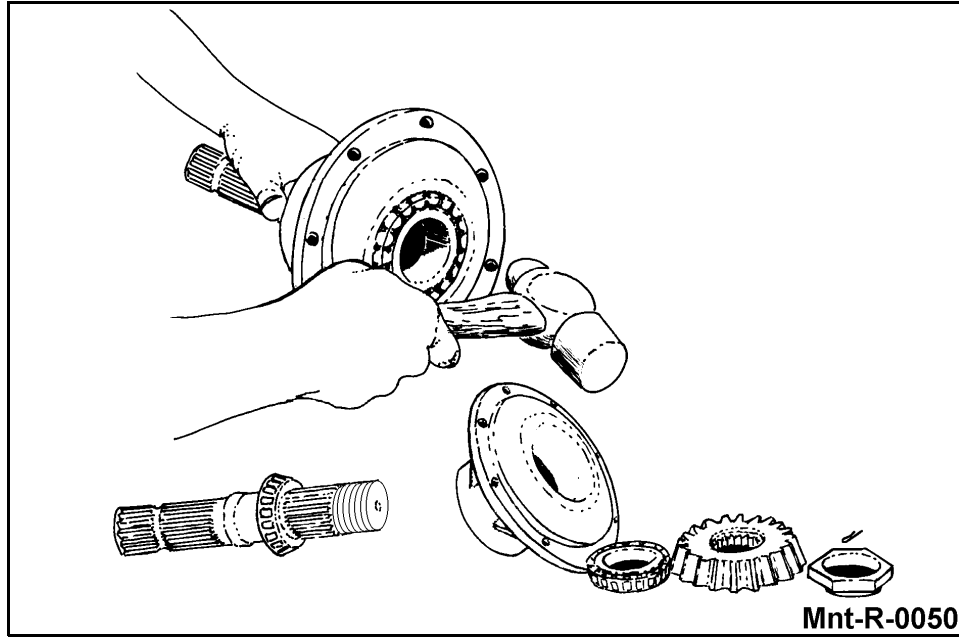
Remove the Hub Assembly from the vise and place it on a solid surface with the Gear in an upright position. Using a Hammer, tap this Gear downward until the Adjusting Nuts fully exposed. Remove the Cotter Pin. Remove the Adjusting Nut. **FIGURE Mnt-R-0049.**



MAINTENANCE

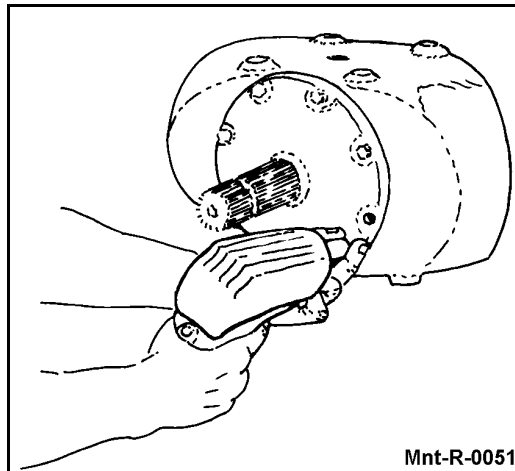
STEP 3

Laying the Hub Assembly on its side, tap the Gear end of the Output Shaft into the Gear and Bearing. Once the Shaft has cleared the Bearing, it can be fully removed from the Hub Assembly. The remaining Bearings and Bearing Cups can be removed by conventional means. **FIGURE Mnt-R-0050.**



STEP 4

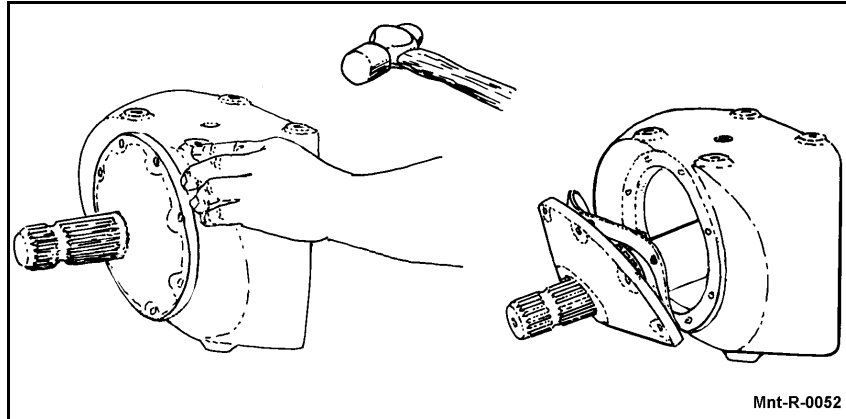
Remove all eight Bolts from Input Cap using a 14mm Socket. Then using a Hammer, tap the Output end of the Input Shaft. This will loosen the input Cap and allow the removal of the complete Input Shaft Assembly. **FIGURE Mnt-R-0051.**



MAINTENANCE

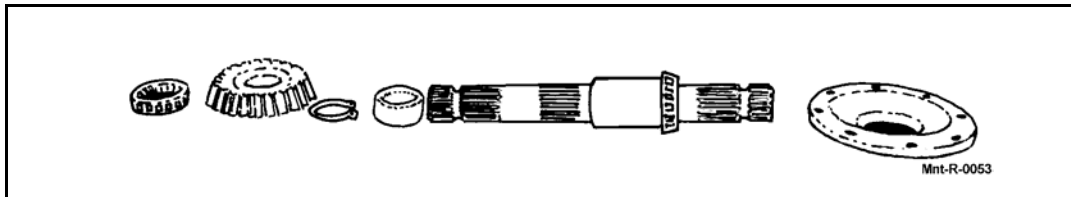
STEP 5

The Input Gear and Bearing can be removed from the Input Shaft by tapping the end of the Input Shaft on a solid surface. **FIGURE Mnt-R-0052.**



The unit is now completely disassembled with exception of Oil Seals and Bearing Races that can be removed by conventional means. **FIGURE Mnt-R-0053.**

Inspect and replace all worn or defective parts.



Assembly of WW75-340

STEP 1

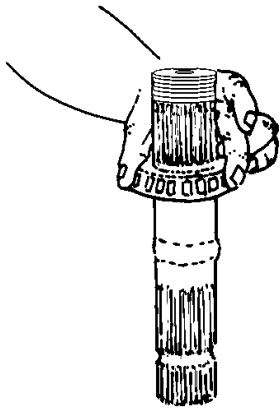
Install the Bearing Race into the Hub cap.

STEP 2

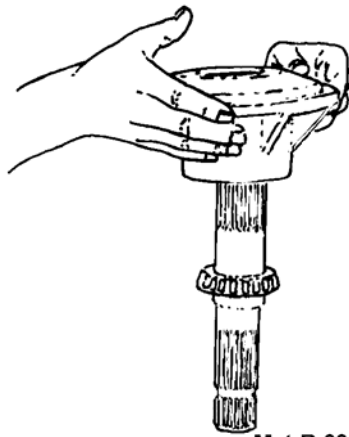
Install the Bearing on the Output Shaft. **FIGURE Mnt-R-0054.** Place the Shaft into the Hub Cap. **FIGURE Mnt-R-0055.** Place the Bearing **FIGURE Mnt-R-0056** on the Shaft and carefully drive it down **FIGURE Mnt-R-0057.** Replace any shims found in disassembly, Place the Gear **FIGURE Mnt-R-0058** on the Shaft so that the threads, for the Adjusting Nut, on Shaft are exposed.

MAINTENANCE

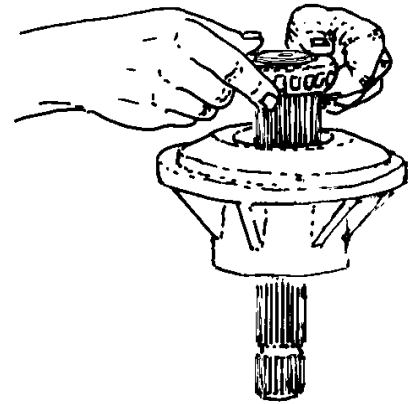
MAINTENANCE



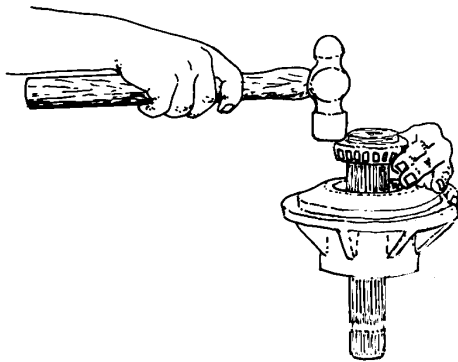
Mnt-R-0054



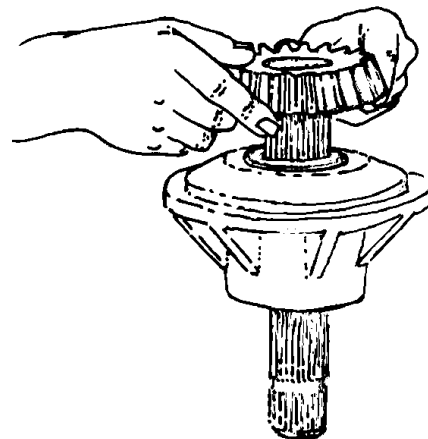
Mnt-R-0055



Mnt-R-0056



Mnt-R-0057

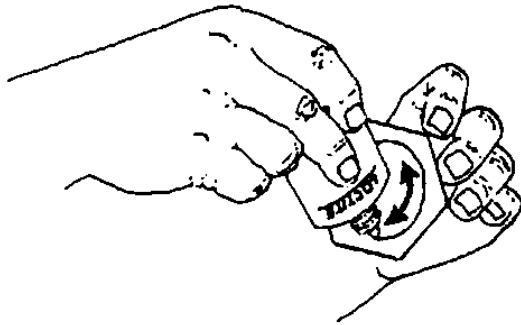


Mnt-R-0058

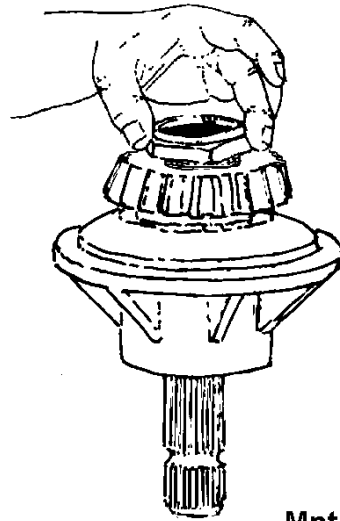
STEP 3

Apply some Locktite on the Adjusting Nut **FIGURE Mnt-R-0059**. Install the Adjusting Nut onto the Shaft **FIGURE Mnt-R-0060**. Tighten the Nut until it is difficult to turn the Shaft **FIGURE Mnt-R-0061**. While holding Hub, tap each end of the Shaft and check to see if it has loosened. Repeat this process until the Shaft no longer becomes loose in the assembly. Unscrew the Nut a small amount and again tap each end of Shaft while holding the Hub. Repeat this process until a rolling torque of 10 to 12 inch pounds is reached on the Shaft. Install Cotter Pin **FIGURE Mnt-R-0062** making sure it does no Bend over the end of the shaft.

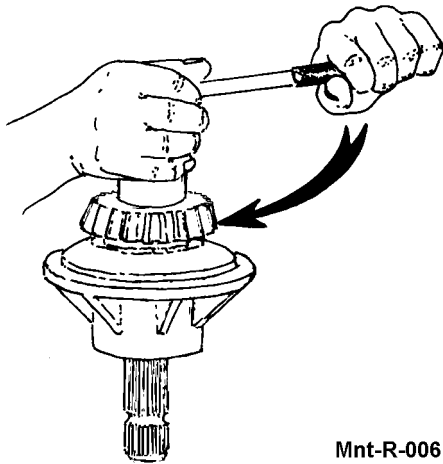
MAINTENANCE



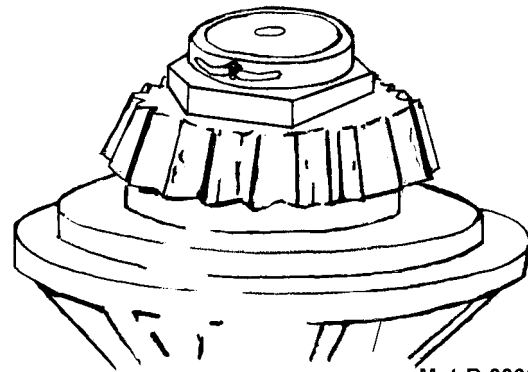
Mnt-R-0059



Mnt-R-0060



Mnt-R-0061



Mnt-R-0062

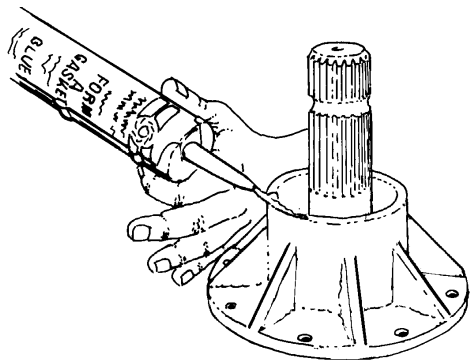
MAINTENANCE

STEP 4

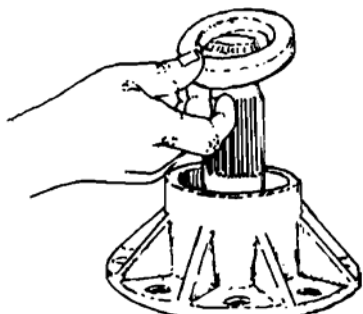
Apply a small amount of Silicon sealer to the bore of the Hub Cap and to the outside diameter of the Seal . **FIGURE Mnt-R-0063.** Drive the Seal into the base of the Hub Cap. **FIGURE Mnt-R-0064-0067.** Care should be taken to keep the Seal in line with the base when driving it into place.

MAINTENANCE

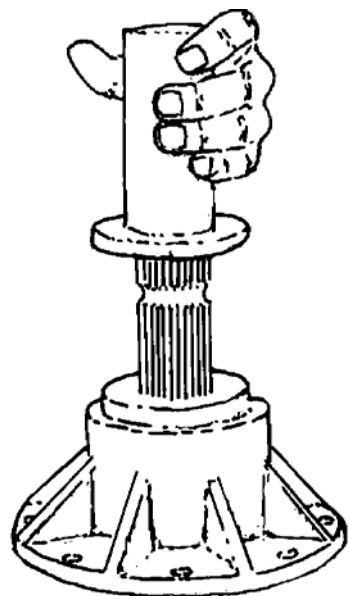
MAINTENANCE



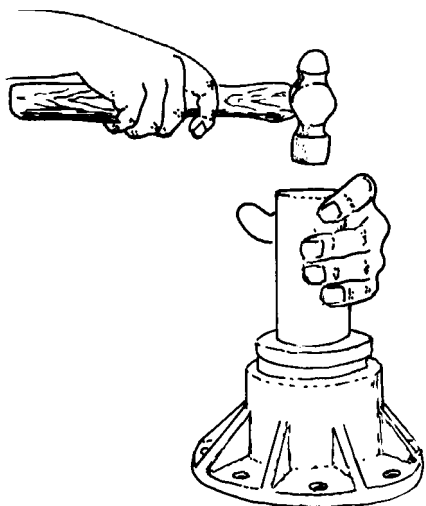
Mnt-R-0063



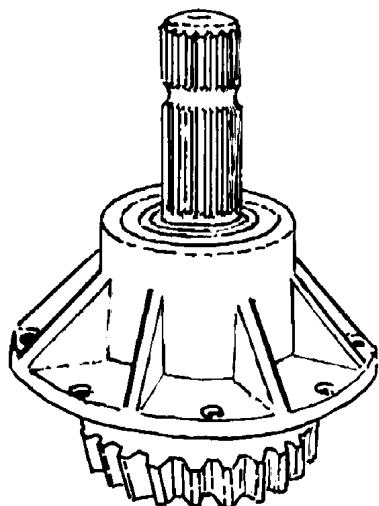
Mnt-R-0064



Mnt-R-0065



Mnt-R-0066



Mnt-R-0067

STEP 5

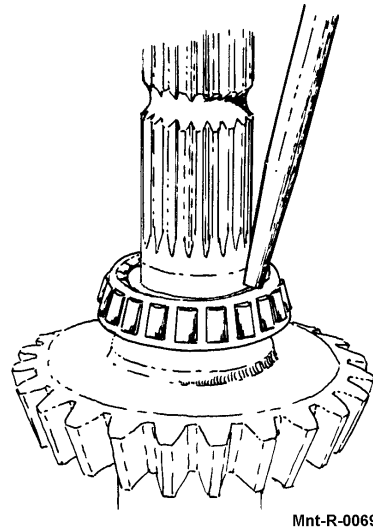
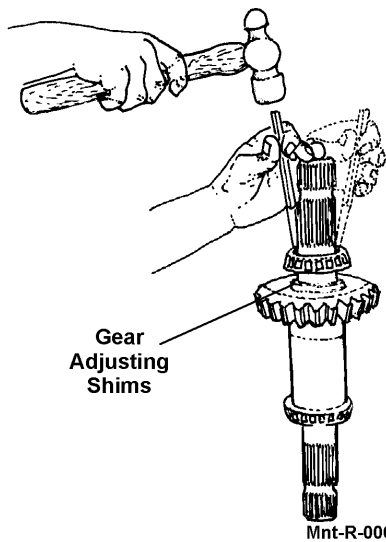
Install the Bearing Race into the Main Gear Box Housing.

STEP 6

MAINTENANCE

MAINTENANCE

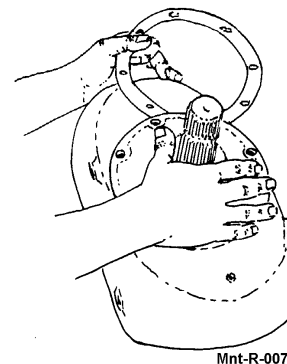
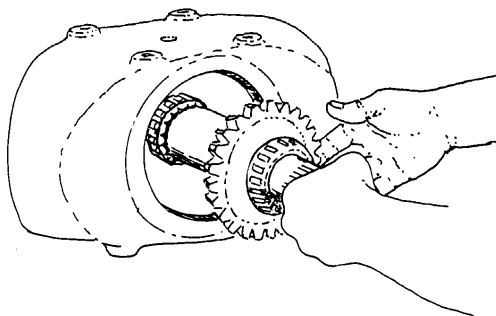
Install Bearing on the Shaft. On the opposite end of the Shaft, install one .012" and one .020" Gear Adjusting Shims. Install the Gear Spacer and the Gear. Install one .020" thick Gear Adjusting Shim and install the Bearing. **FIGURE Mnt-R-0068-0069.**



STEP 7

Install the Shaft Assembly into the Main Housing. **FIGURE Mnt-R-0070.** Install the Input Cap and check the gap between the Main Housing and the Input cap to determine the approximate amount of Shims that will be required. Remove the Input Cap and install the Gaskets. Reinstall the Cap and install four Bolts. **FIGURE Mnt-R-0071.**

NOTE! These four Bolts should be installed in every other bolt hole of the Cap. When tightening, the second bolt tightened should be 180 degrees away from the first bolt tightened. Check how the Input Shaft turns. When turned, if tight, additional Shims are needed. If loose and the Shaft can be moved from side to side, Shims need to be removed. The correct adjustment of the Input Shaft Bearings is when the Shaft turns freely, but cannot be moved from side to side in the Housing.



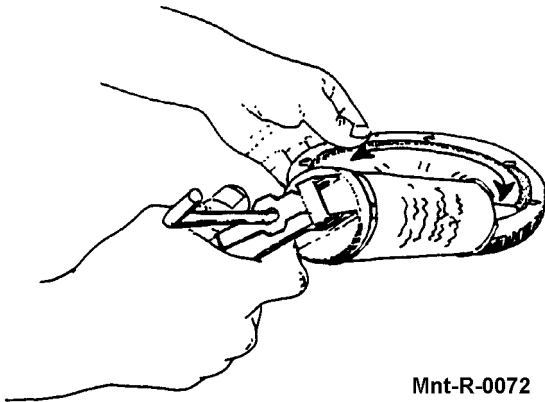
STEP 8

MAINTENANCE

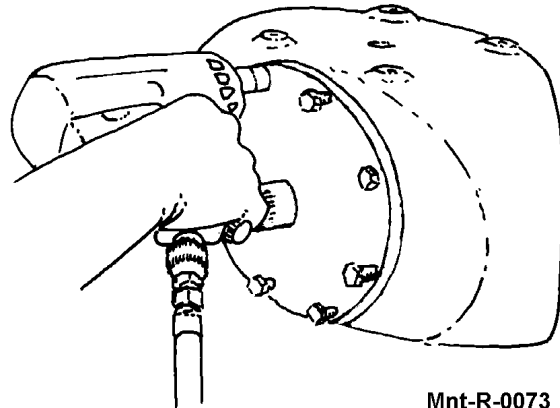
Install a total thickness of .020" of Shims onto Hub Cap. Mount the Hub Caps on the Housing and install four Bolts, placing them in every other bolt hole, and tighten. Check the rotation of the Gear mesh. The Gear set should turn smoothly with little noise. The maximum backlash of Gear Mesh should not exceed .022 inches. By adding Shims to Hub Cap the backlash may be increased, or it may be reduced by removing Shims .

STEP 9

After Gear adjustment is complete the Input Cap and the Gaskets should be removed from the Main Housing. The Gaskets should be installed on the Input Cap. Apply a small bead of Silicon on the Gaskets and the flange of the Input Cap. **FIGURE Mnt-R-0072.** Place the Input Cap back on the Main Housing and install all eight Bolts and tighten them to a torque of 31 to 34 foot pounds. **FIGURE Mnt-R-0073.**



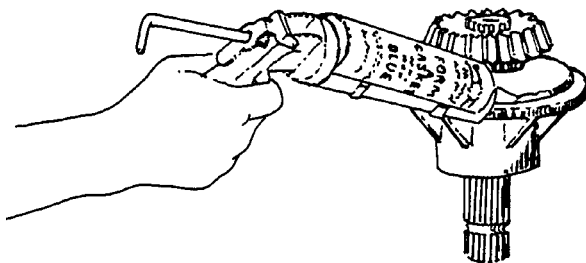
Mnt-R-0072



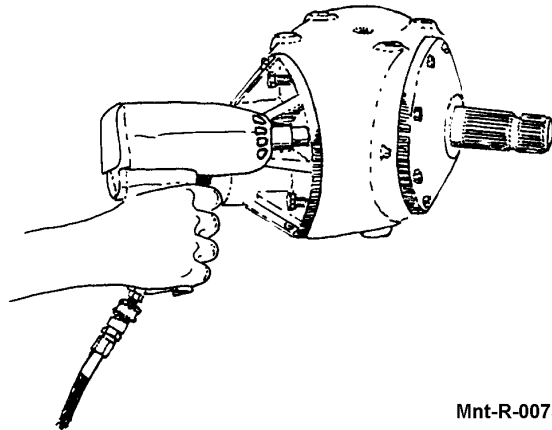
Mnt-R-0073

STEP 10

Remove the Spindle Hub and Shims. Install the Gaskets onto the Hub Caps. Apply a small bead of Silicon on the Gaskets and around the flange of the Hub Cap. **FIGURE Mnt-R-0074.** Install the Spindle Hub assembly back on Main Housing and install all eight Bolts. Tighten to a torque of 31 to 34 foot pounds. **FIGURE Mnt-R-0075.**



Mnt-R-0074



Mnt-R-0075

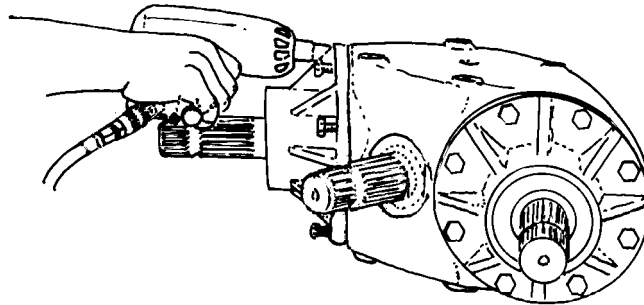
STEP 11

MAINTENANCE

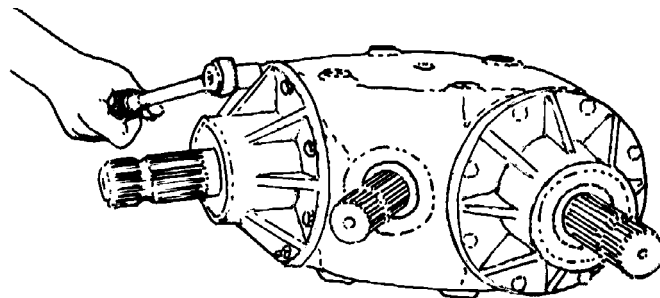
MAINTENANCE

Install the second Spindle Hub assembly on the Main Housing. Check the amount of backlash present between its Gear and the Gear on the Input Shaft. The amount of backlash between these two Gears needs to be set to the same amount that was set on the first Gear mesh. Add or subtract Shims as required. Once this adjustment is made, remove the Hub Cap and apply sealer as before, then reinstall on Housing. Install all eight bolts and tighten to a torque of 31 to 34 foot pounds. **FIGURE Mnt-R-0076-0077.**

The assembly should now be filled with a good grade of NLGI 000 Grease.



Mnt-R-0076



Mnt-R-0077

IMPORTANT

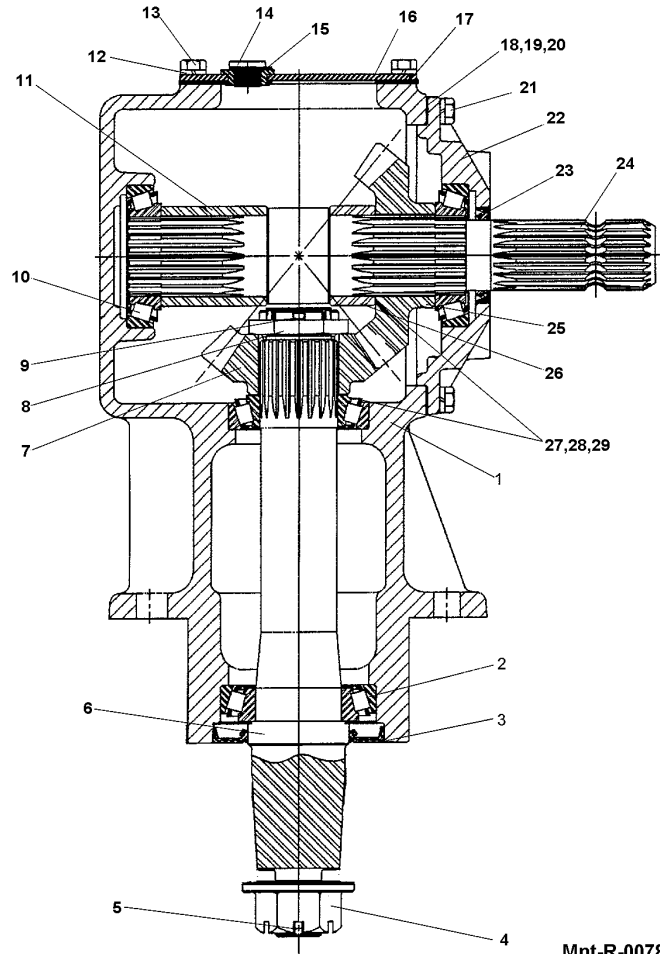
For your safety and to guarantee optimum product reliability, always use Genuine ALAMO INDUSTRIAL replacement parts. The use of inferior "will-fit" parts will void Warranty of your ALAMO INDUSTRIAL implement and may cause premature or catastrophic failure which can result in serious injury or death. If you have any questions concerning the repair parts you are using, contact ALAMO INDUSTRIAL, 1502 E. Walnut Seguin, TX 78155 (830) 372-3551.



MAINTENANCE

MAINTENANCE

ITEM	QTY	DESCRIPTION
1.	1	Casing
2.	1	Bearing, Lower Output
3.	1	Seal, Lower Output
4.	1	Nut, Slotted
5.	1	Cotter Pin
6.	1	Shaft, Output
7.	1	Gear, Output
8.	1	Nut, Slotted
9.	1	Cotter Pin
10.	3	Bearing, Upper Output, Inner & Outer Input
11.	1	Spacer, Long
12.	10	Lockwasher
13.	4	Bolt, Top Cover
14.	1	Plug, Pressure Vent
15.	1	Washer, Sealing
16.	1	Cover, Top Inspection
17.	1	Gasket, Top Cover
18.	AR	Shim (0.10)
19.	AR	Shim (0.25)
20.	AR	Shim (0.50)
21.	8	Bolt, Front Cover
22.	1	Cap, Front Bearing Retaining
23.	1	Seal, Input
24.	1	Shaft, Input
25.	1	Gear, Input
26.	1	Spacer, Short
27.	AR	Shim (0.30)
28.	AR	Shim (0.40)
29.	AR	Shim (0.50)



Mnt-R-0078

MAINTENANCE

RIGHT ANGLE GEARBOX (OUTBOARD) ASSEMBLY & DISASSEMBLY PROCEDURES

INPUT SHAFT REMOVAL

- Step 1.** Place Gearbox on appropriate work surface.
- Step 2.** Remove Vent Plug (item #16) or Complete Top Cover (item #18)
- Step 3.** Turn Gearbox upside down allowing Oil to drain from gearbox into catch pan for proper disposal.
- Step 4.** Turn Gearbox right side up and drop bottom into a hole for support or lay it on its side laying flat.
- Step 5.** Remove Bolts (item # 23) from front Bearing Cap (item # 24), this will allow front cover to be removed, It may be required to drive a wedge between front cover and main housing to loosen cover.
- Step 6.** Remove Input shaft (item #26) and Input Gear (item #27), Input Shaft should pull out with Gear and Bearing Cones (item #12) still on it, Inner Bearing Cone may stay in Housing and Outer Bearing Cone may have come off with front Bearing cover.
- Step 7.** Remove Inner Bearing Cone, Inner Spacer (item # 13), Outer Bearing Cone, Input Gear, Check now for Shims (item # 29,30,31) always note quantity of Shims. Remove outer Spacer (item # 28) from Input Shaft.
- Step 8.** Remove Input Seal (item # 25), Bearing Cup (item #12) from front Cover and bearing Cup (item #12) from back of Main Housing (Casing) (item # 1).

OUTPUT SHAFT REMOVAL

- Step 1.** Remove Cotter Pin (item # 11) from Nut (item # 10) and Output Shaft (item # 8) this can be done by reaching through opening in front of Main Housing.
- Step 2.** Slide Output (Pinion) Gear (item # 9) up off of Output Shaft and out of Main Housing.
- Step 3.** Output Shaft will come out of Main Housing through the bottom, If Output Seal is still in bottom of the Main Housing use a Soft Metal (Brass or Aluminum) Pin to Drive Shaft down from the top, This will drive Output Seal out at the same time.
- Step 4.** Reach in from front or top of Main Housing and remove upper Output Shaft Bearing Cone (item # 12)
- Step 5.** From the Bottom of Main Housing drive out top Bearing Cup (item # 12) and from the top drive out the bottom Bearing Cup (item # 2).

PARTS INSPECTION

Step 1. Inspect and Clean all Parts. Check Bearings, Shafts, Gears, Housing and Covers. Shafts should be inspected at Seal wear areas, Bearing areas, Splines, Threads and all surface areas. Housings for cracks and condition of all holes that are threaded. Housing and covers where Seals drive in for Burrs and scratches, If Bearing Cones are replaced always replace Cups with them. Gears should not have any rough surfaces where the gears run together. On Main Housing remove any old Gasket Sealer, Scratches, Wash and completely clean it.

MAINTENANCE

OUTPUT SHAFT INSTALLATION

Step 1. Install Upper Output Shaft Bearing Cup (item # 12) into Main Housing from the top, Install Output Shaft Lower Bearing Cup (item # 2) into Main Housing (item # 1) from the bottom, Make sure both Bearing Cup are seated firmly against housing.

Step 2. Install Lower Bearing Cone (item #2) down over Output Shaft from top making sure it is completely seated against shoulder on lower part of Output Shaft.

Step 3. Insert Output Shaft (item # 8) into Main Housing from the bottom till Lower Bearing Cone is seated into Lower Bearing Cup, Slide Upper Bearing Cone down over Output Shaft from the till it seats down against and into upper output Shaft Bearing Cup.

Step 4. Slide Output Gear (item # 9) down over Output Shaft till it sits against upper Bearing Cone.

Step 5. Install Output Shaft Bearing Adjusting nut (item # 10) Tighten Nut to set Pre-Load on Output Shaft Bearings. Bearing Preload should be from 12 to 14 inch pounds of Rolling Torque.

Step 6. Using Soft Metal (Brass or Aluminum) Pin Strike both ends of Shaft with a hammer and recheck the Bearing Pre-Load, This is to ensure Bearings and components are centered and seated. If Bearing Pre-Load is OK insert Cotter Pin (item # 11) and Bend ends.

Step 7. Output Seal, Put a light coat of Grease on ID of Seal or on OD of shaft where Seal rides. Install the Output Seal using a Seal Driver.

INPUT SHAFT REMOVAL

Step 1. Install Inner Bearing Cup (item # 12) into back of main Housing (item # 1), Make sure Cup is seated into Main Housing.

Step 2. Install Outer Bearing Cup (item # 12) into back of Front Bearing Cover (item # 24). Make sure Cup is Seated into front Cover.

Step 3. Install Spacer (item # 13) onto Back side of Input Shaft (item # 26), Install Spacer (item # 28) onto input Shaft (item # 26) from the front. Install Shims (item # 29,30 & 31) onto input Shaft from the front. For quantity of Shims refer to how many were removed.

Step 4. Install Input Gear (item #27) on to Input Shaft From, Install Outer Bearing Cone (item # 12) on to input shaft and slide down till it seats against Gear. Install Inner Bearing Cone (item # 12) Onto input shaft.

Step 5. Slide Input Shaft with all components down into Main Housing till Inner Bearing Cone is seated into Inner Bearing Cup. Look at Input Gear and Output at this time, Input Gear should not be held up by Outer Gear, if it is it will be required to add Shims (item # 29,30 & 31). If Input Gear and Output Gear Seem to far away from each other remove some Shims (item # 29,30 & 31).

Step 6. Input Seal (item # 25) can be installed now or wait till later. With Shims (item # 20,21 & 22) lower Input Bearing Cap (item # 24) down over Input Shaft. Install Bolts (item # 23) into Bearing Cap and tighten them, Check Bearing Pre-Load and Gear Back Lash. Bearing Preload should be from 12 to 14 pounds of Rolling Torque, Gear Back Lash should be from .016" to .021". If these are not, shims will have to be removed or added to get these readings.

Step 7. Install Top Cover (Item # 18) and Gasket (item # 19), Install Pressure Vent Plug (item # 16) with Sealing Washer (item # 17), Vent Plug must be 5 pounds pressure relief type.

Step 8. Fill Gearbox with Oil, remove Oil Level Plug (item # not shown) on side of Main Housing, Remove the vent Plug (item # 16) and fill with oil till oil starts to seep out of Oil Level Plug, Stop and wait about 20 minutes so oil will have time to seep down around Output Shaft bearings then finish filling with oil, This procedure may take longer on Cold days or Shorter on Hot days. Always recheck Oil Level after gearbox has been run approximately 1/2 hour.

ALAMO-INDUSTRIAL

LIMITED WARRANTY

1. LIMITED WARRANTIES

- 1.01. Alamo Industrial warrants for one year from the purchase date to the original non-commercial, governmental, or municipal purchaser ("Purchaser") and warrants for six months to the original commercial or industrial purchaser
- 1.02. Manufacturer will replace for the Purchaser any part or parts found, upon examination at one of its factories, to be defective under normal use and service due to defects in material or workmanship.
- 1.03. This limited warranty does not apply to any part of the goods which has been subjected to improper or abnormal use, negligence, alteration, modification, or accident, damaged due to lack of maintenance or use of wrong fuel, oil, or lubricants, or which has served its normal life. This limited warranty does not apply to any part of any internal combustion engine, or expendable items such as blades, shields, guards, or pneumatic tires except as specifically found
- 1.04. Except as provided herein, no employee, agent, Dealer, or other person is authorized to give any warranties of any nature on behalf of Manufacturer.

2. REMEDIES AND PROCEDURES.

- 2.01. This limited warranty is not effective unless the Purchaser returns the Registration and Warranty Form to Manufacturer within 30 days of purchase.
- 2.02. Purchaser claims must be made in writing to the Authorized Dealer ("Dealer") from whom Purchaser purchased the goods or an approved Authorized Dealer ("Dealer") within 30 days after Purchaser learns of the facts on which the claim is based.
- 2.03. Purchaser is responsible for returning the goods in question to the Dealer.
- 2.04. If after examining the goods and/or parts in question, Manufacturer finds them to be defective under normal use and service due to defects in material or workmanship, Manufacturer will:
 - (a) Repair or replace the defective goods or part(s) or
 - (b) Reimburse Purchaser for the cost of the part(s) and reasonable labor charges (as determined by Manufacturer) if Purchaser paid for the repair and/or replacement prior to the final determination of applicability of the warranty by Manufacturer.

The choice of remedy shall belong to Manufacturer.

- 2.05. Purchaser is responsible for any labor charges exceeding a reasonable amount as determined by Manufacturer and for returning the goods to the Dealer, whether or not the claim is approved. Purchaser is responsible for the transportation cost for the goods or part(s) from the Dealer to the designated factory.

3. LIMITATION OF LIABILITY.

- 3.01. MANUFACTURER DISCLAIMS ANY EXPRESS (EXCEPT AS SET FORTH HEREIN) AND IMPLIED WARRANTIES WITH RESPECT TO THE GOODS INCLUDING, BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
- 3.02. MANUFACTURER MAKES NO WARRANTY AS TO THE DESIGN, CAPABILITY, CAPACITY, OR SUITABILITY FOR USE OF THE GOODS.
- 3.03. EXCEPT AS PROVIDED HEREIN, MANUFACTURER SHALL HAVE NO LIABILITY OR RESPONSIBILITY TO PURCHASER OR ANY OTHER PERSON OR ENTITY WITH RESPECT TO ANY LIABILITY, LOSS, OR DAMAGE CAUSED OR ALLEGED TO BE CAUSED DIRECTLY OR INDIRECTLY BY THE GOODS INCLUDING, BUT NOT LIMITED TO, ANY INDIRECT, SPECIAL, CONSEQUENTIAL, OR INCIDENTAL DAMAGES RESULTING FROM THE USE OR OPERATION OF THE GOODS OR ANY BREACH OF THIS WARRANTY. NOT WITHSTANDING THE ABOVE LIMITATIONS AND WARRANTIES, MANUFACTURER'S LIABILITY HEREUNDER FOR DAMAGES INCURRED BY PURCHASER OR OTHERS SHALL NOT EXCEED THE PRICE OF THE GOODS.
- 3.04. NO ACTION ARISING OUT OF ANY CLAIMED BREACH OF THIS WARRANTY OR TRANSACTIONS UNDER THIS WARRANTY MAY BE BROUGHT MORE THAN TWO (2) YEARS AFTER THE CAUSE OF ACTION HAS OCCURRED.

4. MISCELLANEOUS.

- 4.01. Proper Venue for any lawsuits arising from or related to this limited warranty shall be only in Guadalupe County, Texas.
- 4.02. Manufacturer may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.
- 4.03. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.
- 4.04. Applicable law may provide rights and benefits to purchaser in addition to those provided herein.

KEEP FOR YOUR RECORDS

ATTENTION: Purchaser should fill in the blanks below for his reference when buying repair parts and/or for proper machine identification when applying for warranty.

Servis-Rhino Implement Model _____

Serial Number _____

Date Purchased _____

Dealer _____

ATTENTION: _____

READ YOUR OPERATOR'S MANUAL

ALAMO INDUSTRIAL

An Alamo Group Company
Post Office Drawer 549
Seguin, Texas 78156
830-379-1480





TO THE OWNER/OPERATOR/DEALER

To keep your implement running efficiently and safely, read your manual thoroughly and follow these directions and the Safety Messages in this Manual. The Table of Contents clearly identifies each section where you can easily find the information you need.

The OCCUPATIONAL SAFETY AND HEALTH ACT (1928.51 Subpart C) makes these minimum safety requirements of tractor operators:

REQUIRED OF THE OWNER:

1. Provide a Roll-Over-Protective Structure that meets the requirements of this Standard; and
2. Provide Seatbelts that meet the requirements of this paragraph of this Standard and SAE J4C; and
3. Ensure that each employee uses such Seatbelt while the tractor is moving; and
4. Ensure that each employee tightens the Seatbelt sufficiently to confine the employee to the protected area provided by the ROPS.

REQUIRED OF THE OPERATOR

1. Securely fasten seatbelt if the tractor has a ROPS.
2. Where possible, avoid operating the tractor near ditches, embankments, and holes.
3. Reduce speed when turning, crossing slopes, and on rough, slick, or muddy surfaces.
4. Stay off slopes too steep for safe operation.
5. Watch where you are going - especially at row ends, on roads, and around trees.
6. Do not permit others to ride.
7. Operate the tractor smoothly - no jerky turns, starts, or stops.
8. Hitch only to the drawbar and hitch points recommended by the tractor manufacturer.
9. When the tractor is stopped, set brakes securely and use park lock, if available.

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- Keep children away from danger all day, every day...
 - Equip tractors with rollover protection (ROPS) and keep all machinery guards in place...
 - Please work, drive, play and live each day with care and concern for your safety and that of your family and fellow citizens.



BC-0001